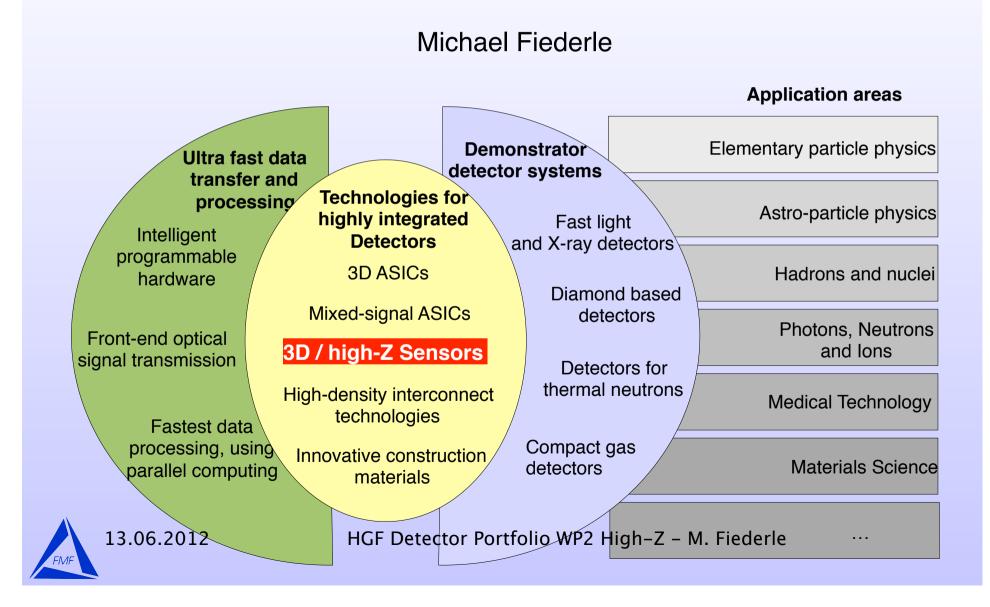
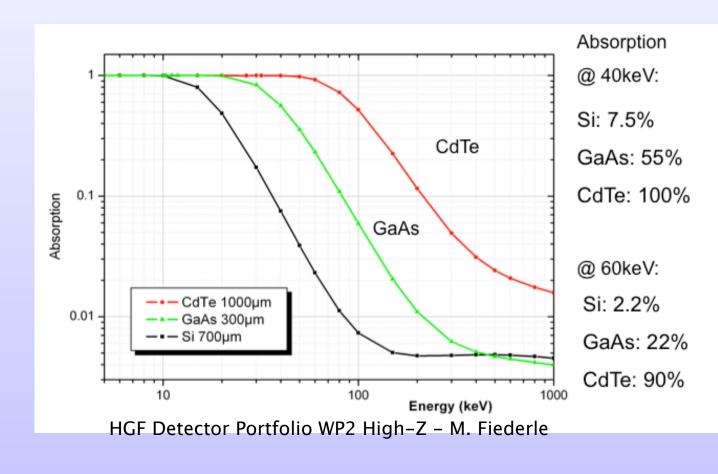
### HGF - Detector Technology and –Systems VT WP 3D / High-Z detectors





### High Z semiconductor detectors

- Direct converter => semiconductor material
- semiconductors:
  - CdTe
  - GaAs
  - Ge(?)
  - CdZnTe

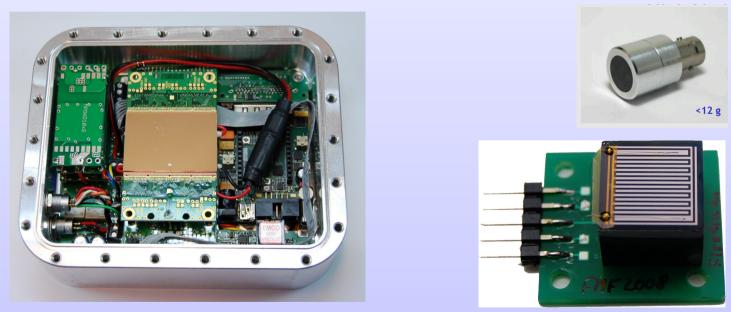






### **Radiation detectors CdZnTe**

- Single detectors with high energy resolution
- Pixel detectors: combination with electronics
  - Spatially resolving systems
  - Tracking of charged particles





HGF Detector Portfolio WP2 High-Z - M. Fiederle



## Potential applications of high Z pixel detectors

- X-ray Imaging (2D imaging):
  - Pixel detectors with  $\mu m$  resolution
- X-ray Diffraction:
  - Large areas detectors
- High flux X-ray CT applications:
  - Pixel detectors with 200 µm and higher spatial resolution
  - High photon fluxes: 10<sup>9</sup> mm<sup>2</sup>/s and higher
  - Medical CT
- Gamma-Ray detectors for Medical and Security applications

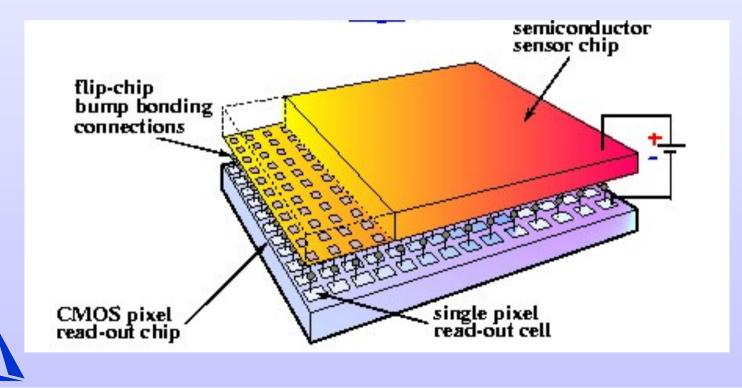


## **High-Z detectors / 3D**

- Hybrid Pixel detectors
- Medipix3 => Electronics platform
- Pixel layouts:

**Fast lane** pixels 55 µm with 1 mm / 600 µm sensors

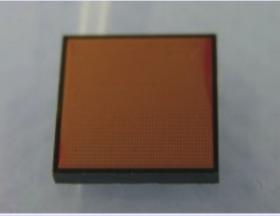
- Large pixels 550  $\mu m$  with 3 – 5 mm sensors



## **Key technologies**

- Processing of high-Z sensors
- Flip-chip technology at low temperatures for pixel detectors:
  - 65000 with 55  $\mu$ m pixels (HD)
  - 100 with 550  $\mu m$  pixels
- integration into detector systems









### **Images with GaAs assemblies**

MPX3 assembly 25 kV - 200 V TH0 6 keV



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#### Task 0 fields of applications

- Identification of fields of applications for high-Z sensors
- Contribution of all partners
- Applications limited to
  - Small pixel systems: 55  $\mu$ m / 1 mm
  - Large pixel systems: 550 µm / 3 mm
- Inputs required in the first 6 months

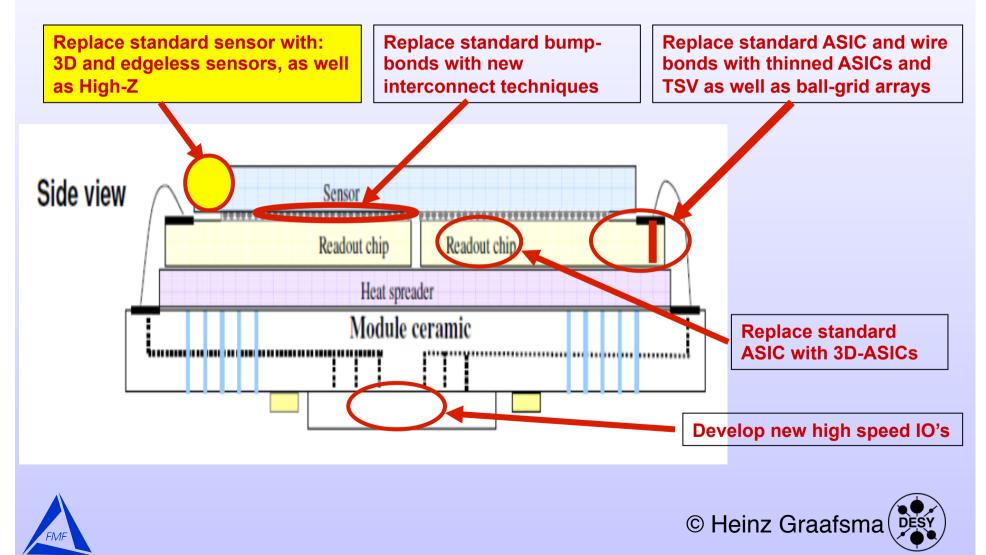
#### **MS: Fields of application for pixel detectors**





# The "Helmholtz-Cube"

#### **Vertically Integrated Detector Technology**

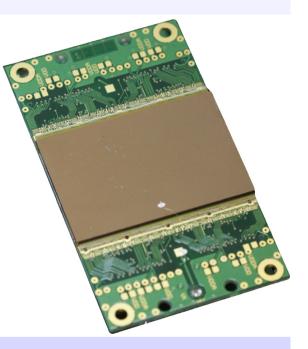




## **T1 pixel detectors**

### Task 1

- sensor material: CdTe
- detector layout: 55 µm pixels
- active area: 28x43 mm<sup>2</sup>
- Flip-chip bonding
- Hexa modules: 4 modules
- groups: KIT/FMF







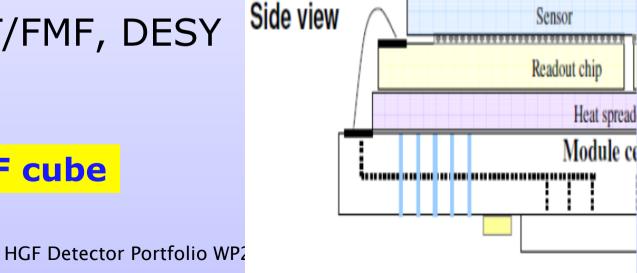
## **T2 Integration HGF Cube**

### Task 2

13.06.2012

- Detector boards provided by DESY
- Assemblying CdTe modules
- Wirebonding
- Backside contact wire
- Groups: KIT/FMF, DESY

#### **MS: CdTe HGF cube**





## **T3 Tests with HGF Cube**

### Task 3

- Integration of CdTe module into HGF Cube by DESY
- Tests with CdTe modules with X-ray tubes and at ANKA and DESY
- Report on CdTe modules
- Groups: KIT/FMF, DESY



## 

### T4 Production of further HGF Cubes

### Task 4

- Production of CdTe Hexa modules
- Integration into HGF Cubes
- Providing of Cubes to partners
- Tests in different fields of applications
- Groups: KIT/FMF, DESY + all

Funding of Cubes by partners Ownership of Medipix3 systems by KIT, FMF and DESY





### **T5 GaAs HGF Cubes**

### Task 5

- Production of GaAs Hexa modules
- Integration into HGF Cube
- Tests with GaAs HGF Cube
- Groups: KIT/FMF, DESY





Substrate

IC Chip

Substrate

Alignment

bondina

Thermo compression

Bump

## **T6 Large pixel sensors**

### Task 6

13.06.2012

- Processing of 3 5 mm thick CdZnTe
- Detector layout: 550 µm pixels, 14x14 mm<sup>2</sup>
- Flip-chip bonding with Gold-stud and conductive polymer to Medipix3 (t.b.d.)
- Groups: KIT/FMF, KIT IPE



HGF Detector Portfolio WP2 High-Z



# **T7 3D technologies**

### Task 7

13.06.2012

- Use of technology of Open-3D TSV for electronic chip
- 3D sensors processing: Si, GaAs and CdTe
- Flip-chip bonding of CdTe and GaAs sensor to TSV thinned Medipix3 chips (Open-3D)
- Integration into detector system with tiling of assemblies
- Investigation of edge-less Cd
- Groups: KIT-FMF, DESY

### MS: CdTe - MPX3 with TSV assembly

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## **WP high-Z summary**

Task	Duration	Milestone	MS Date	Groups
T0 Fields of applications	3 Months	List of applications	October-12	All
T1 Pixel detectors	6 Months	CdTe sensors	November-12	KIT-FMF
T2 CdTe HGF Cube	9 Months	CdTe Cube	January-13	KIT-FMF, KIT-IPE, DESY
T3 Tests with HGF Cube	3 Months	Report	March-13	KIT, DESY
T4 Production HGF Cubes	9 Months	Cubes	September-13	KIT-FMF
T5 GaAs Cube	9 Months	GaAs Cube	September-13	KIT-FMF, DESY
T6 Large Pixel Sensors	15 Months	Large Pixel Assemblies	January-14	KIT-FMF, KIT-IPE
T7 3D Technologies	15 Months	CdTe-MPX3-TSV	January-14	KIT-FMF, DESY
2011	2012	2	2013	2014
Q3 Q4 Q1	Q2 Q3	Q4 Q1 Q2	Q3 Q4	Q1 Q2 Q3 Q4
HGF Portfoilio WP high-Z : 3D 🥥				
T0 Fields of applications 3 Monate				
T1 Pixel detectors 6 Monate				
T2 CdTe HGF Cube 9 Monate				
		T3 Tests with HGF Cub	e 3 Monate	
		T4 Product	ion of Cubes 9 Monate	
		T	5 GaAs Cube 9 Monate	
T6 Large P	ixel Sensors 1,25	lahre		
		T7 3D Technologie	s 1,25 Jahre	
FMF			2	