

Feedback System for Hybrid Filling with Large Bunch Current Contrast

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KEK / J-PARC

This work was carried out while I was previously affiliated with JASRI/SPring-8

Based on collaboration of

T. NAKAMURA, K. KOBAYASHI#, T. FUJITA, M. MASAKI, H. DEWA

JASRI/ SPring-8

R. SREEDHARAN, R. NAGAOKA

Synchrotron SOLEIL

LEE Jaeyu, KIM Dotae, SHIN Seunghwan⁺

POHANG ACCELERATOR LABORATORY / PLS-II

K. KOBAYASHI, et al., https://www.pasj.jp/web_publish/pasj2015/proceedings/PDF/WEOL/WEOL03.pdf

Jaeyu LEE, et al., J Synchrotron Radiat . 2021 Sep 1;28(Pt 5):1417-1422.

A. Gamelin, R. Sreedharan, et.al , “SOLEIL transverse bunch-by-bunch feedback system”, This workshop

Programmed and manufactured by **Tokyo Electron Device (TED)** , based on our conceptual design

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+ Current Institution : Korea University

I.FAST workshop on bunch-by-bunch feedback systems, KIT, 04/Mar/2024

Most Contents of this talk is overlapping of the talk at

IPAC 18 <http://ipac18.org/>

<https://accelconf.web.cern.ch/ipac2018/papers/tuzgbd2.pdf>

https://accelconf.web.cern.ch/ipac2018/talks/tuzgbd2_talk.pdf

and

[The Joint ARIES Workshop on Electron and Hadron Synchrotrons:](#)

[Next Generation Beam Position Acquisition and Feedback Systems \(2018\)](#)

https://indico.cern.ch/event/743699/contributions/3112134/attachments/1747270/2840473/SP8_BBF_ARES_WS_181114.pdf

SPring-8 standard filling modes (2024)

Bunch mode*1

203 bunches

4 bunch train x 84

11 bunch train x 29

1/7-filling + 5 bunches

2/29-filling + 26 bunches

406 x 11/29-bunches + 1 bunch

High Current
Singlet(s)

Trains

Used be ~ 1000 bunches x **0.01 mA/bunch** and 1 x **5 mA/bunch** x 1

X 50

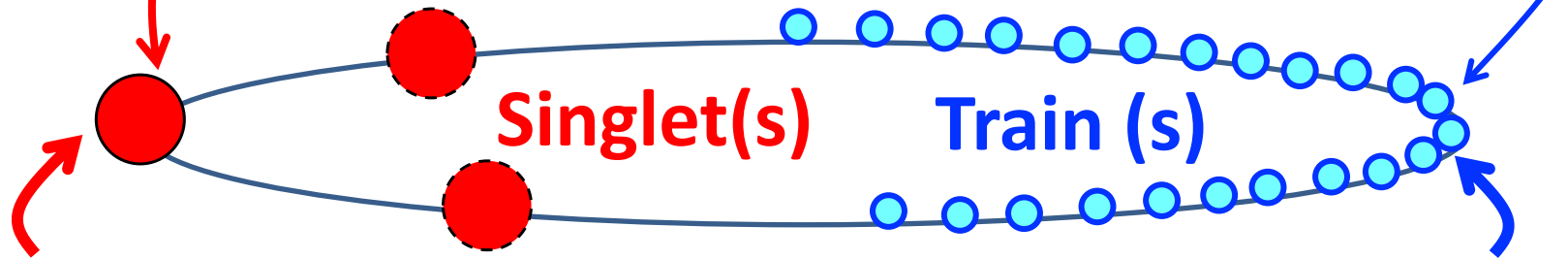
Hybrid Filling with **Large Contrast** Bunch Current

Singlets : High Bunch Current)

Trains : Low Bunch Current,
(**High** stored current)

x 50 (max)

In Bunch Current



Singlet(s)

Train (s)

Single-bunch Instabilities

Mode-coupling instability
with low chromaticity for wide aperture

- *Beam-pipe surface structure
- *Resistive-wall & tapers of In-Vacuum IDs

Multi-bunch Instabilities

- *Resistive-wall of low gap in-vacuum IDs
- *Cavity Higher Order Modes

Transverse Bunch-by-bunch Feedback System

1) Single Analog Front-end Conventional System

X : Saturation at High Current Bunch / Too **Low Gain** for Low Current Bunch

2) Single Analog Front-end + Digital Gain Control

X : Lost of ADC Resolution for Low Current Bunch (<- analog signal is so small)

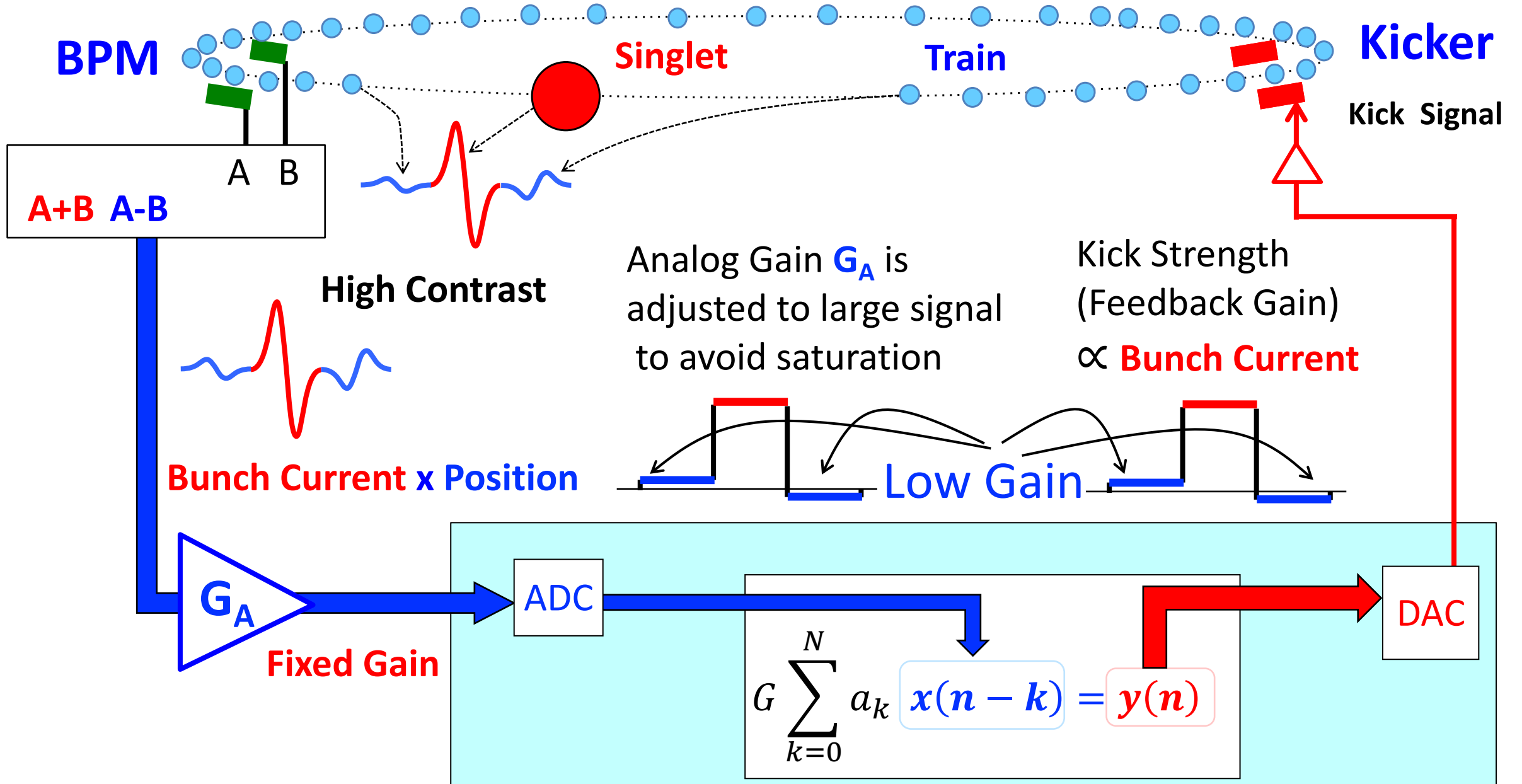
3) One Analog Front-end + Signal Level Control
by Fast **Variable Attenuator**

X : Loss of SN ratio for High current bunch (High Gain is required => High SNR)

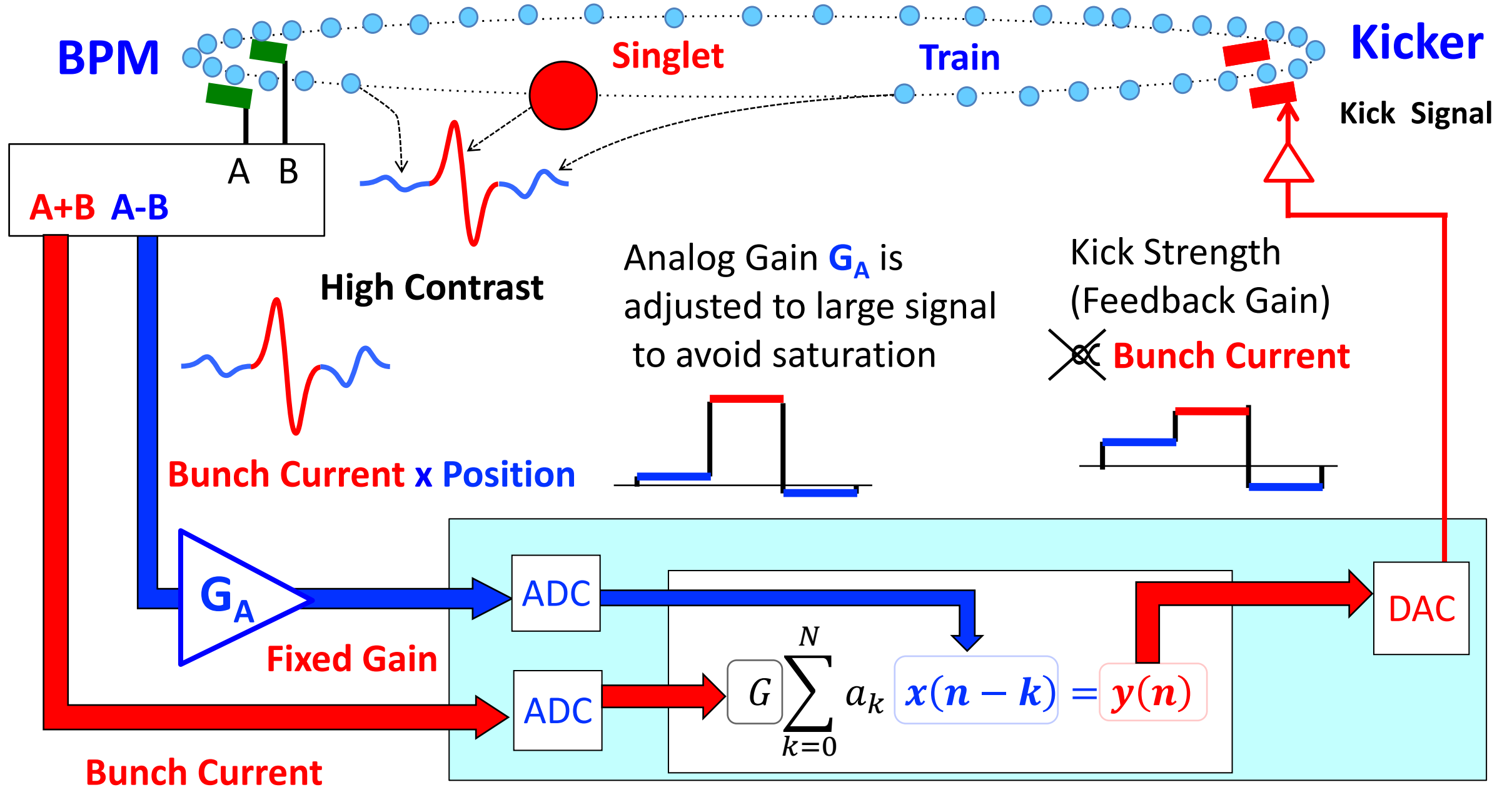
X : Complex System (two processor and attenuators)

4) “Multiple (Analog Front-end + ADC)” Switching with Bunch Current

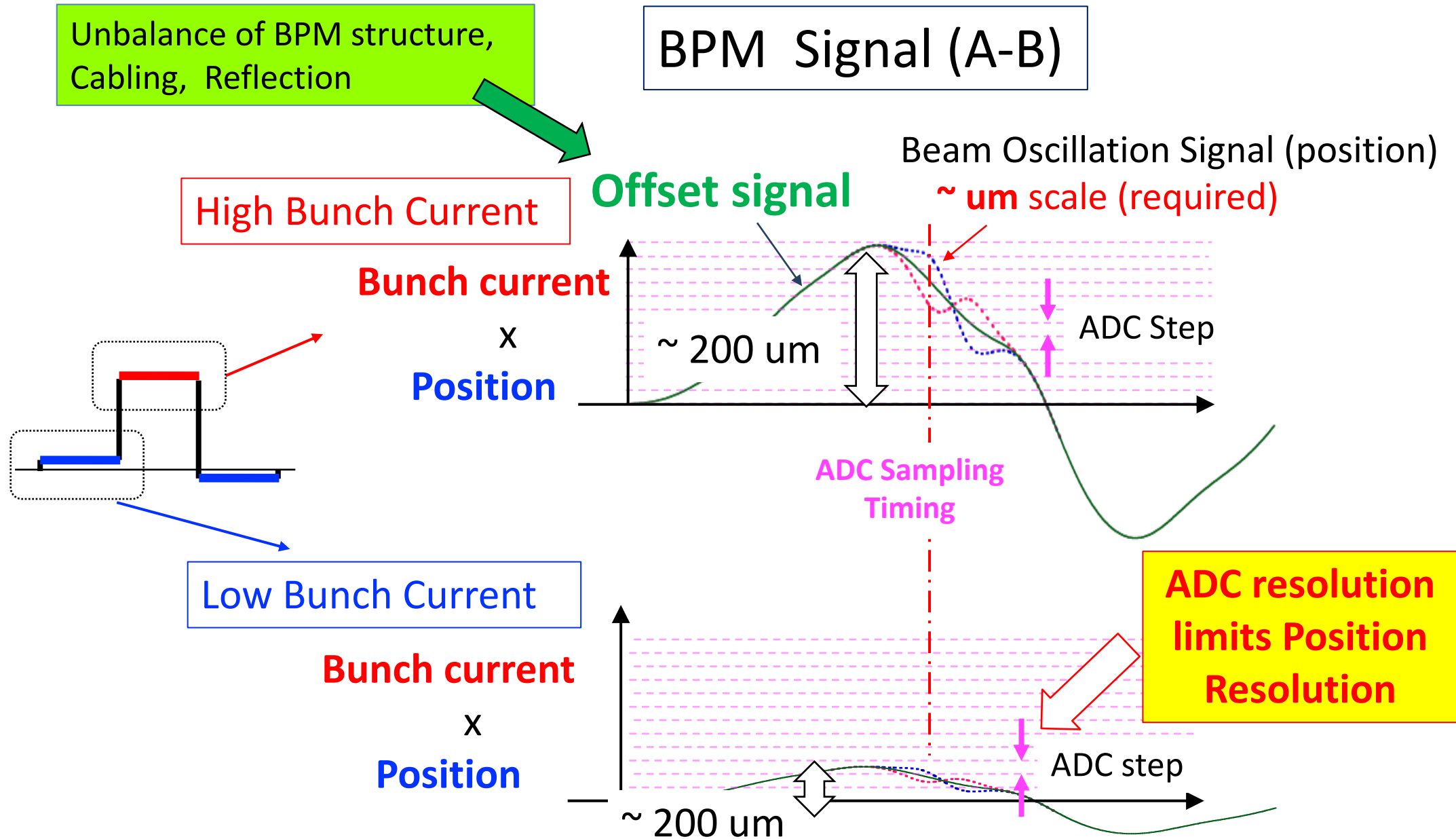
1) Single Front-end



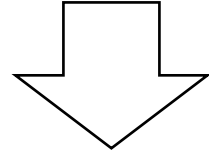
2) Single Front-end + Digital Gain Control



However, ADC resolution is lost



Fixed Analog Gain + Digital Gain Switching



Analog Gain Switching

1) **Single Analog Front-end** Conventional System

X : Saturation at High Current Bunch / Too **Low Gain** for Low Current Bunch

2) **Single Analog Front-end + Digital Gain Control**

X : Lost of ADC Resolution for Low Current Bunch (<- analog signal is so small)

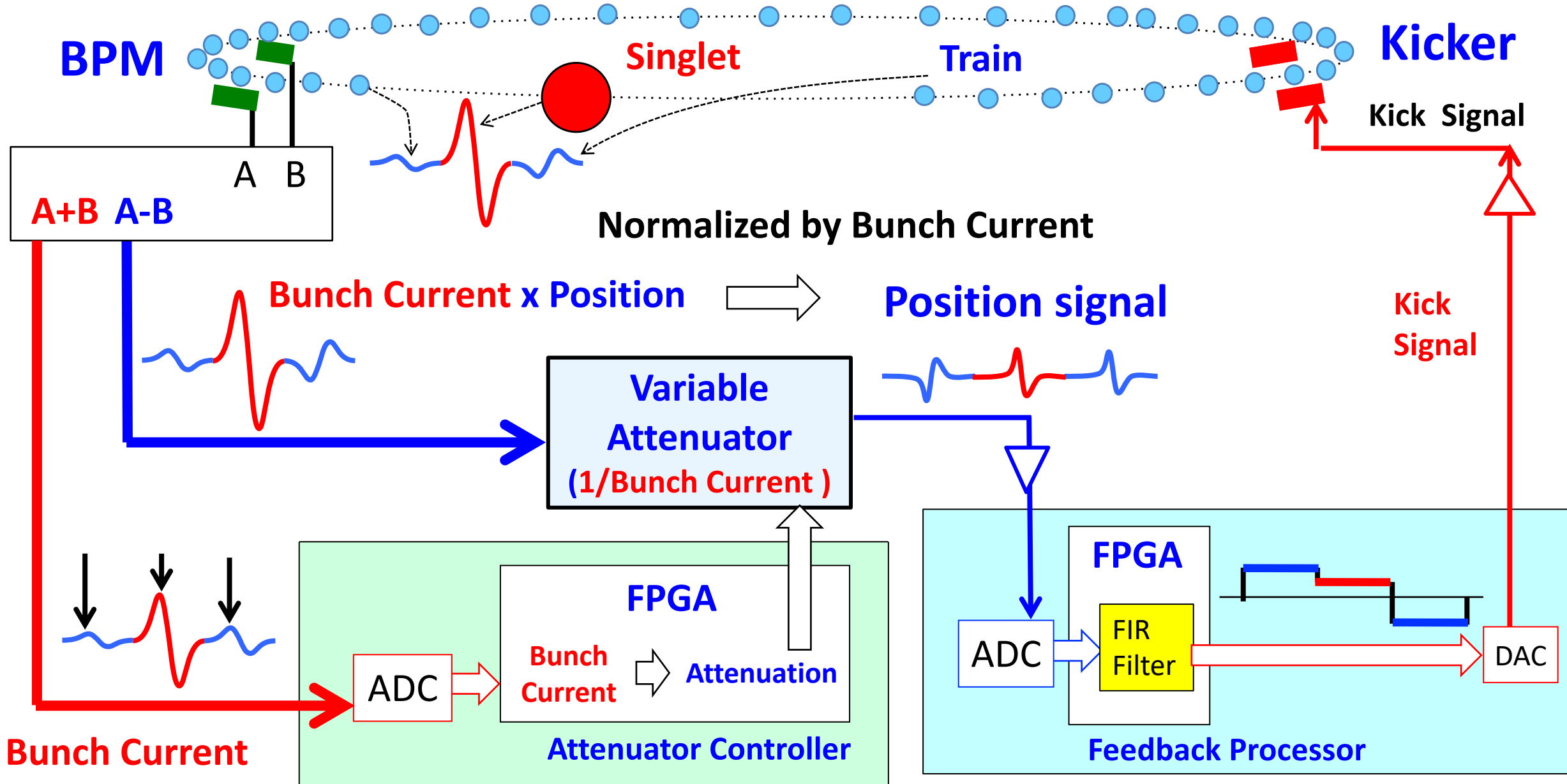
3) **One Analog Front-end + Signal Level Control**
by **Fast Variable Attenuator**

X : Loss of SN ratio for High current bunch (High Gain is required => High SNR)

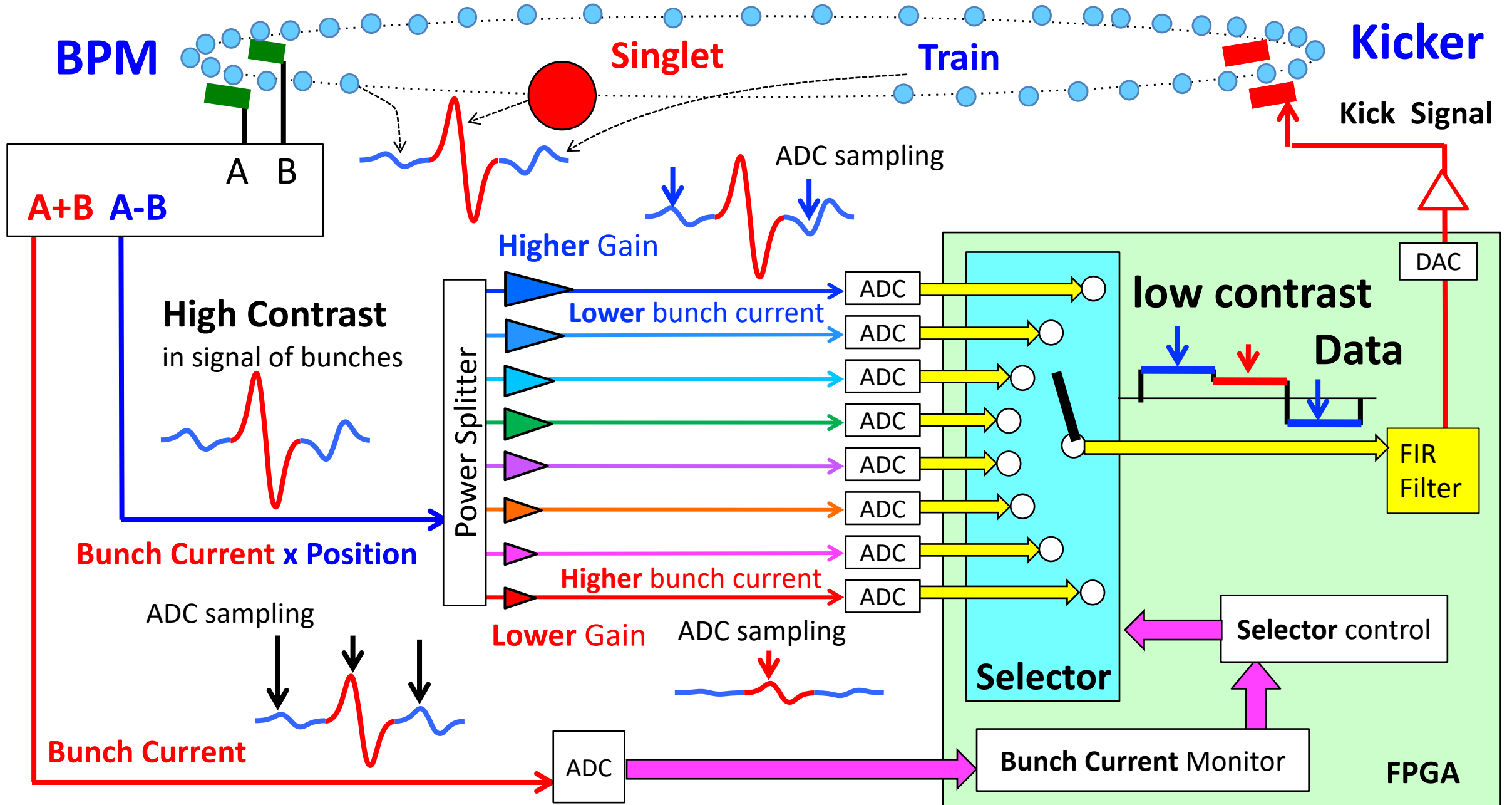
X : Complex System (two processor and attenuators)

4) **“Multiple (Analog Front-end + ADC)”** Switching with Bunch Current

3) Analog Signal Level Control by Fast Variable Attenuator



4) Analog Gain Switching with Multiple "Analog Front-end + ADC"

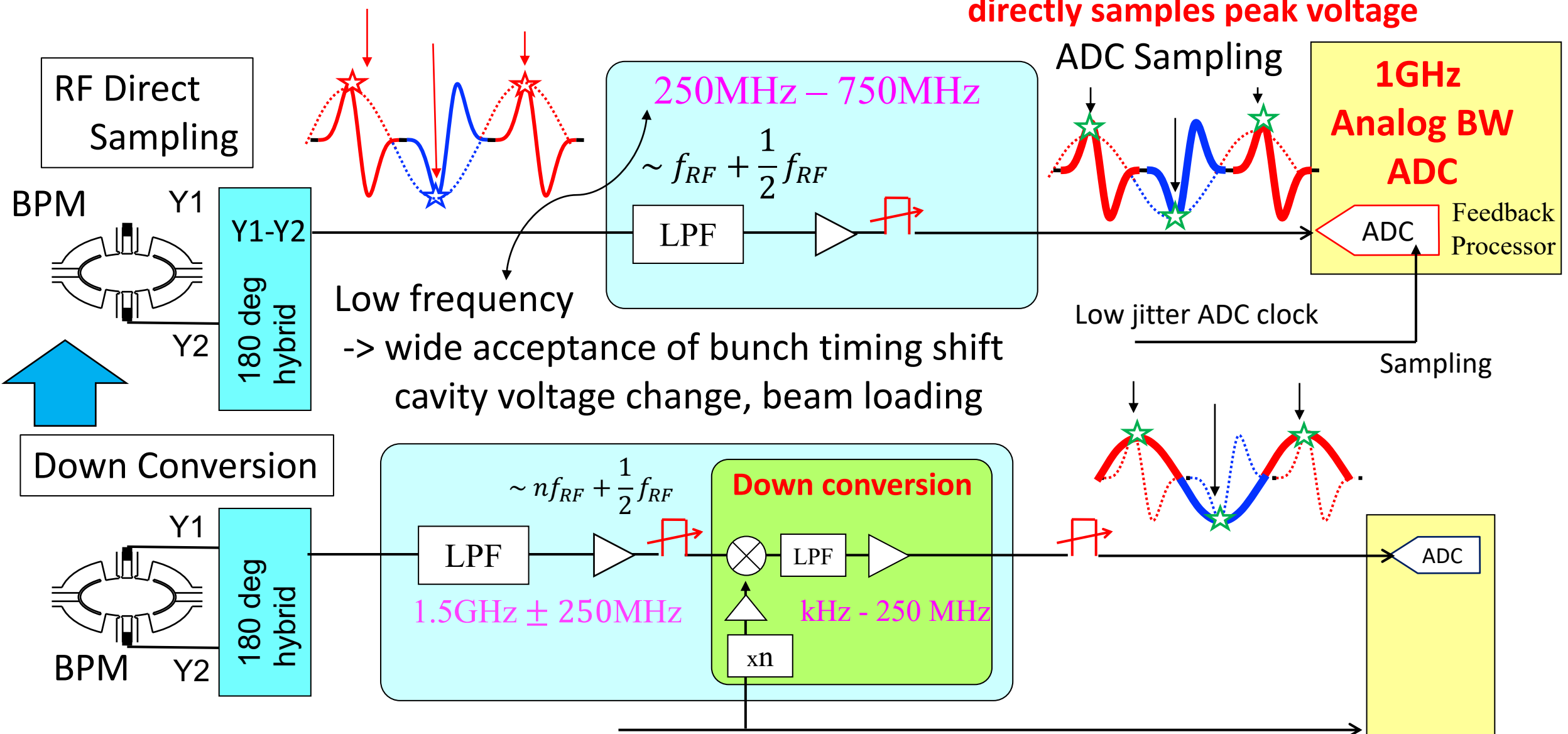


Front-End with RF Direct Sampling for Transverse Feedback

Front-End with RF Direct Sampling for Transverse Feedback

Position \propto **Peak voltage** of bipolar pulse

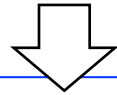
Wide analog bandwidth ADC directly samples peak voltage



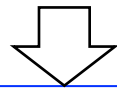
Bunch Timing Spread at Hybrid Filling (Localized Filling)

Localized Filling (1/3 fill, 1/14 fill, ...)
at Large Ring (5 μ s revolution) Beam time structure ~ a few μ s

Normal RF Acceleration Cavities Filling time ~ a few μ s



Beam Loading by Localized Filling Modulates
Voltage and Phase of Cavity Voltage



Timing Spread of Bunches
~ 100ps (SPring-8 case)

We choose Lowest Carrier frequency for BPM

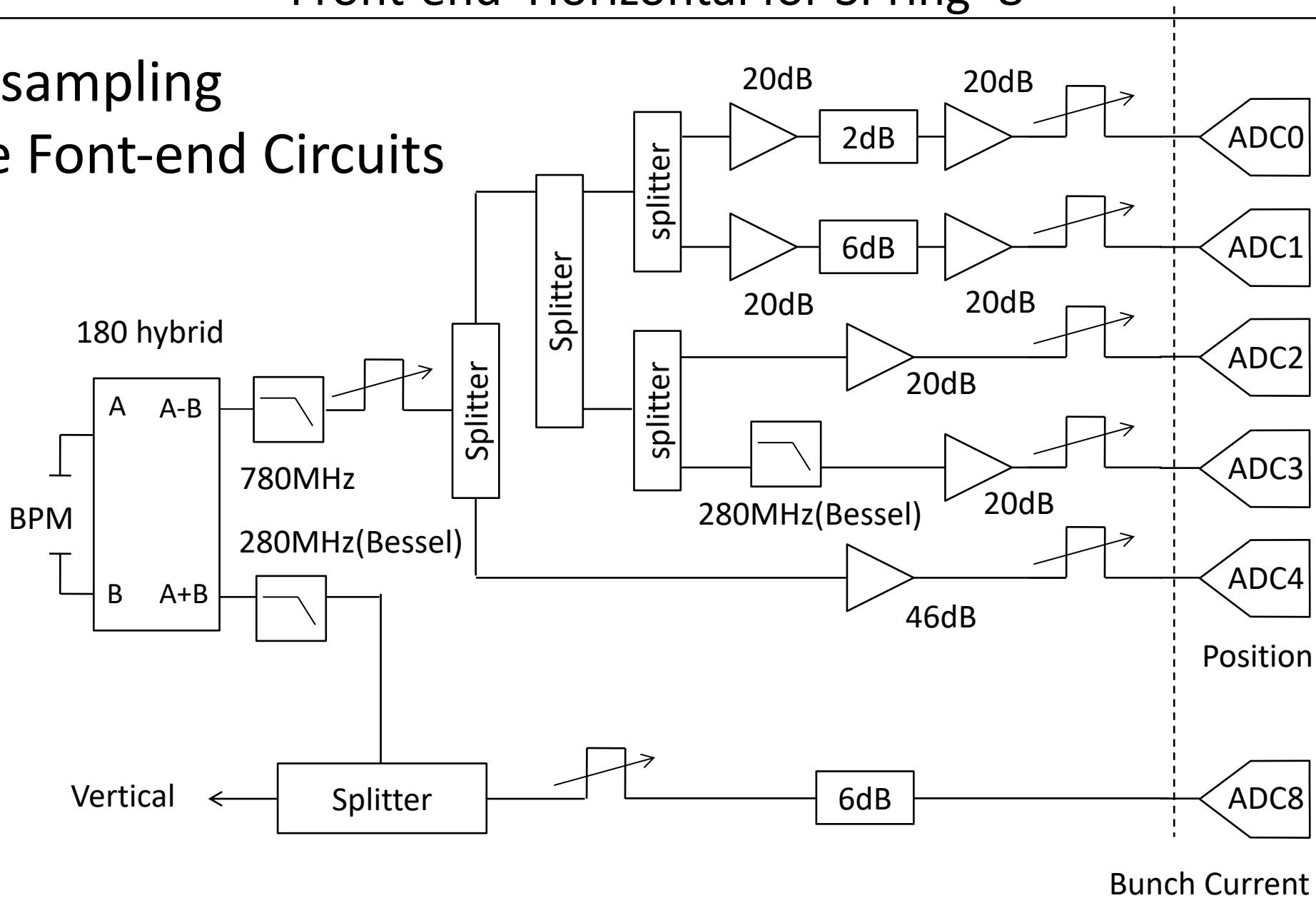
$$n \times f_{RF} = f_{RF} (n=1) \sim 500\text{MHz}$$

for wider acceptance for timing

Front-end Horizontal for SPring⁸

RF direct sampling

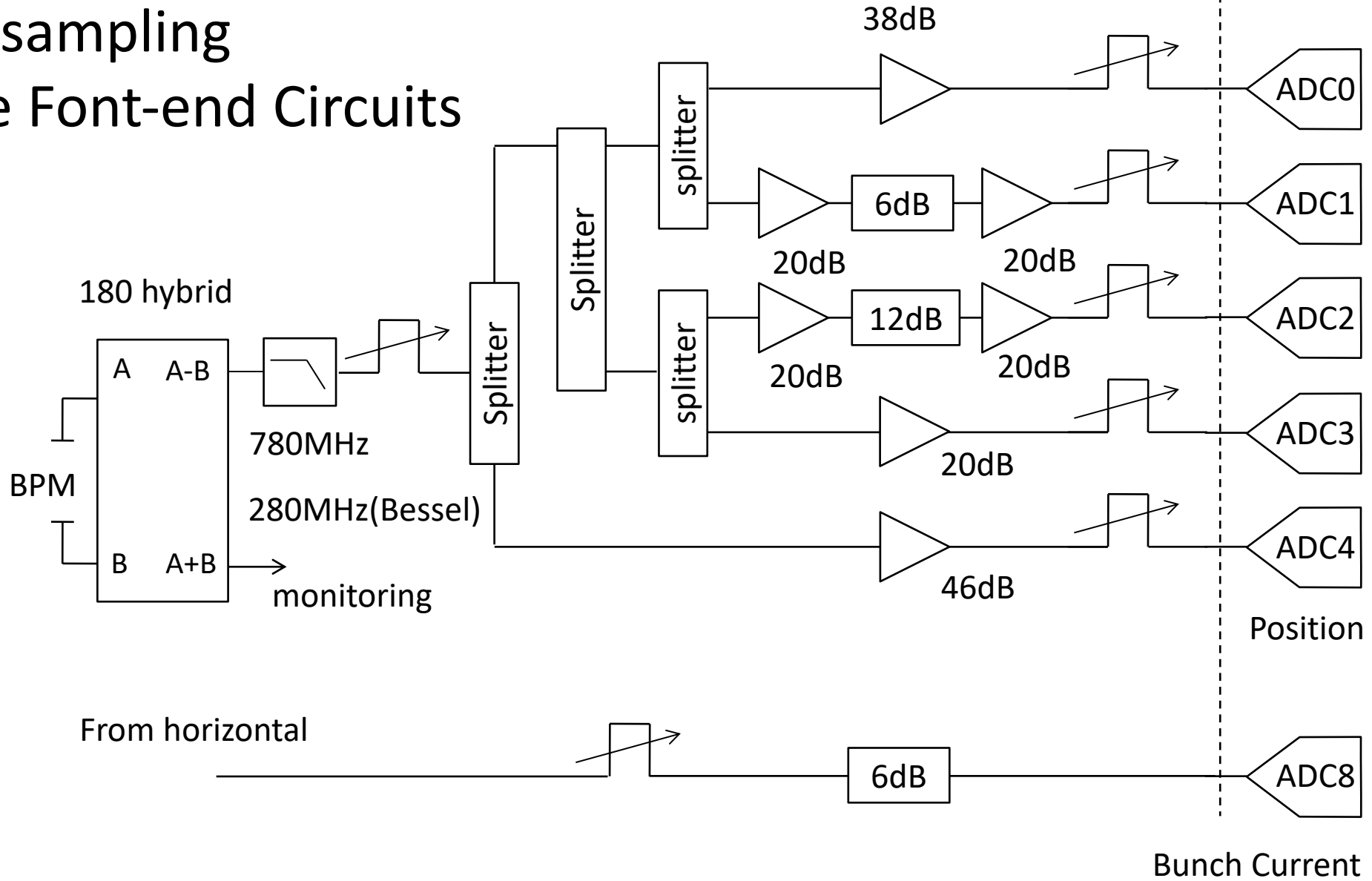
-> Simple Font-end Circuits



Front-end Vertical

RF direct sampling

-> Simple Font-end Circuits



Suppression of Single-bunch instability by Feedback

mode-coupling (fast head-tail) for V (and H : weak)

Chromaticity = 1 (< 3) for wide dynamic aperture

In-vacuum IDs **Open**

3.5 mA/bunch => 14 mA/bunch

Feedback **OFF** **ON**

~ **simulation result**

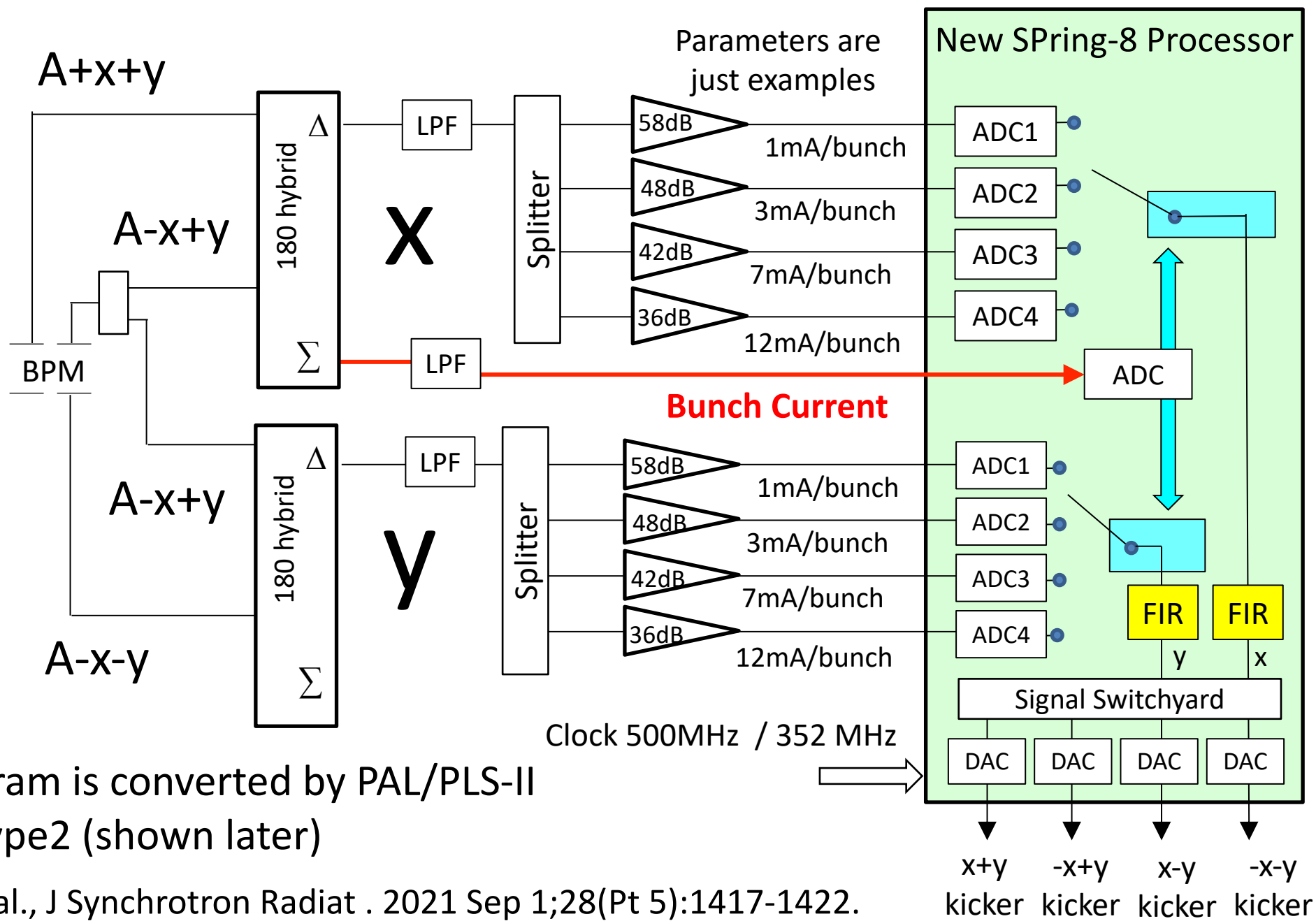
In-vacuum IDs **Close** (Partly ~ user operation)

2.5 mA/bunch => **6 mA/bunch**

Feedback **OFF** **ON** 

5 mA/bunch for User operation

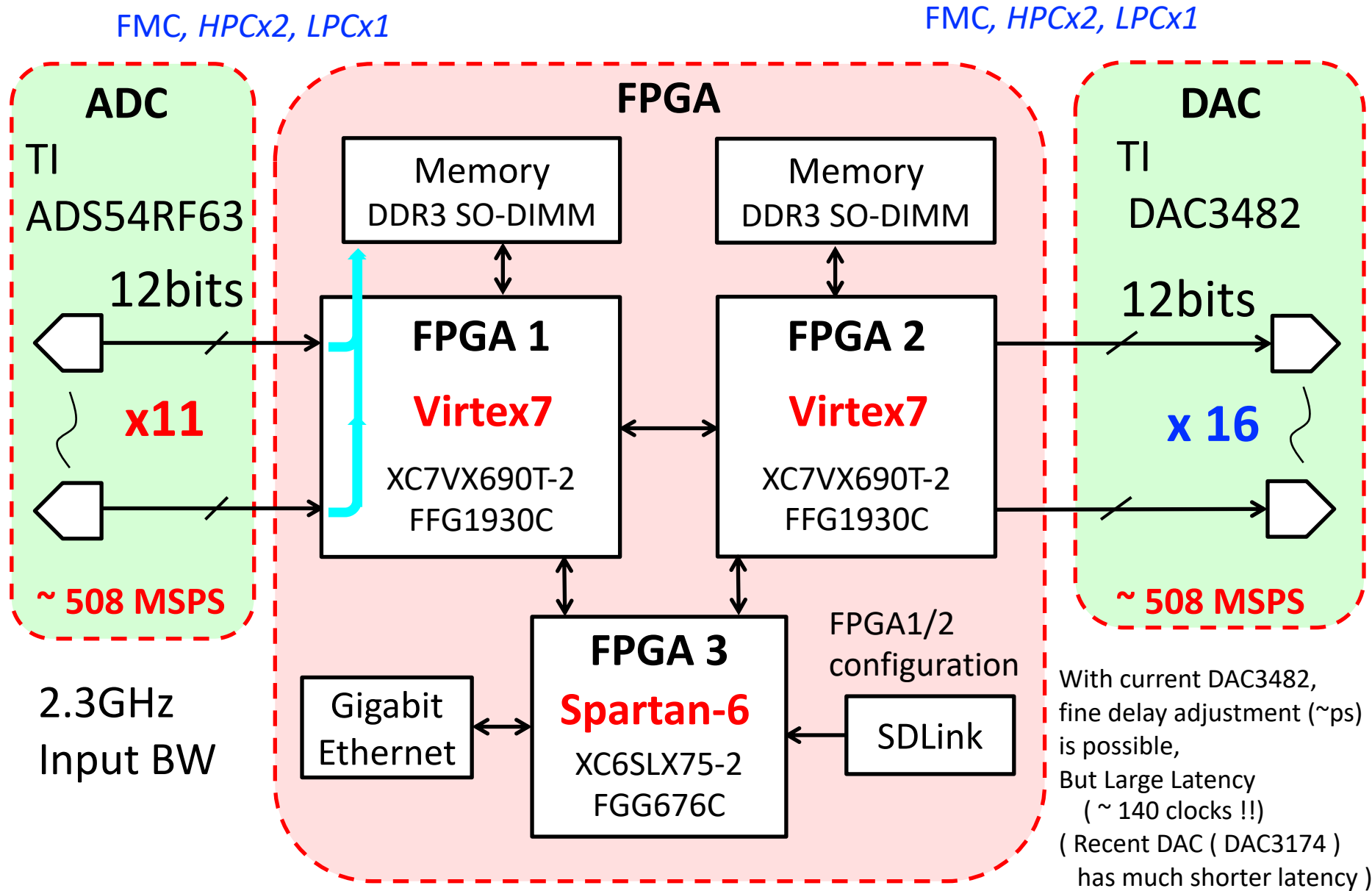
For Hybrid Filling for PLS-II : H and V in one processor



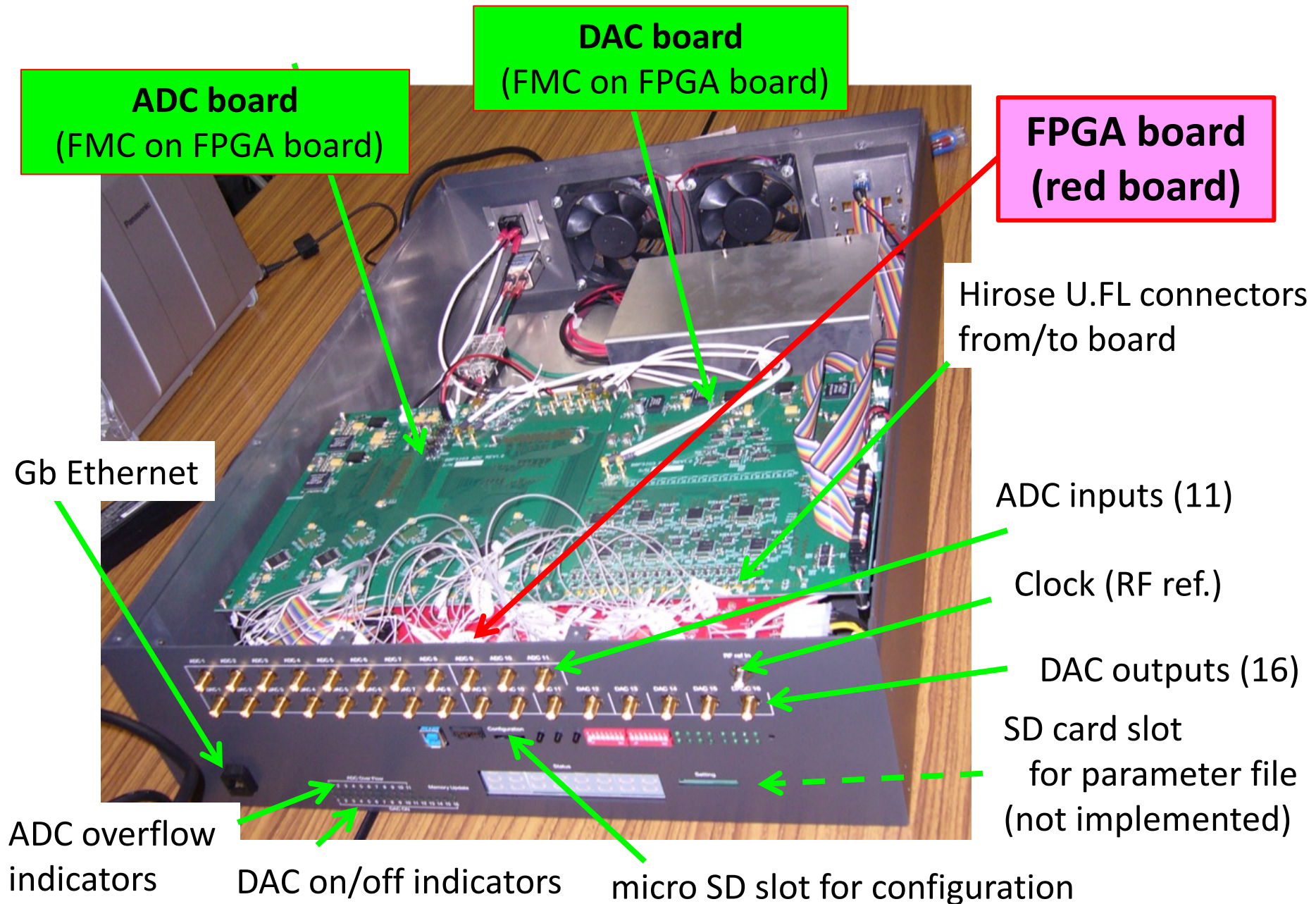
FPGA Program is converted by PAL/PLS-II
from type2 (shown later)

Hardware and Brock Diagram

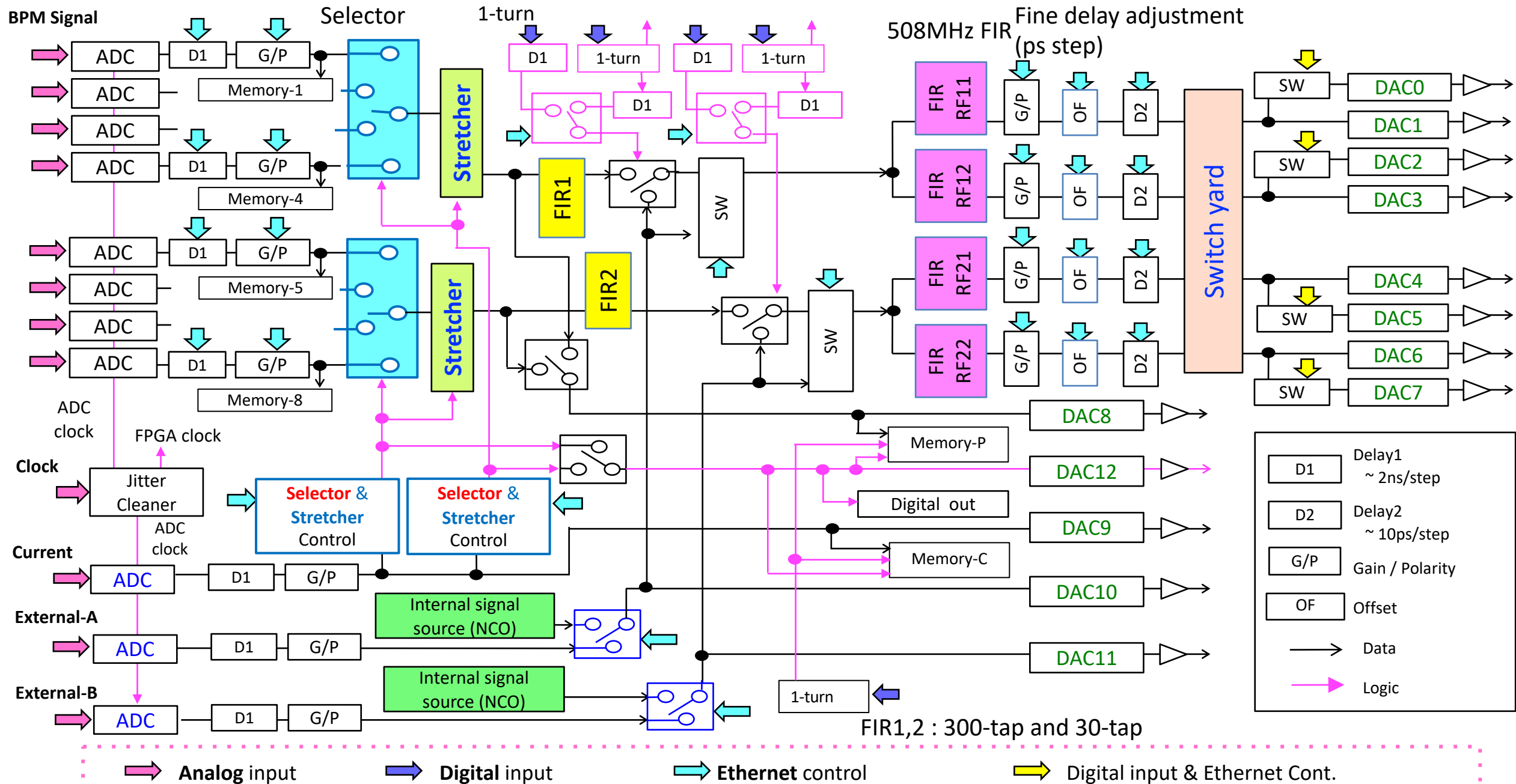
Hardware Block Diagram



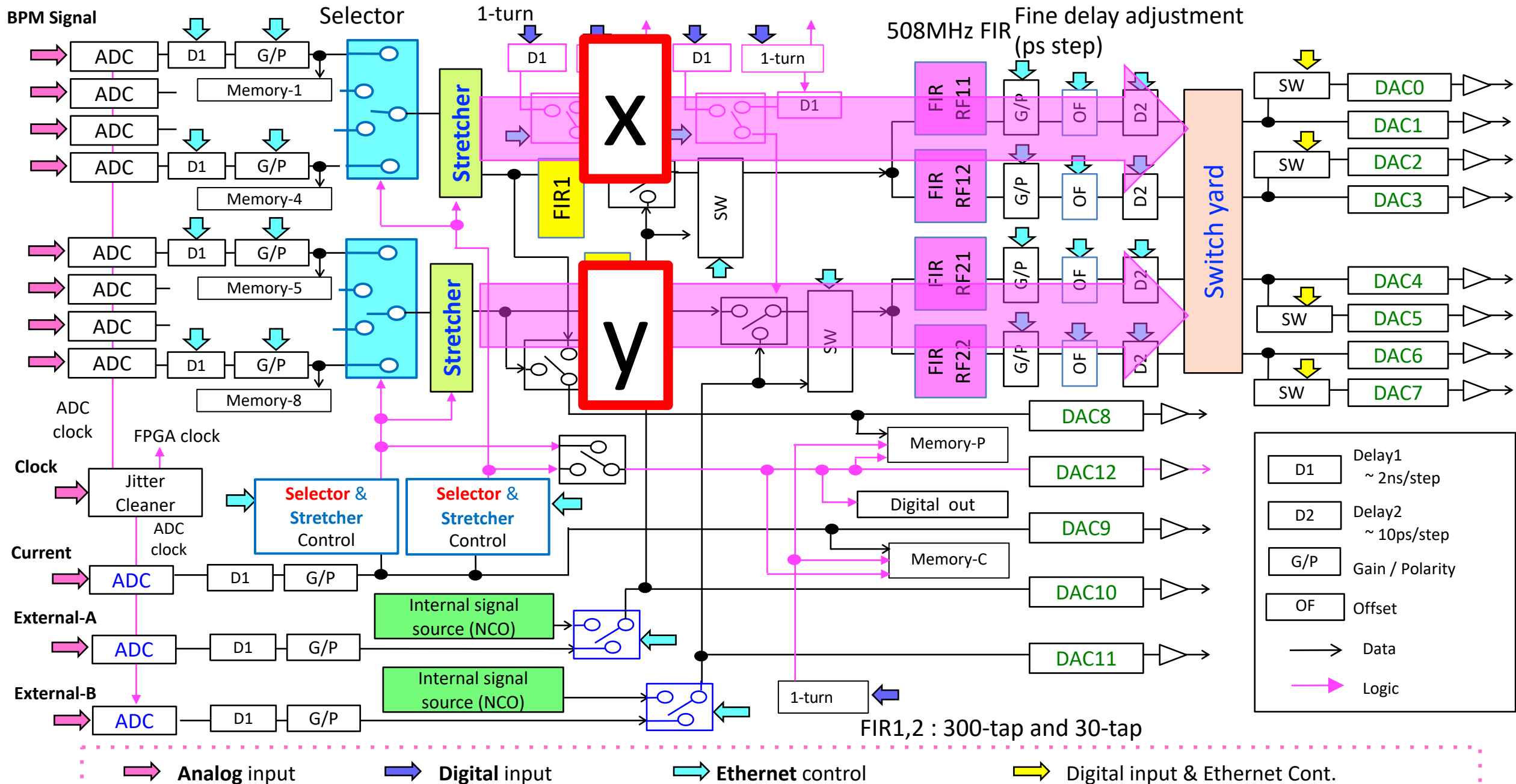
New SPring-8 Signal Processor (upside down)



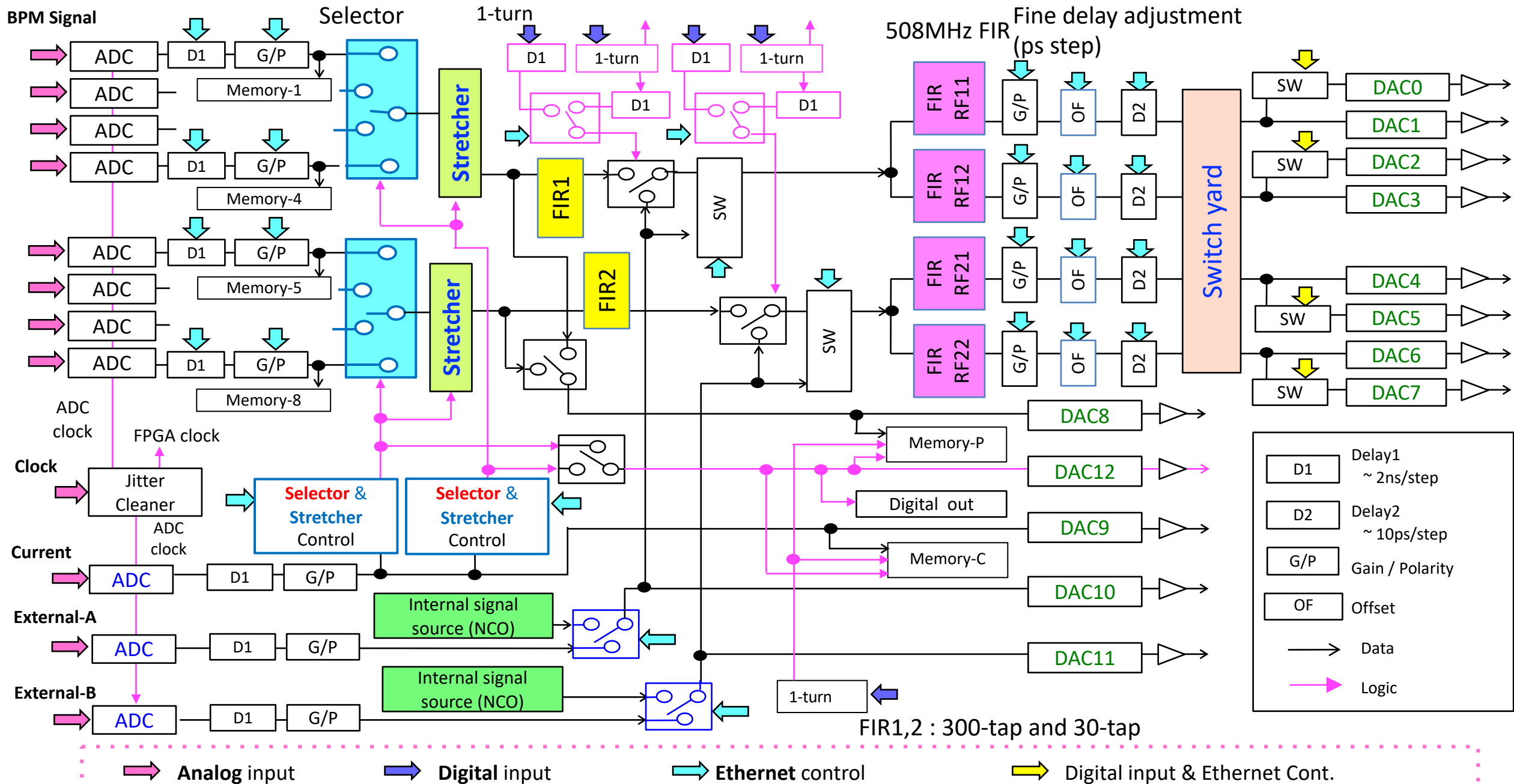
Function Block Diagram (4 ADC x 2 direction version)



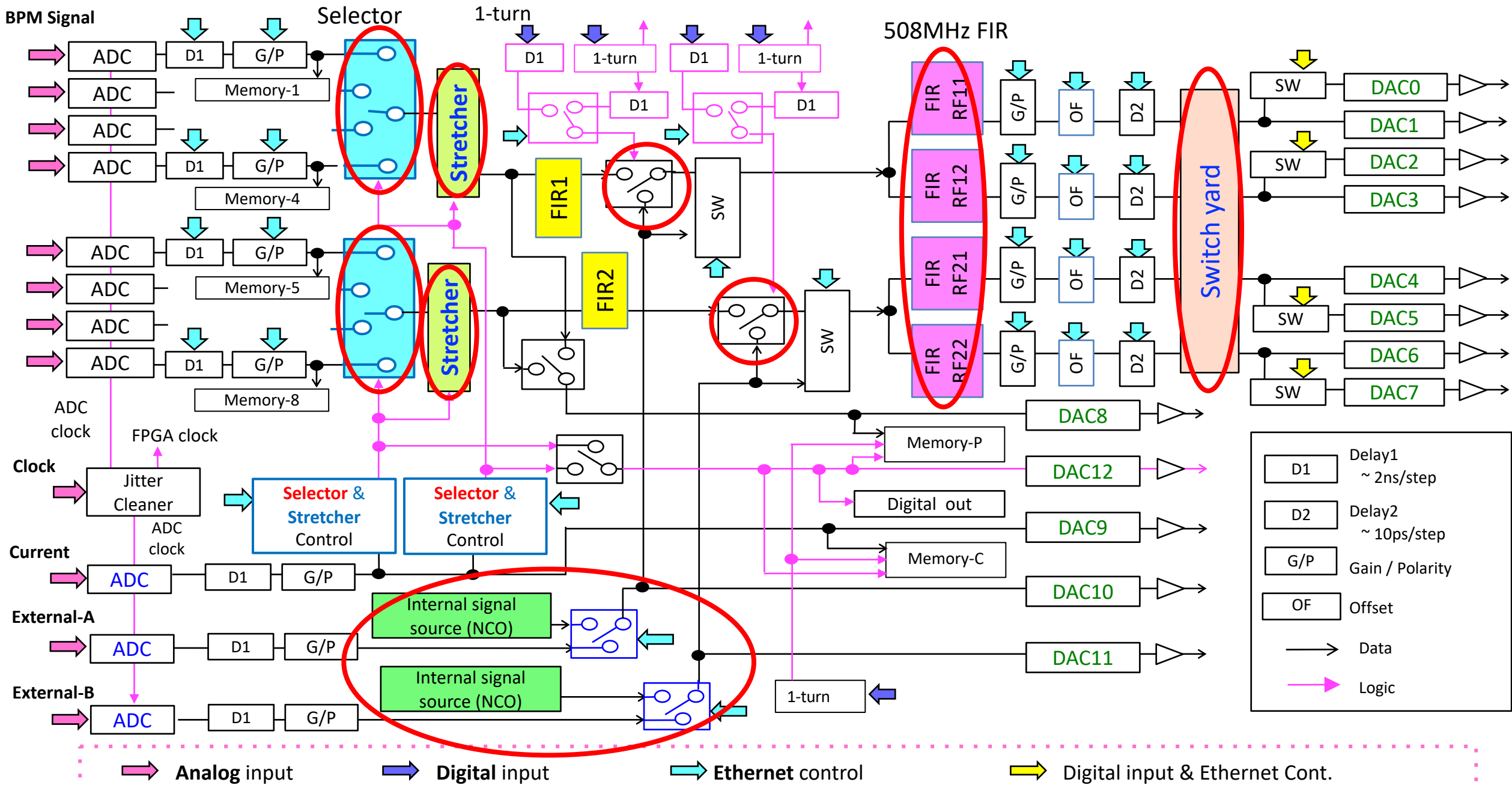
Function Block Diagram



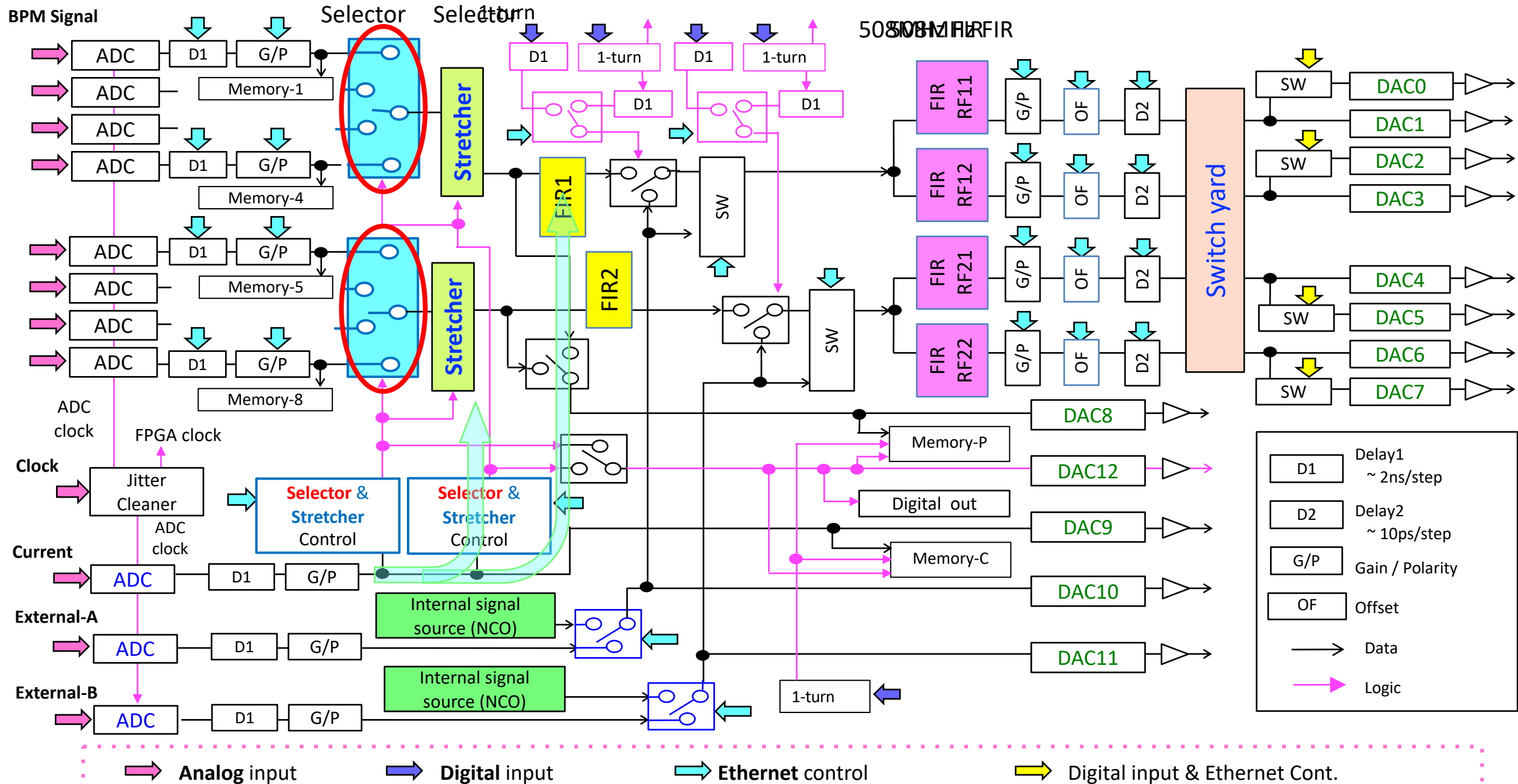
Function Block Diagram (4 ADC x 2 direction version)



Gadgets



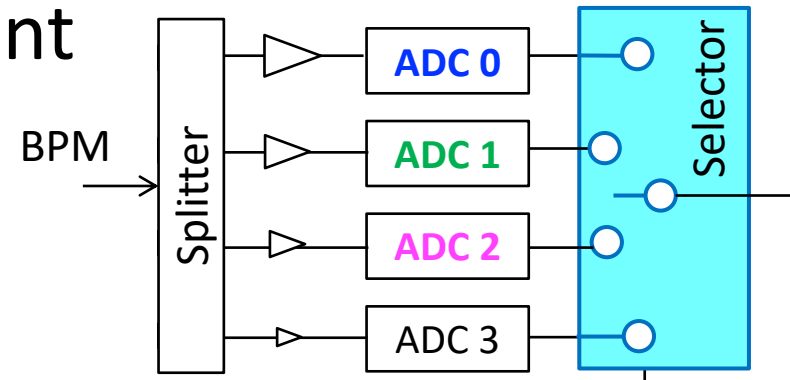
Selection of ADC with Bunch Current Controlled Selector



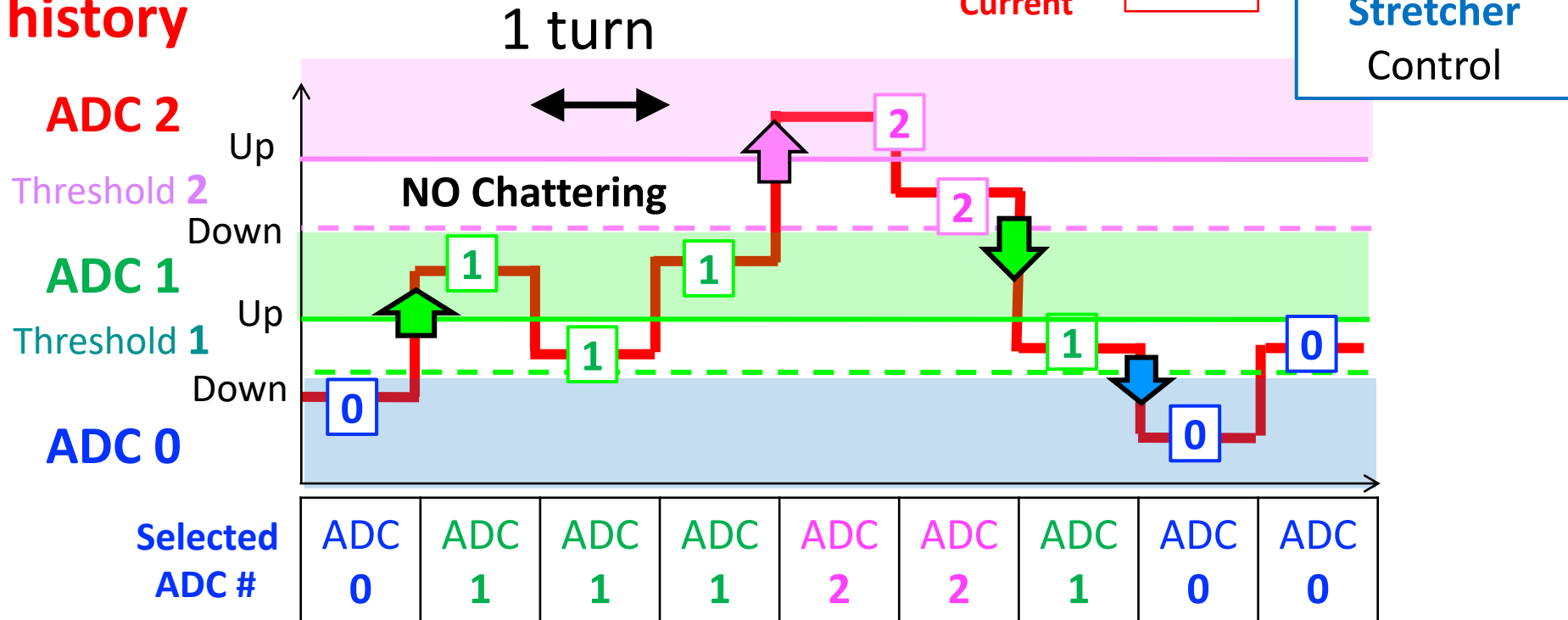
Selector Control with anti-chattering

ADC Selection for bunch current

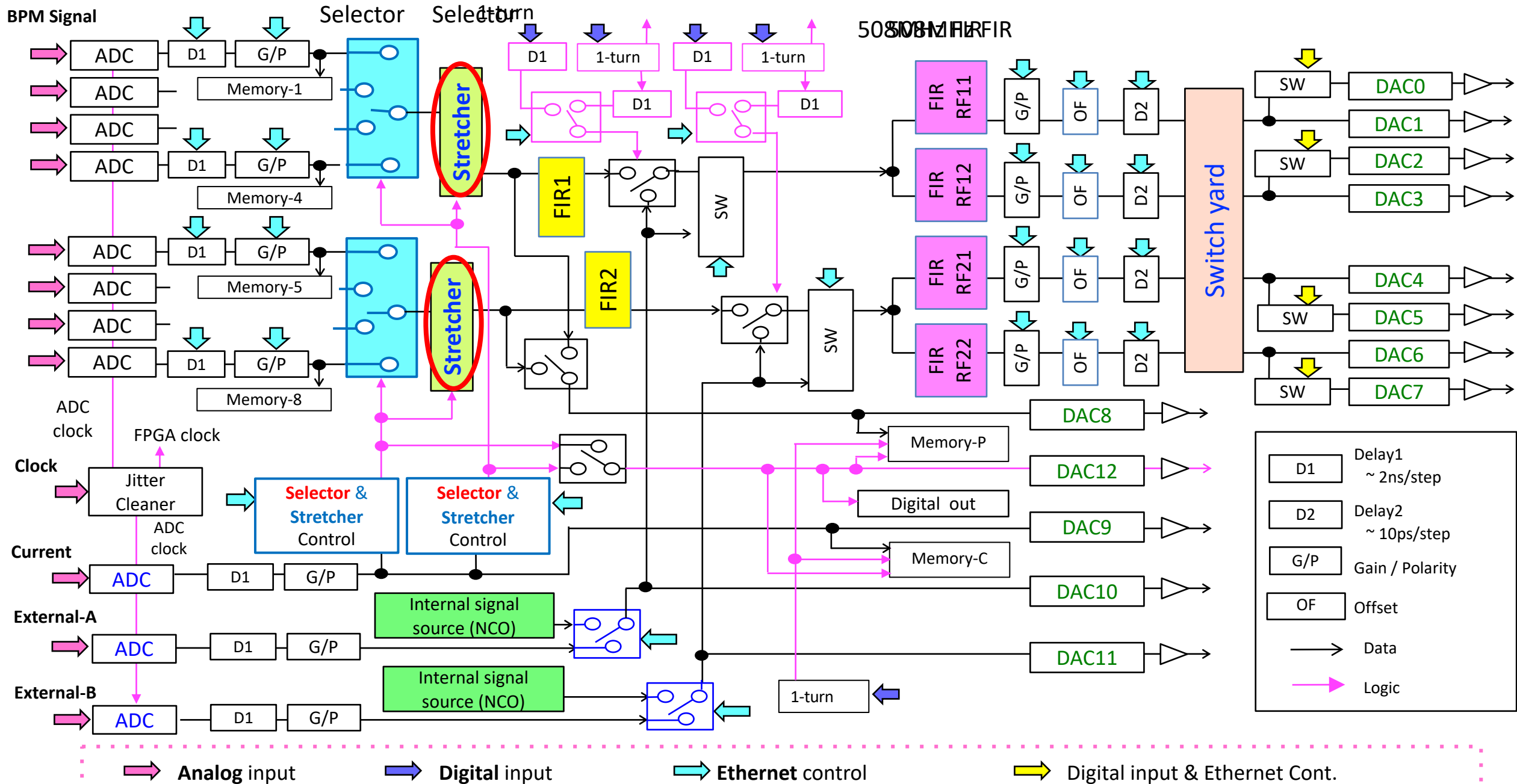
Anti-chattering by
Up-ward threshold and
Down-ward threshold



Turn-by-turn Bunch current history



Stretcher



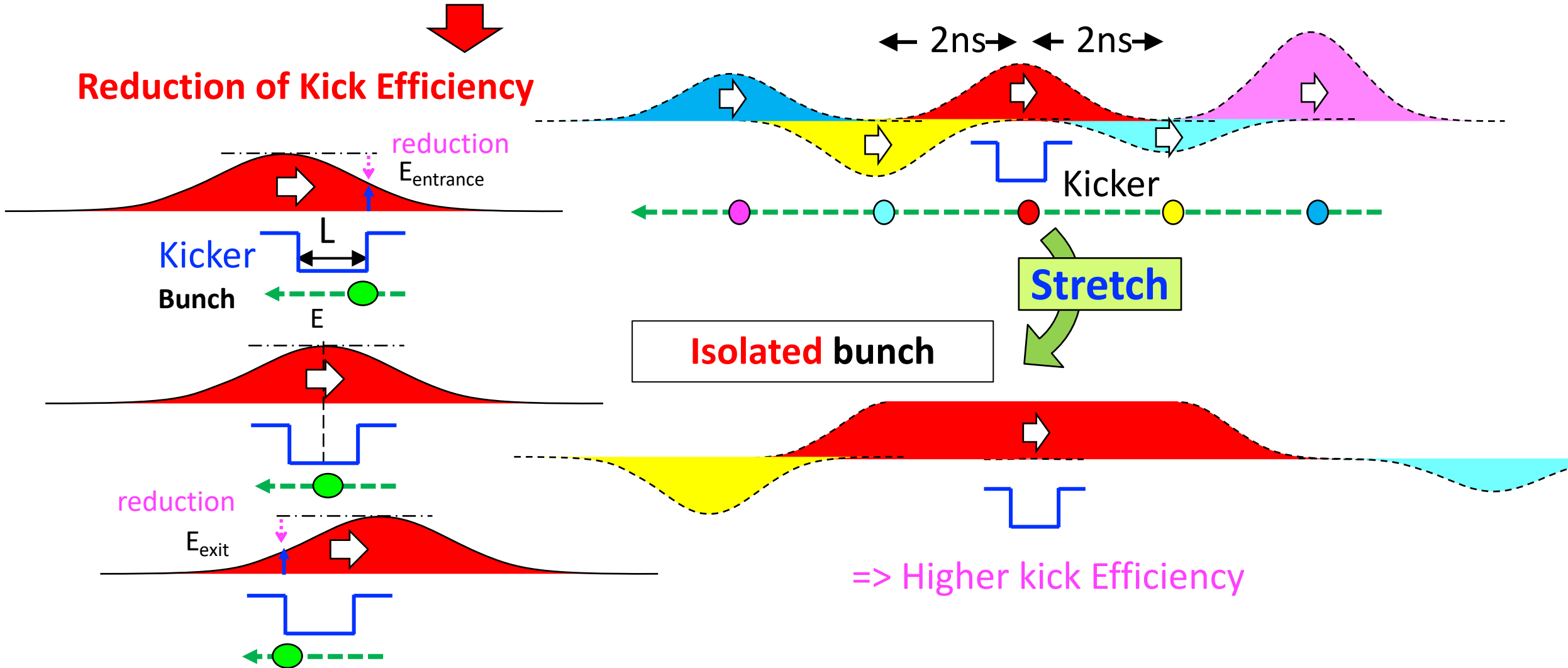
Stretcher

Bunch-by-bunch Kick signal

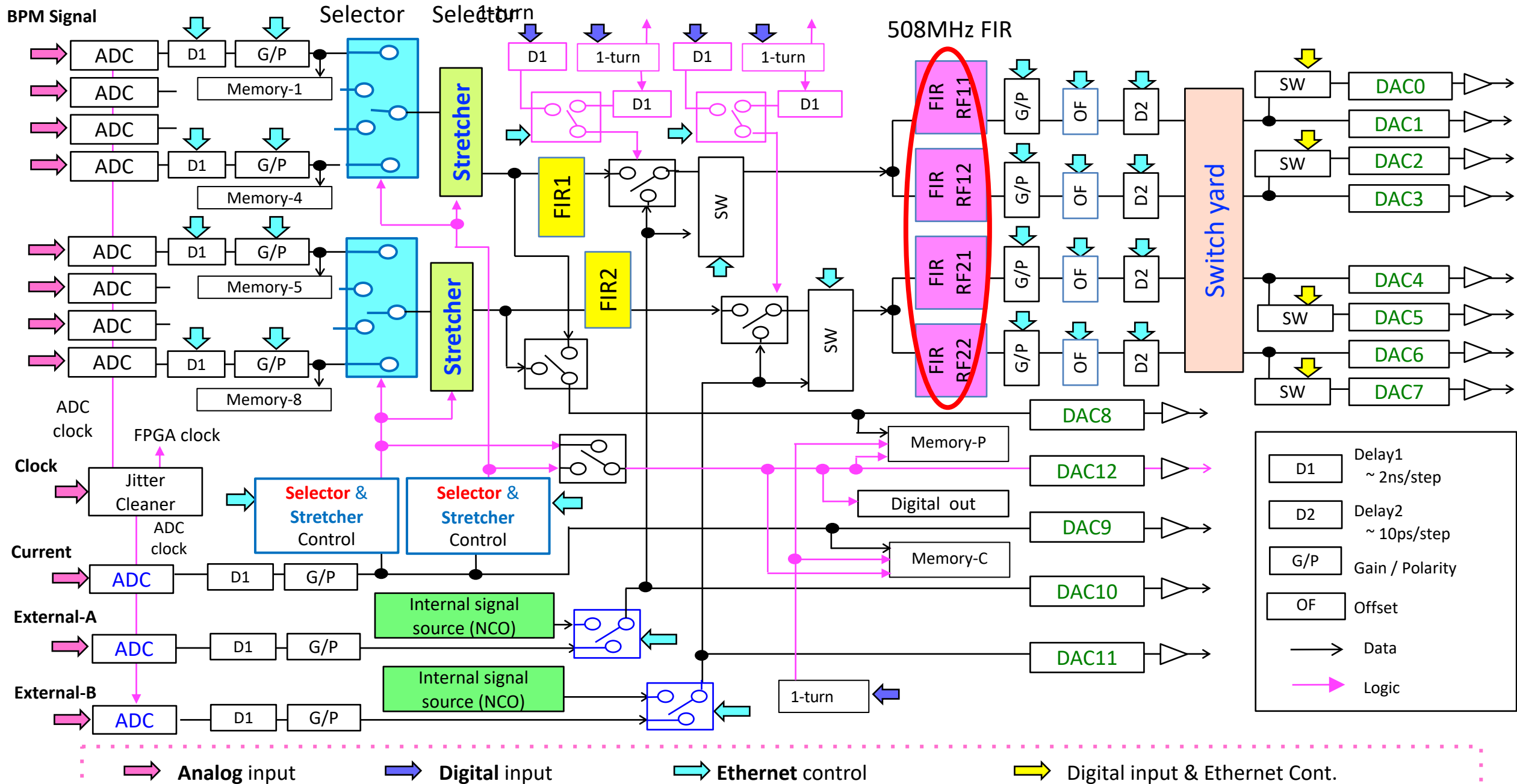
Kick Pulse Switches in 2ns

Bunch Train

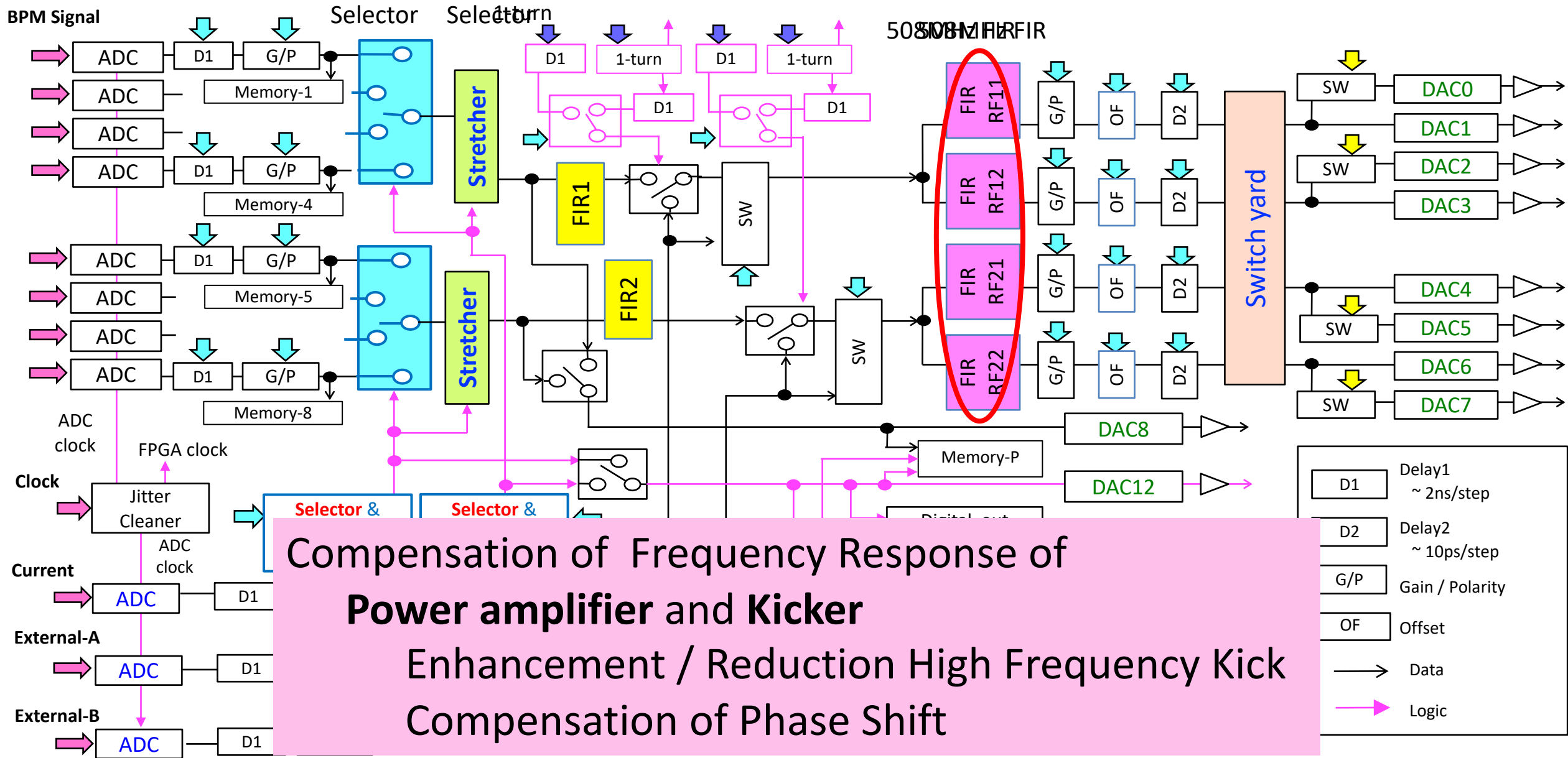
Reduction of Kick Efficiency



500MHz FIR filter



500MHz FIR filter



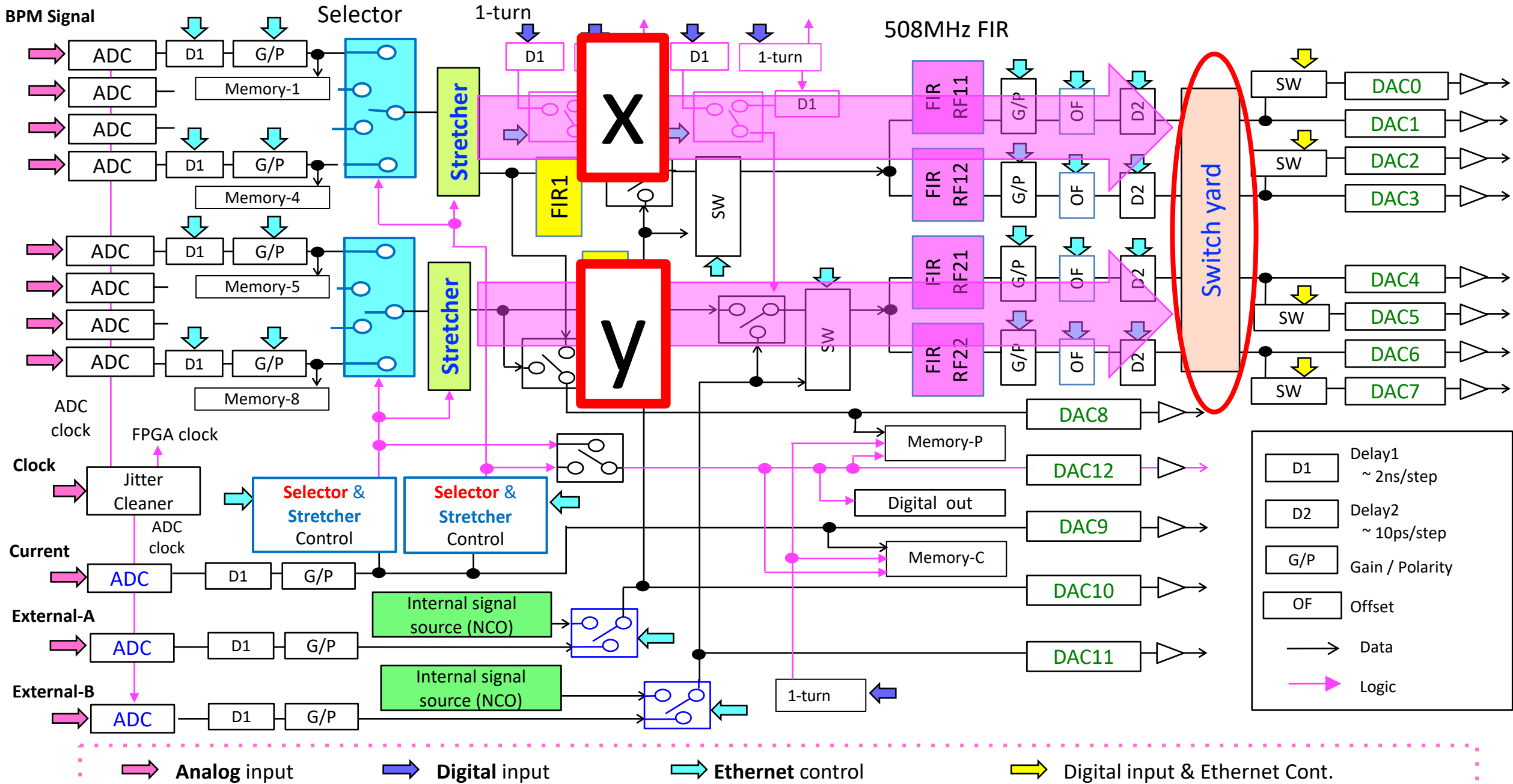
➔ Analog input

➔ Digital input

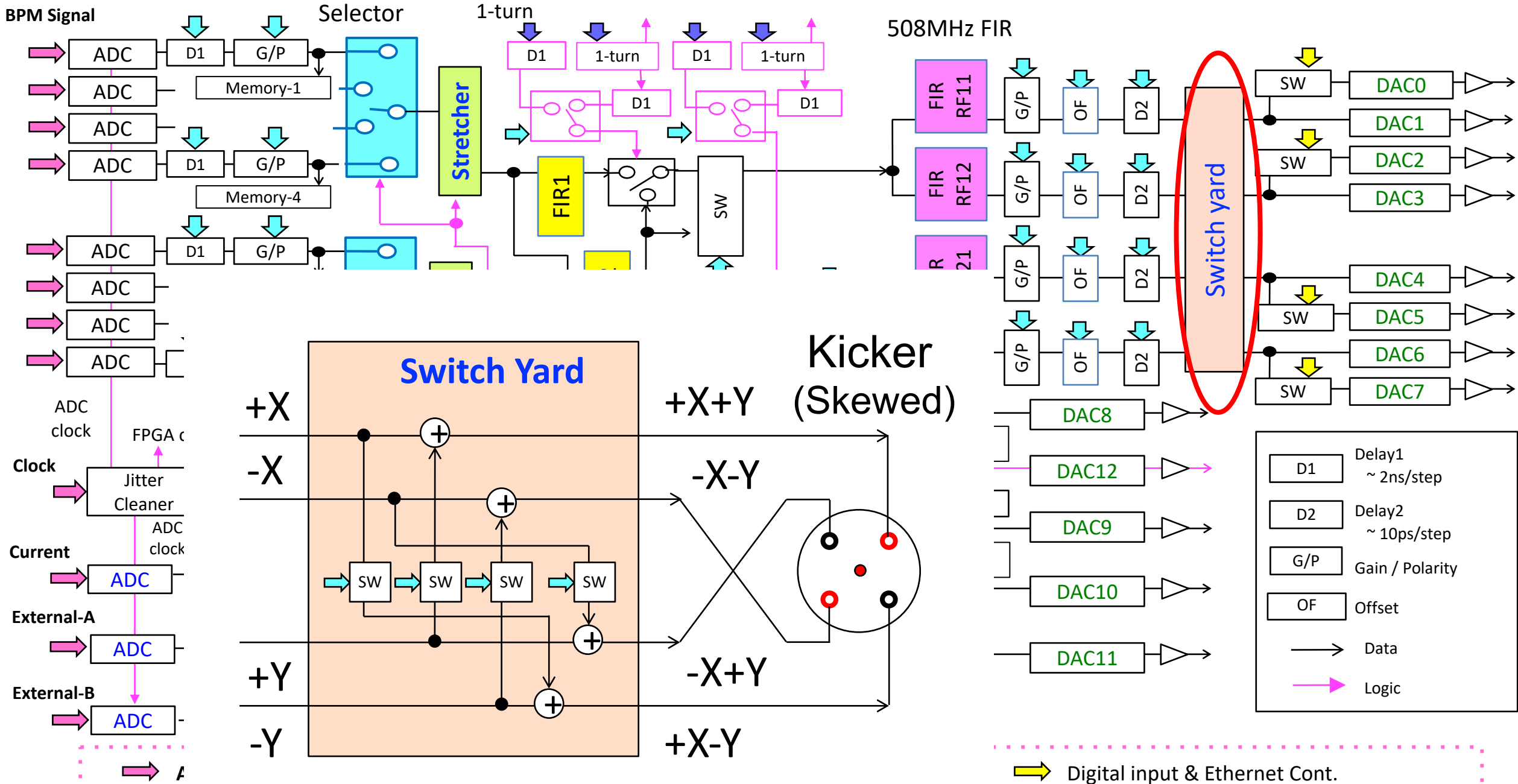
➔ Ethernet control

➔ Digital input & Ethernet Cont.

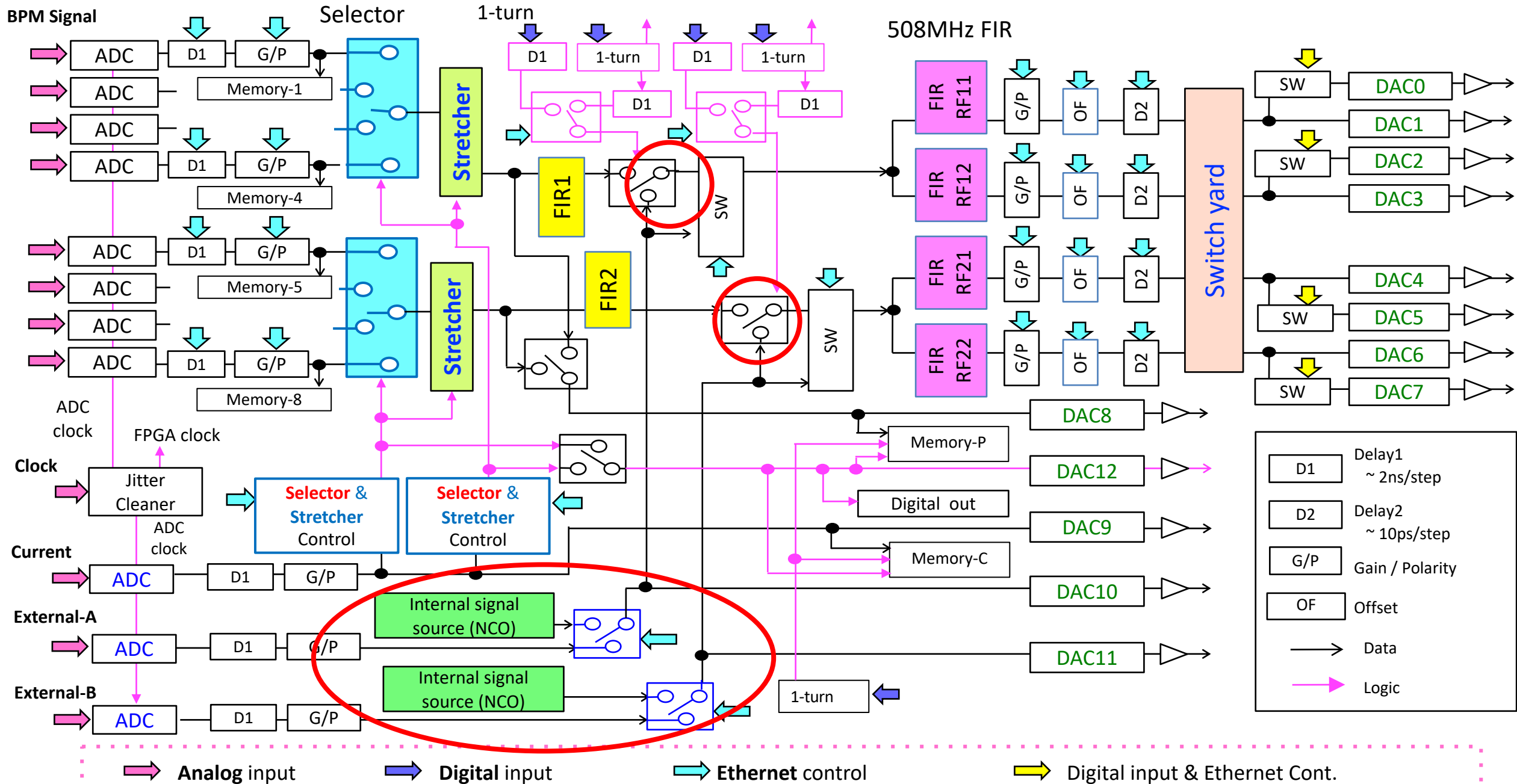
Switch yard



Switch yard

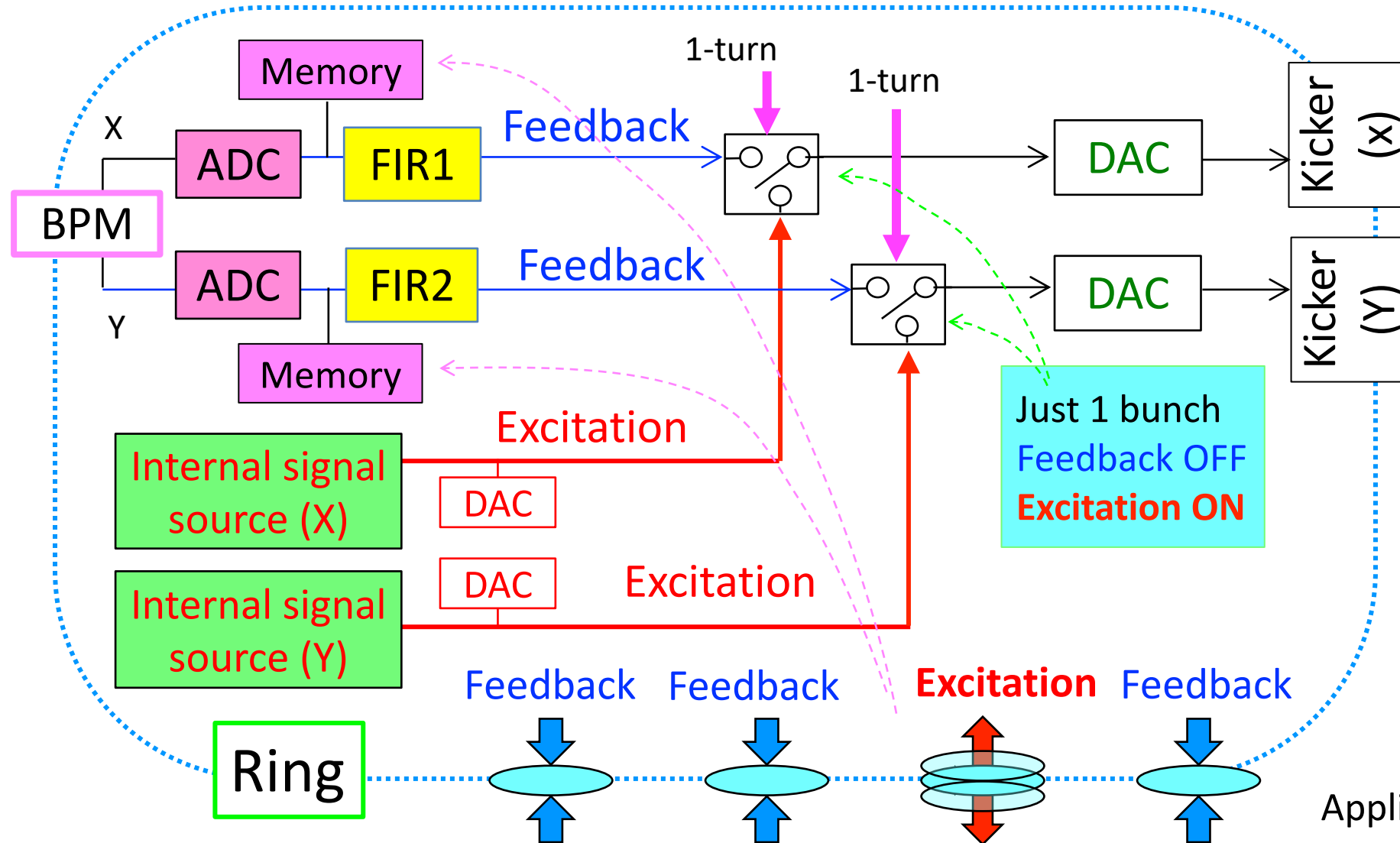


Tune Measurement with One Bunch Excitation



Tune Measurement with One Bunch Excitation

Just one bunch is excited, others are feedbacked => small effect to users

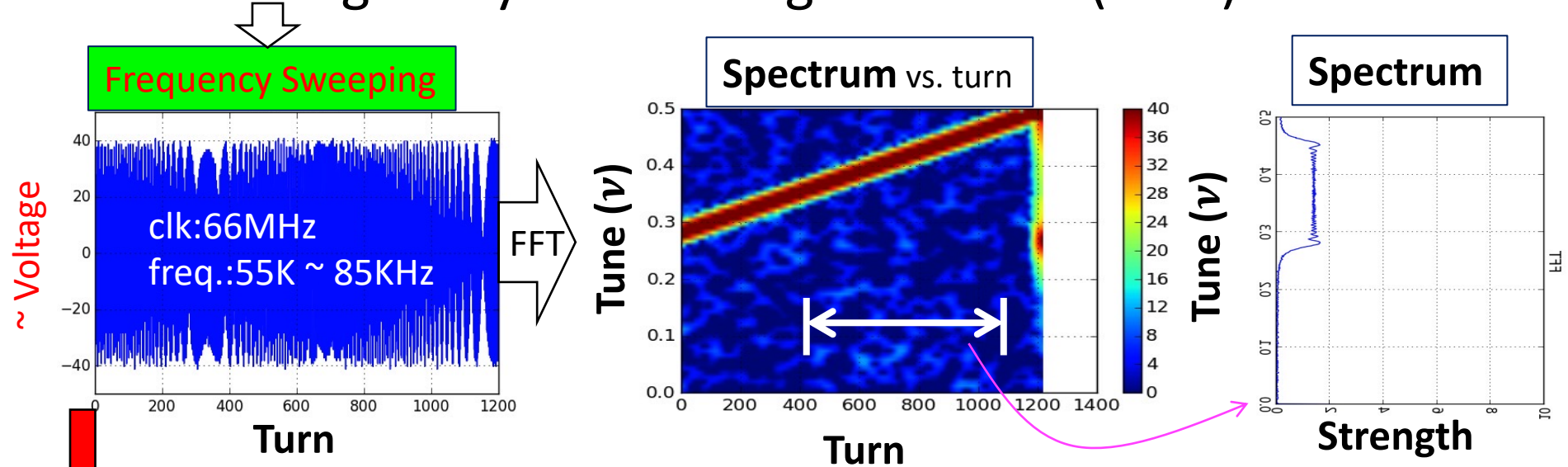


Applied to SPring-8 by
Kazuo KOBAYASHI
JASRI/SPring-8

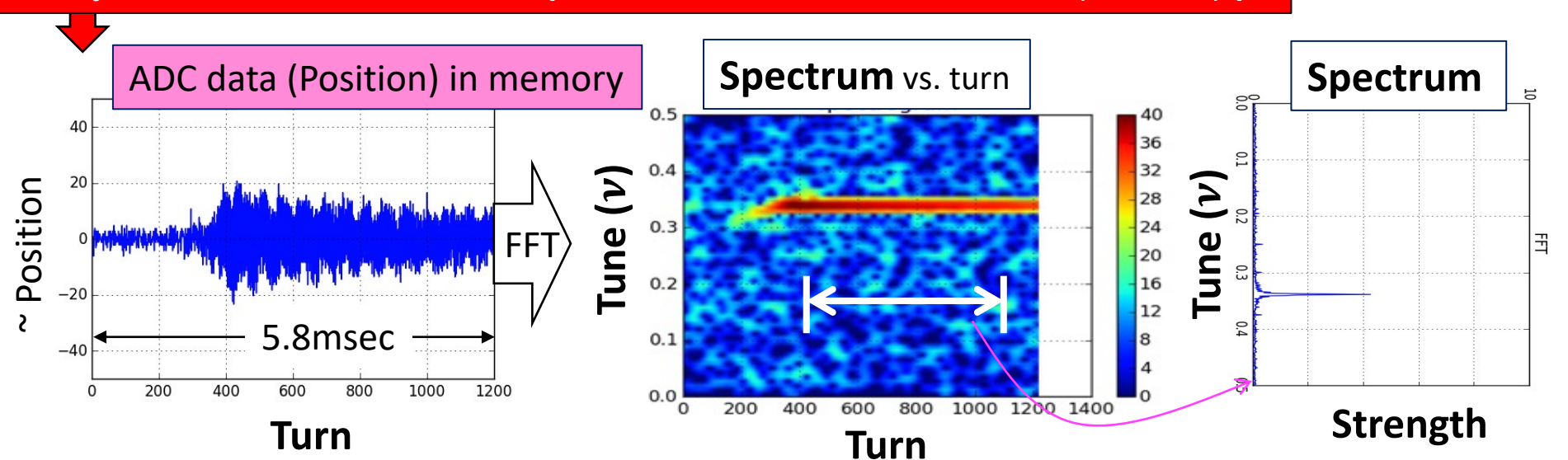
Based on the tune measurement system for the previous version of the processor
developed by **R. Sreedharan and R. Nagaoka (SOLEIL)**

Tune Measurement with One Bunch Excitation

Excitation Signal by Internal Signal Source (NCO)



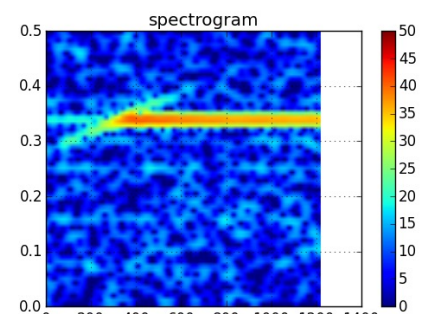
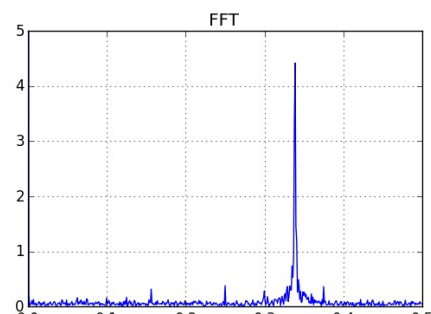
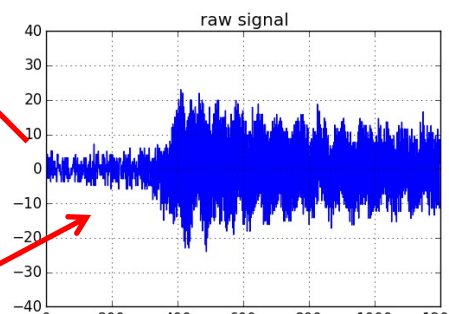
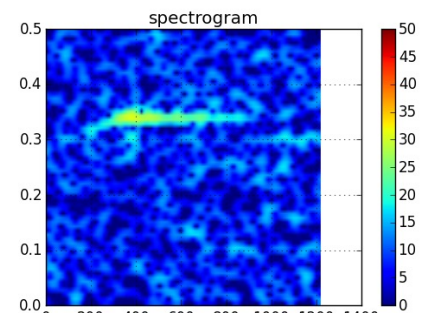
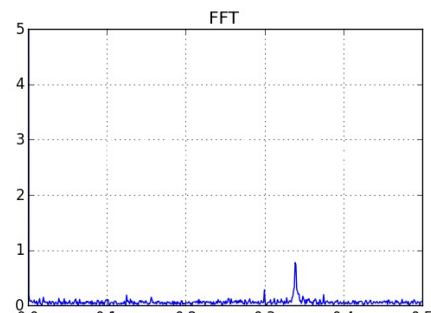
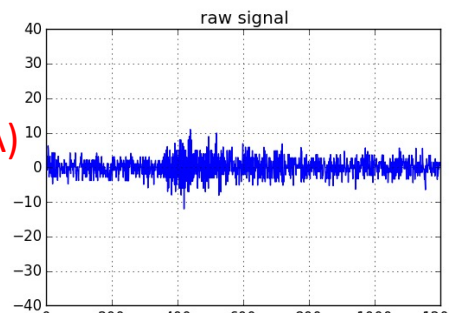
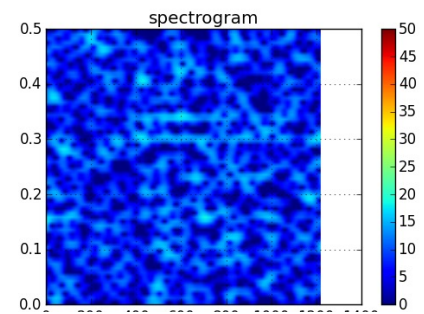
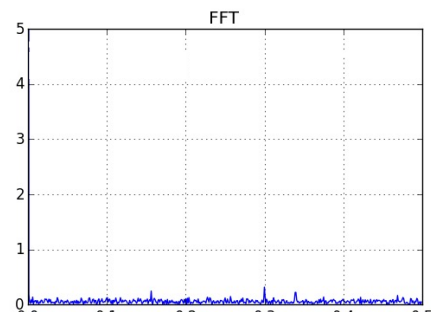
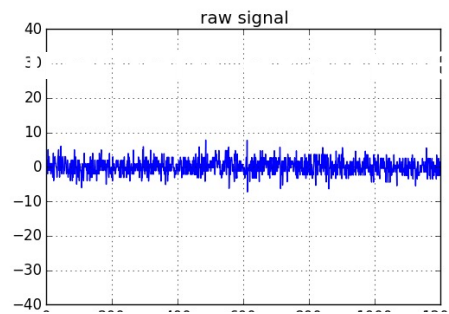
Kick just one bunch in a train (low current 0.05mA/bunch (0.24nC))



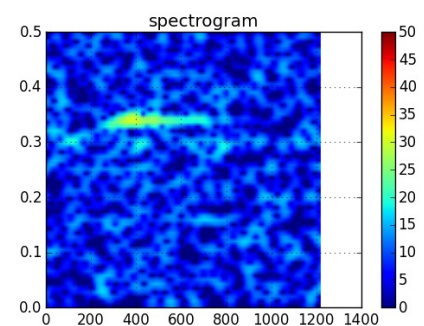
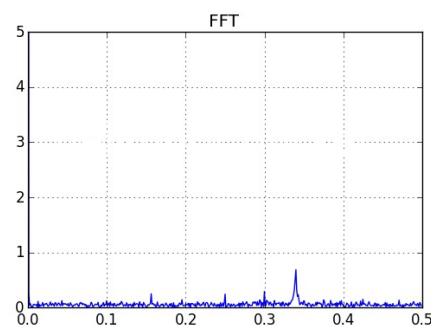
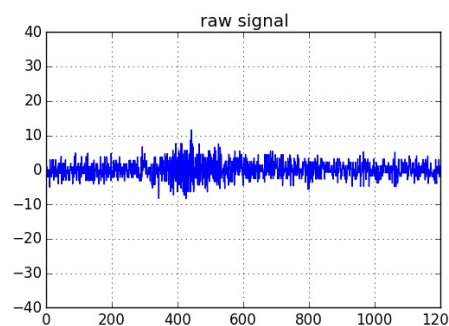
□ Tune observation system with New Signal Processor

bucket
address current(mA)
762 0.05103
763 0.05486
764 0.05298
765 0.05696
766 0.05655

**target
bunch**



765



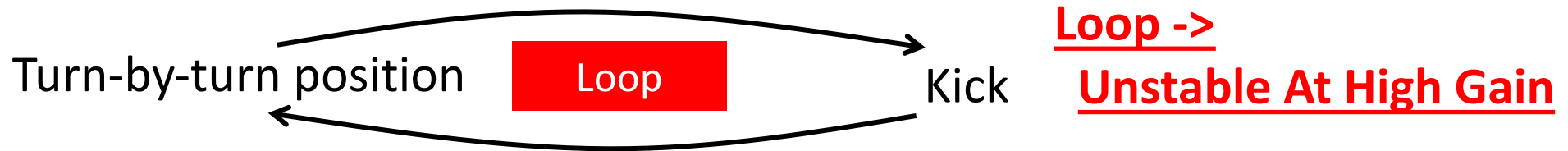
Stability limit of Feedback and Multiple-BPM scheme to remove it

Simplify saying, it's Digitalized Analog feedback scheme with Two BPMs

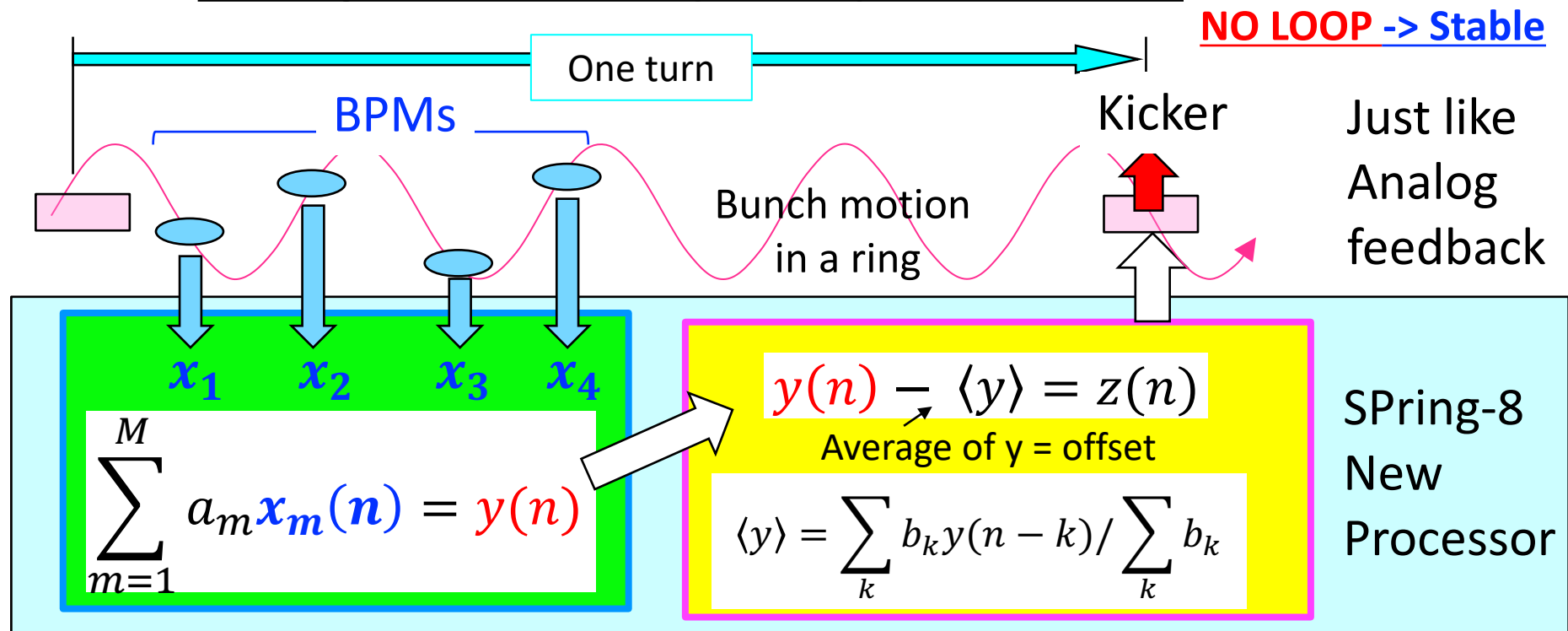
Its Extreme Case for Damping time \sim several turns

Feedback with Multiple BPMs for Stability at High Gain

Kick <= Turn-by-turn Position with a single BPM



Kick <= Multiple Positions (BPMs) in a SINGLE TURN

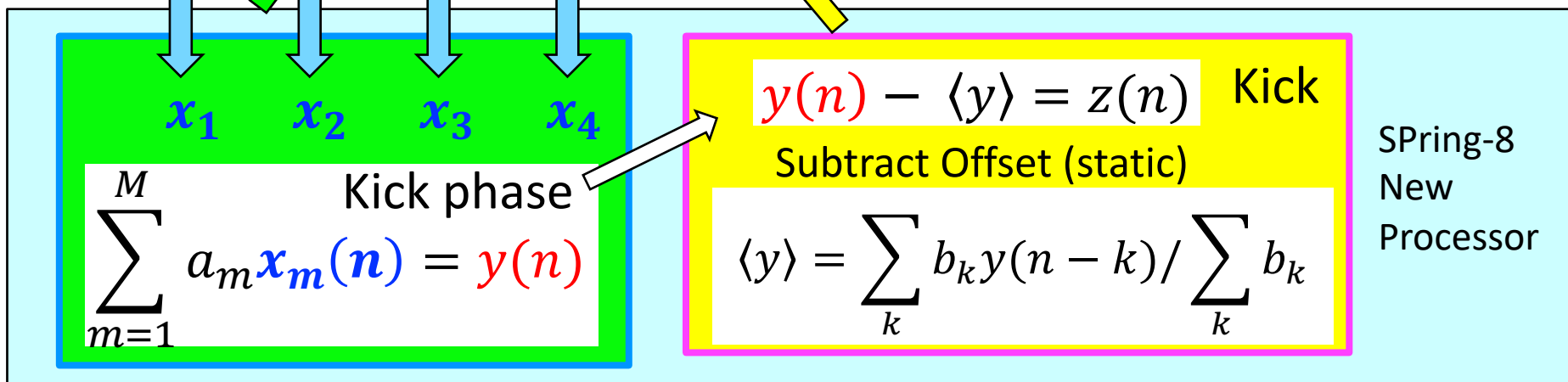
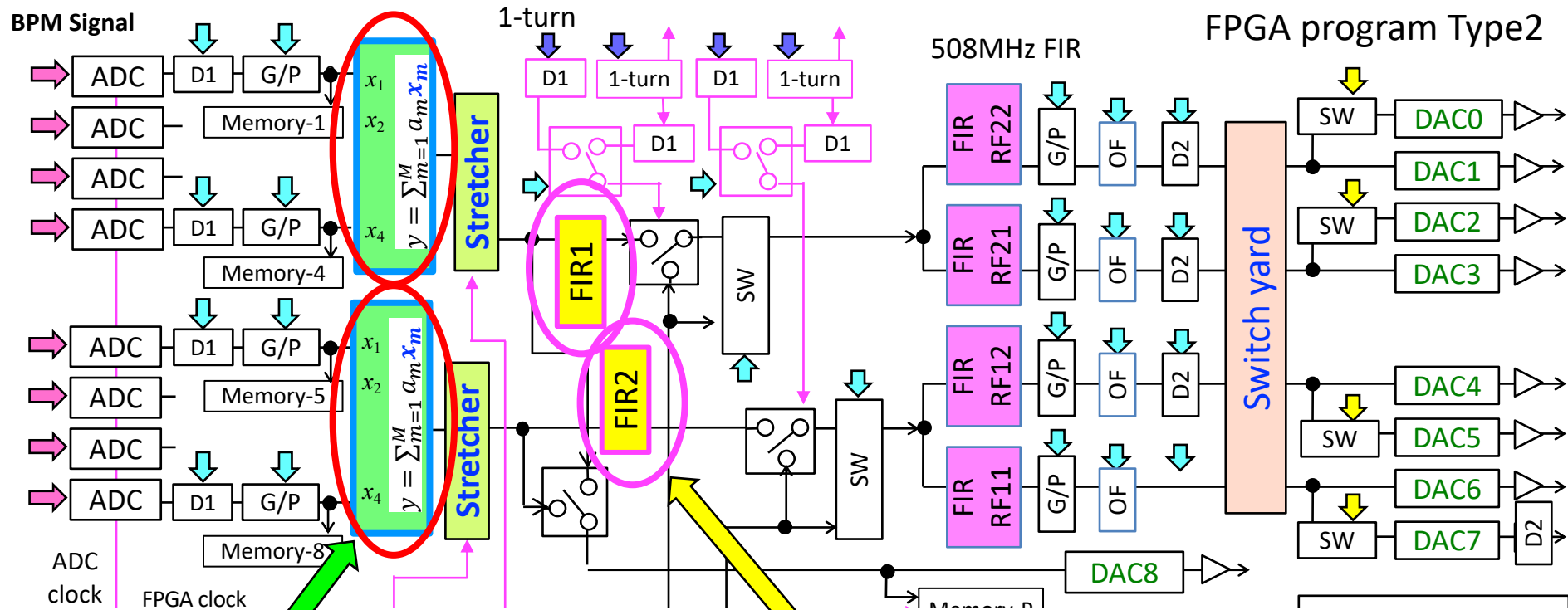


1 or 2 BPMs : enough if those have good phase relations each other and kicker

T. Nakamura, Proc. of 14th Ann. Meet. Part. Accel. Soc. Japan, paper TUP090, Aug. 1-3, 2017

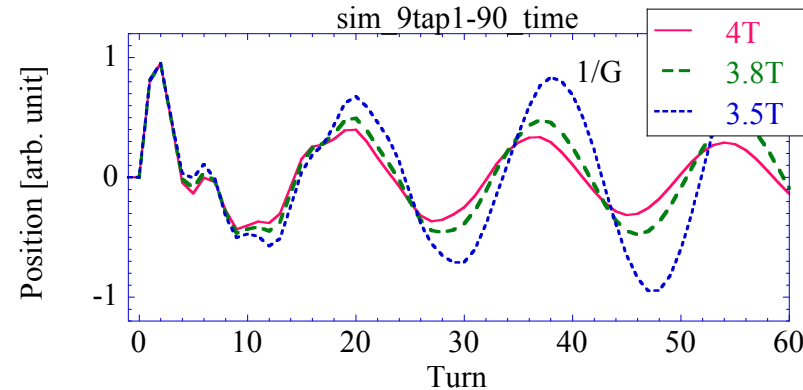
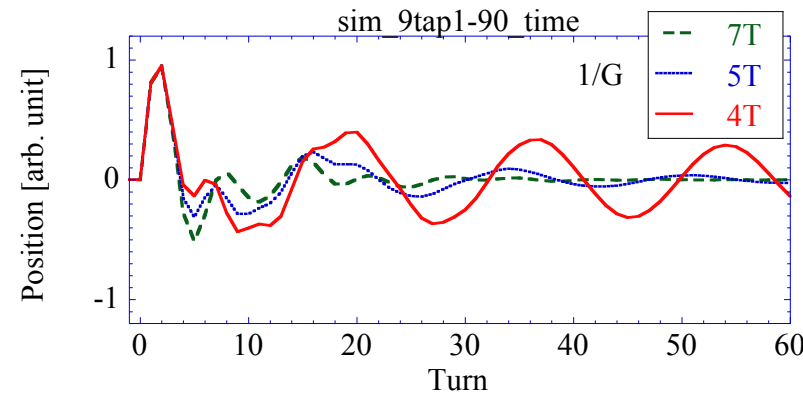
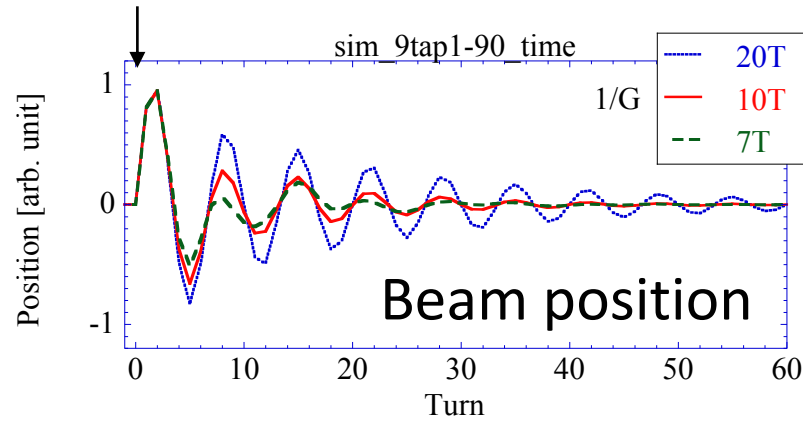
Proc. of IPAC18, . tuzgbd2

Feedback with Multiple BPMs for Stability at High Gain



Instability of Feedback at High Gain

Kick At High Gain, feedback system drives beam oscillation

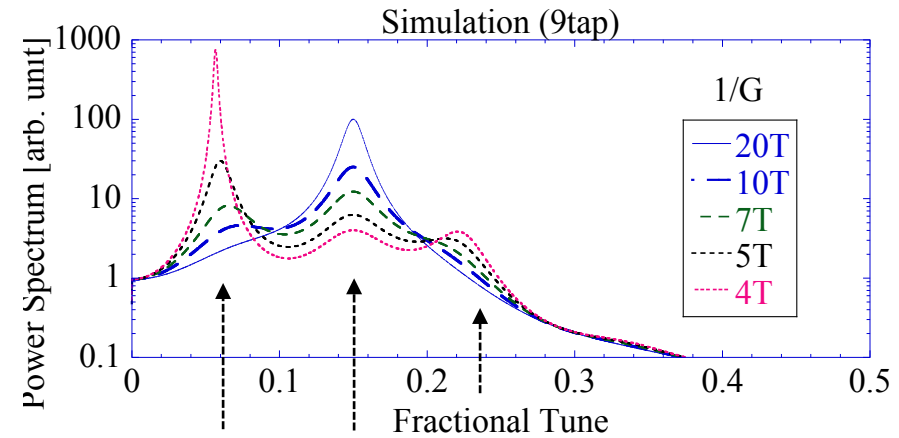


$nT \leq$ Gain corresponding to Damping time n turns

Higher Gain

Beam is unstable at High gain with Different tune from original

Fourier Trans.



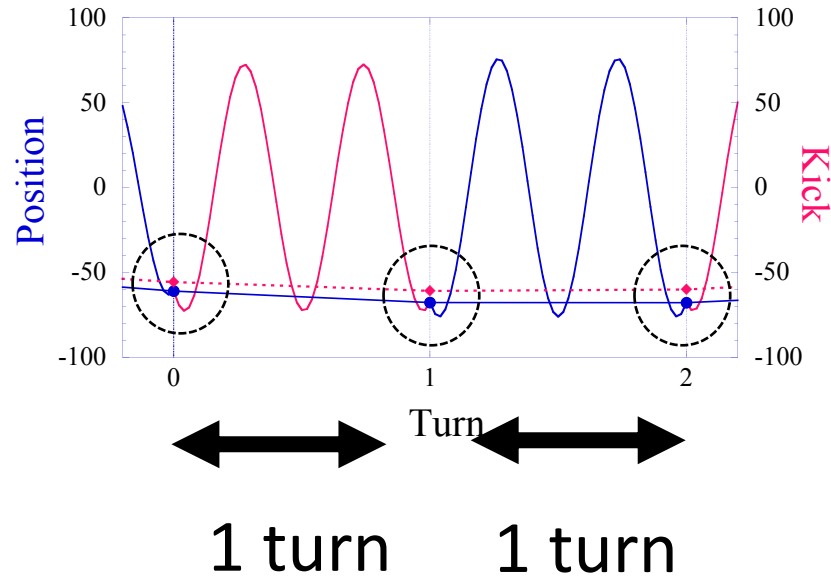
Excited Original Excited
0.05 0.15 0.23

1/Threshold Gain = 3.8 turns

Tune Shift by Feedback at High Gain

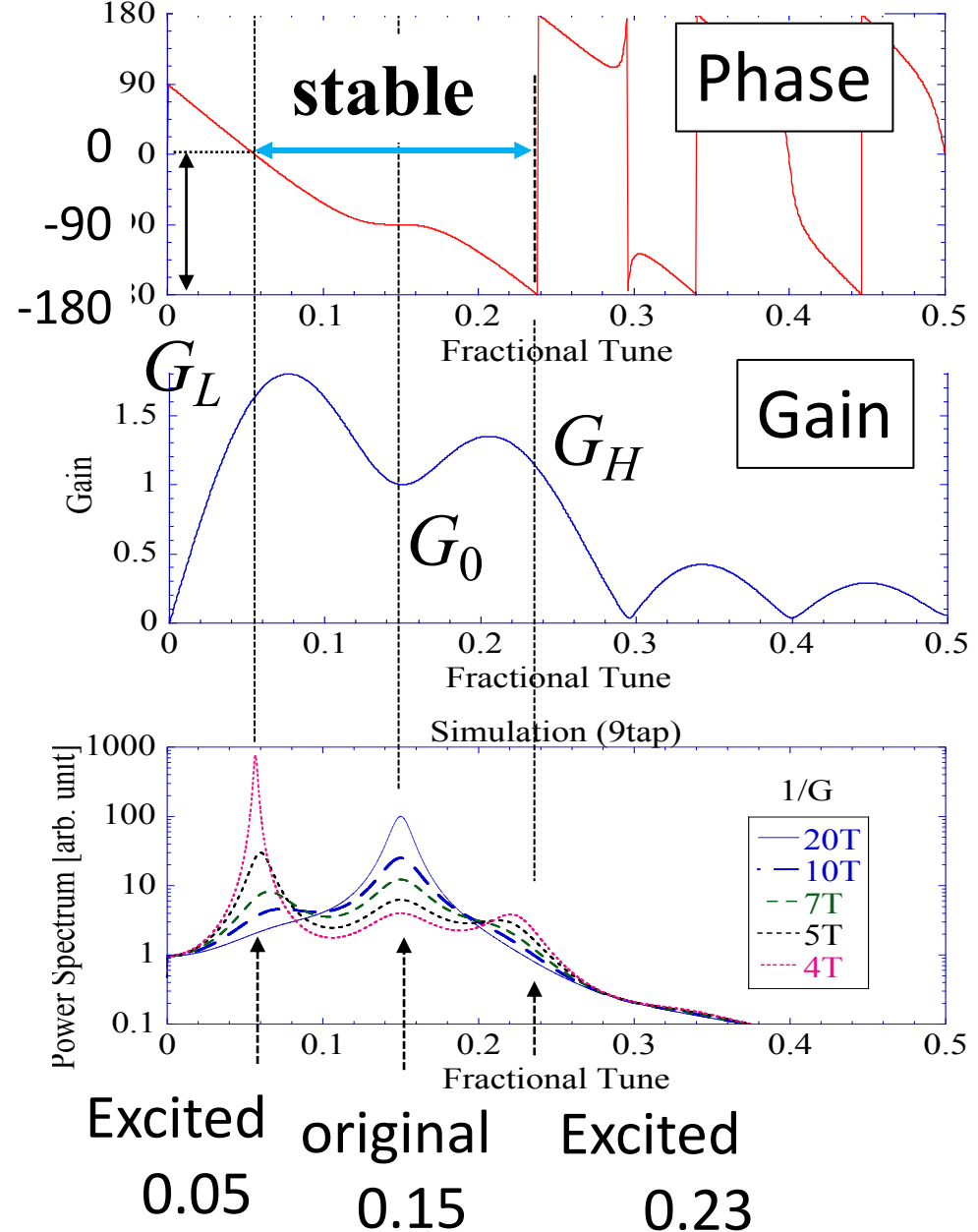
High Gain Feedback Drives Tune to Unstable Region

$1/G = 2.8 T < 3.8 T$ (threshold)

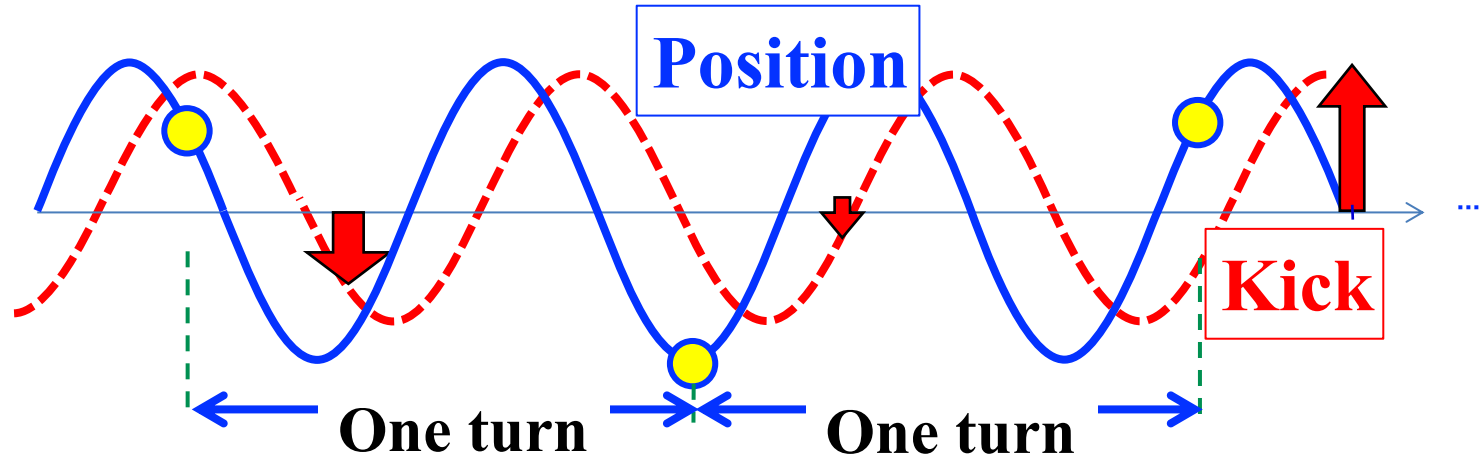


Feedback is Defocusing kick
 gain G_L is strong enough
 to shift tune from
 $0.15 \rightarrow 0.05$

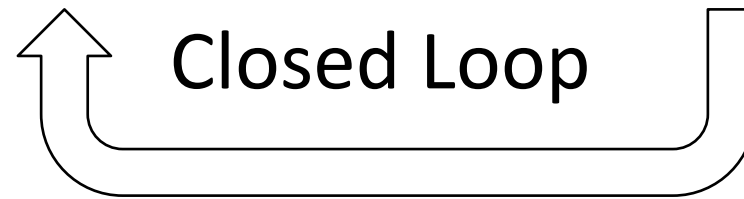
Tune response of FIR filter



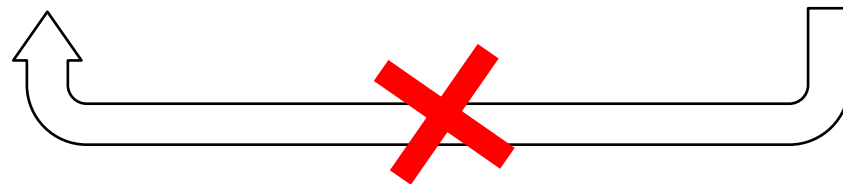
Instability of Feedback Driven by Closed Loop : Position - Kick



Turn-by-turn position data \Rightarrow **Kick**



**Position data at multiple Locations
at one previous turn** \Rightarrow **Kick**



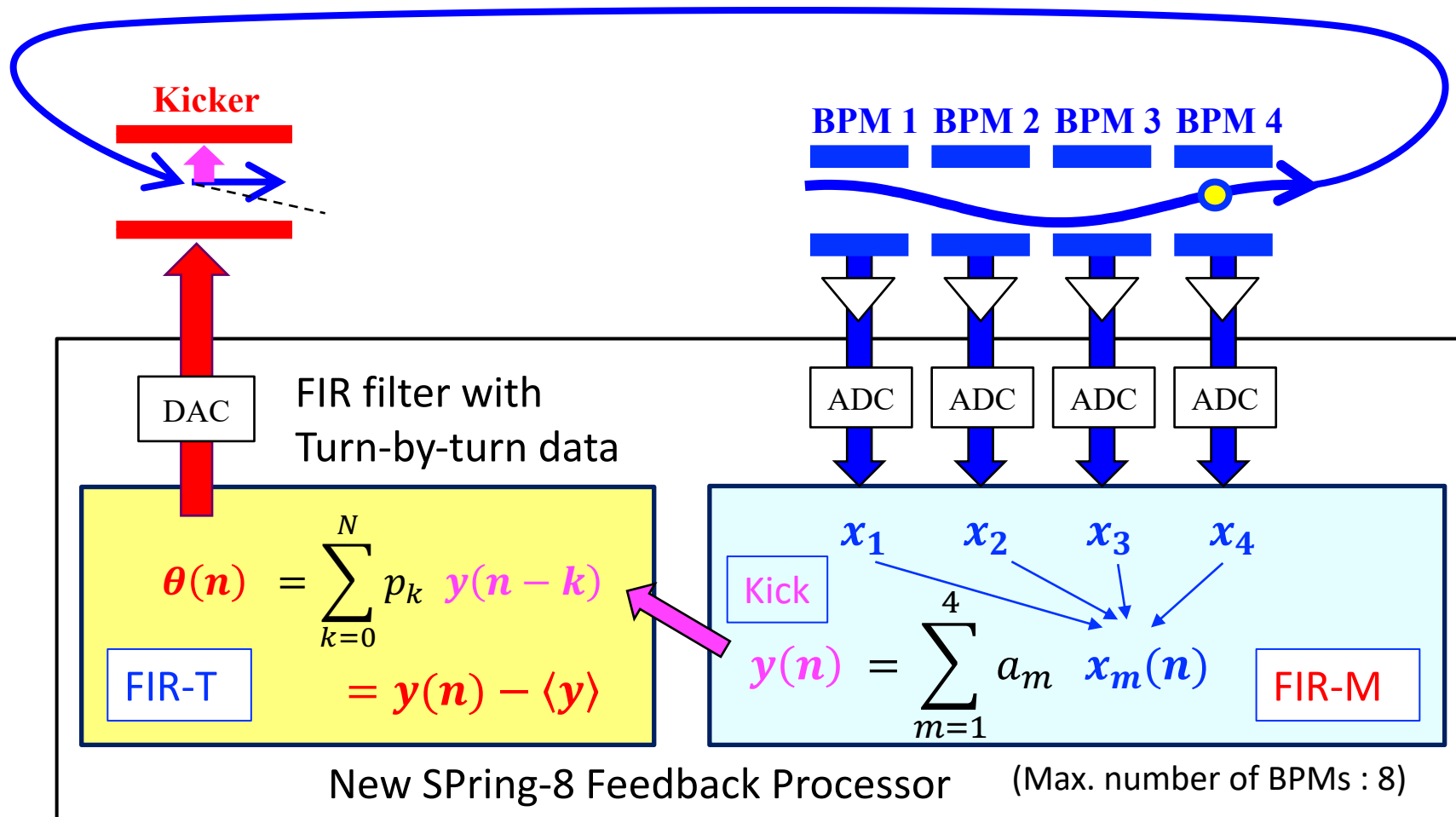
Digital Feedback with Position Data at Multiple Locations (BPMs)

FIR-M for Kick from beam positions at multiple locations

4 BPM -> DC offset subtraction is possible for **Ideal case (static)**

FIR-T for Subtraction of DC offset

Produced by drift of **Closed orbit, Amplifier gain, ADC gain and timing**

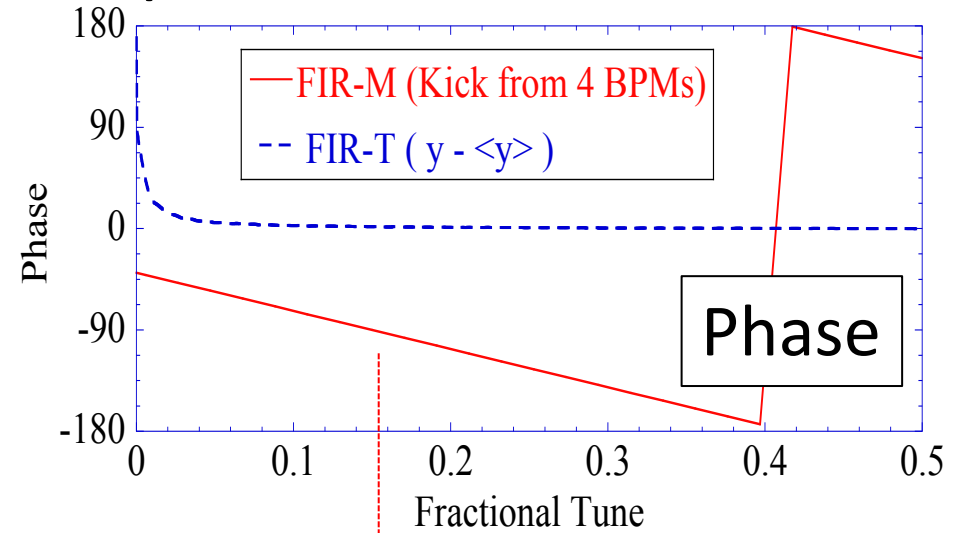
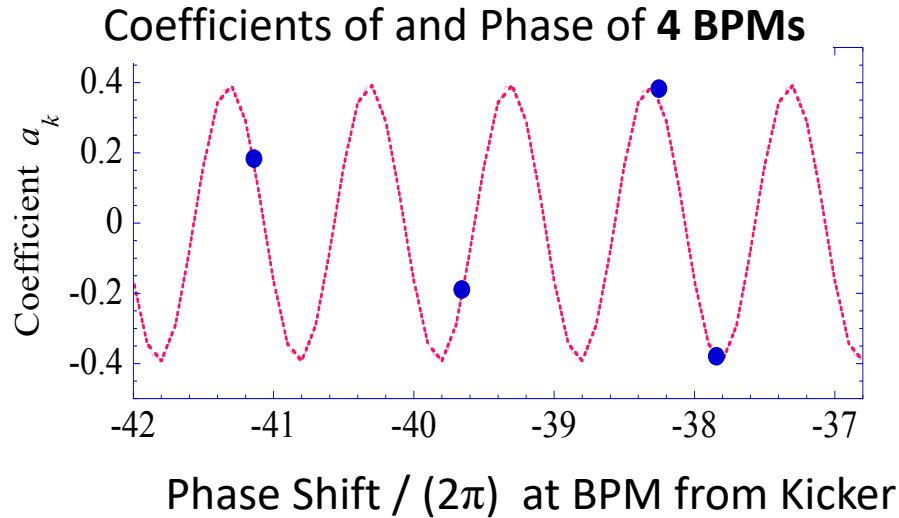


Digital Feedback with Position Data at Multiple Locations (BPMs)

FIR-M

$$y(n) = \sum_{m=1}^4 a_m x_m(n)$$

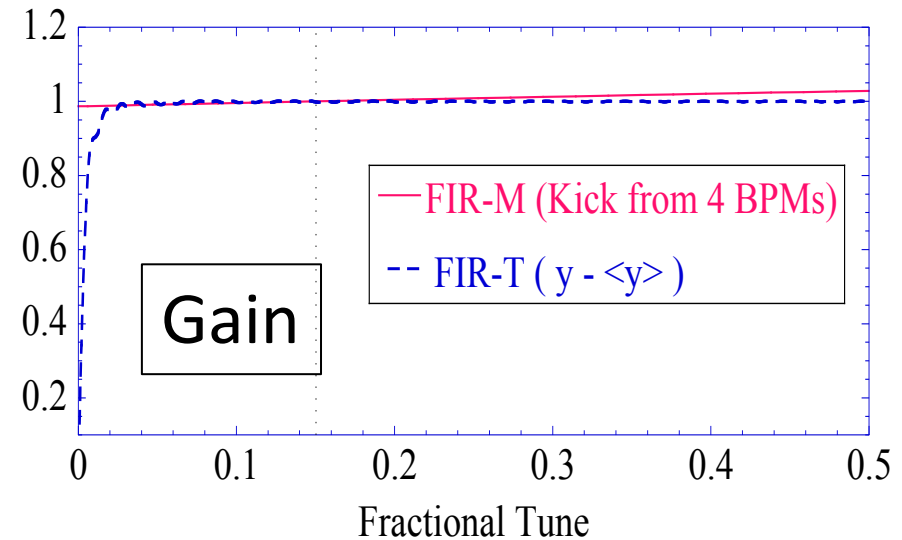
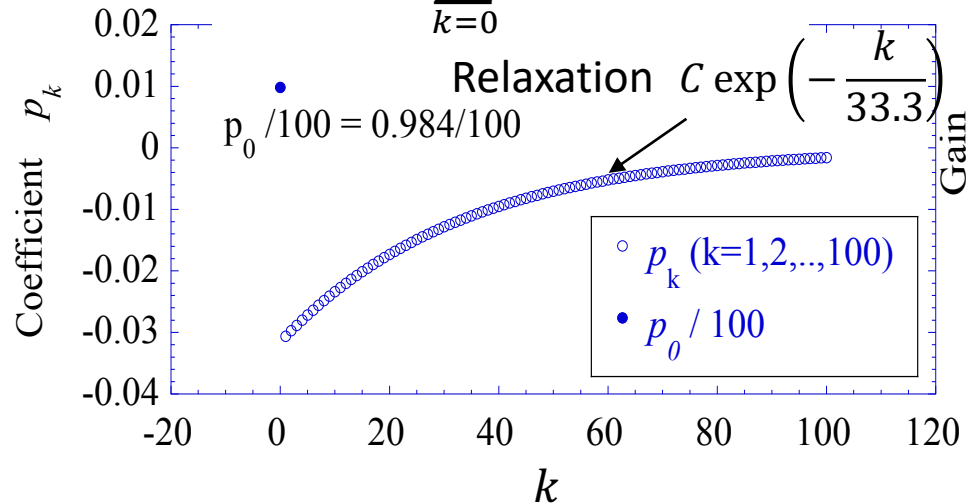
FIR filter response



Tune should be FIXED even at High Gain

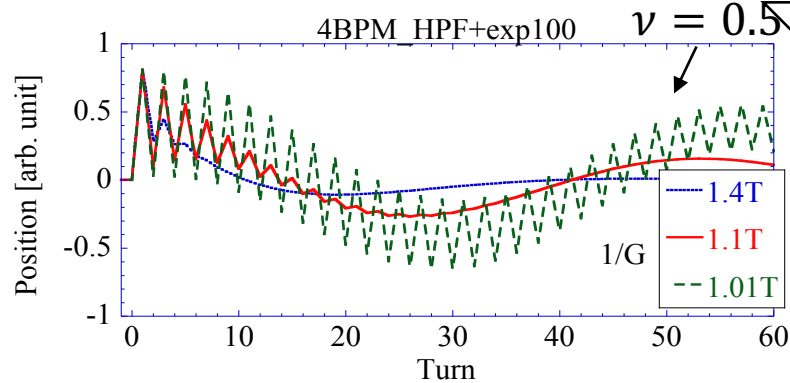
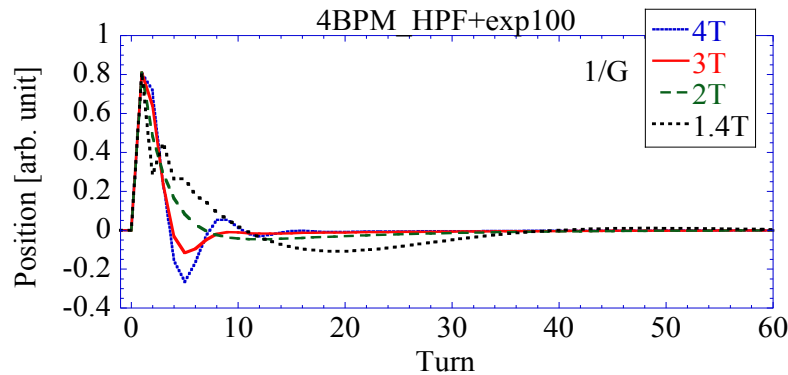
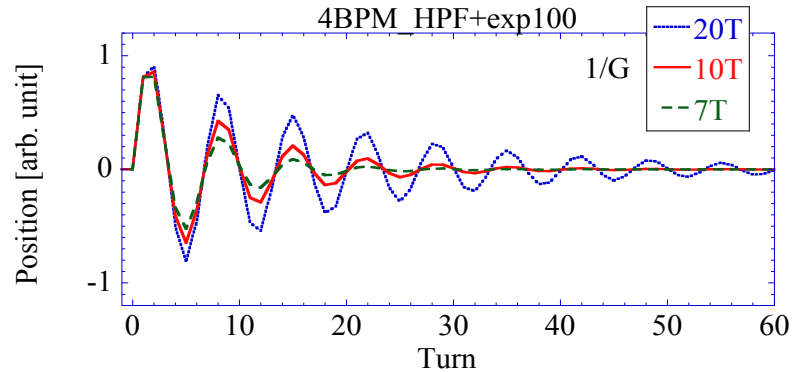
FIR-T

$$\theta(n) = \sum_{k=0}^{100} p_k y(n-k)$$

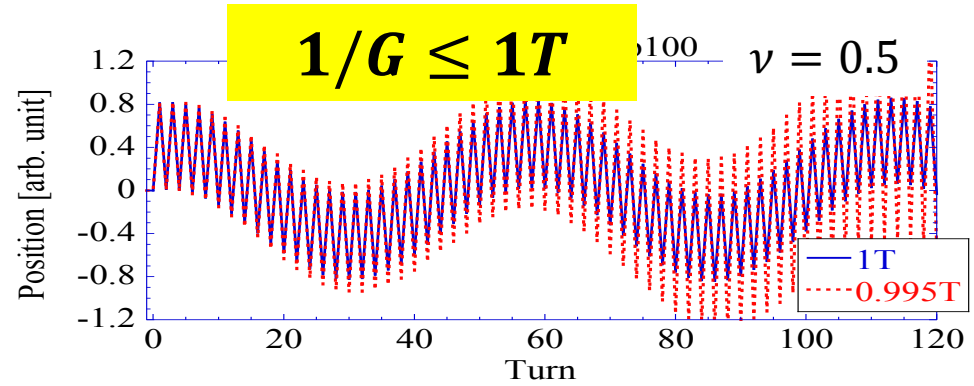


Simulation Results : Feedback with Position Data at Multiple Locations

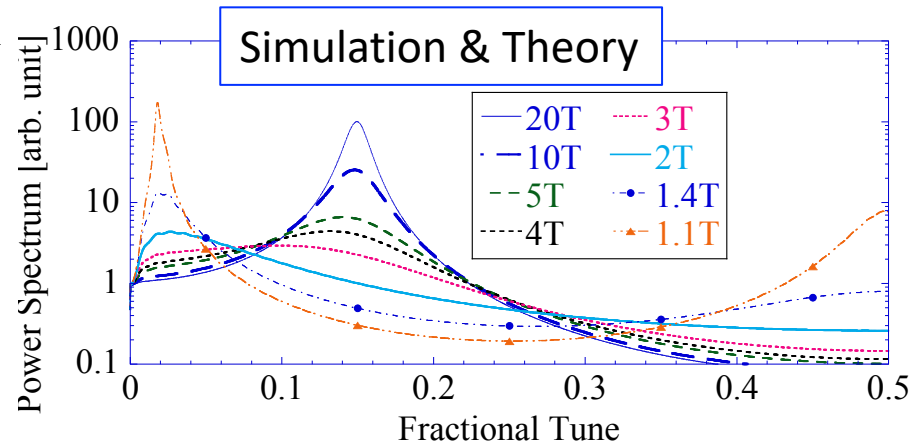
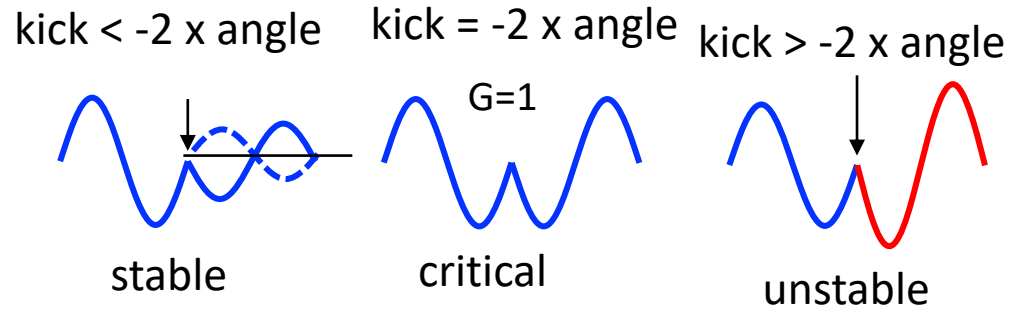
Damping time up to ~ 1.1 turns
No growth



Increase of Gain



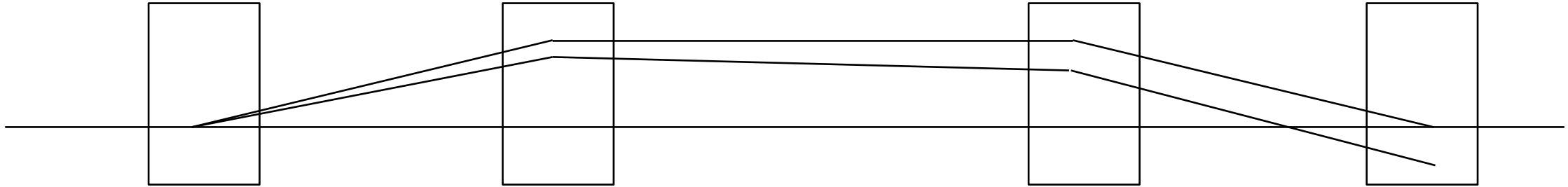
Beam is unstable for $> G=1T$
even with ideal feedback : **kick = - 2 G x angle**



Fast Correction Kicker for Reduction of
Transient Beam Oscillation Excitation
by Injection Bump Orbit Formation

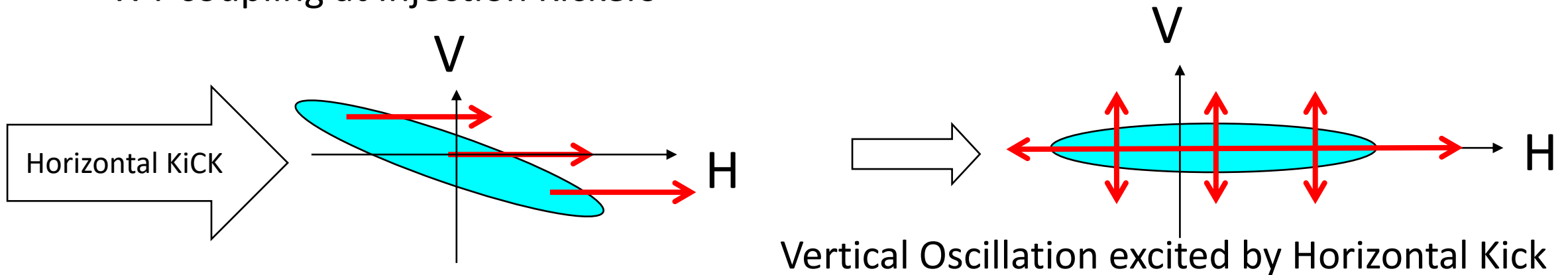
Fast Correction Kicker for Reduction of **Unwanted Main Kicker Effect**

Horizontal : Mismatching at Fast Rising/Falling Edge



Vertical : X-Y coupling at Injection Kickers

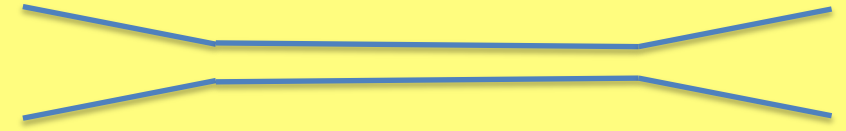
X-Y coupling at Injection Kickers



(Rotation of Kicker Magnets are optimized with Remotely Controlled Magnet Base)

SPring-8 (and some of light sources)

Low Chromaticity for Large Dynamic Aperture
for high Injection Efficiency, long lifetime
Many low gap IN-VACUUM Insertion Devices



Large Value of sum of [Resistive-wall Impedance + Taper Impedance] / gap³

VERY STRONG Single-bunch Instabilities (Mode-coupling)



High Damping Rate is required in Vertical and Horizontal

Damping Rate is proportional to

Kick / **Position Amplitude**

x Revolution Frequency (0.2MHz) / Energy (8GeV)

limited kicker performance (two 30cm kickers + 500Wpeak amp)

Small Position Amplitude is required

HOWEVER

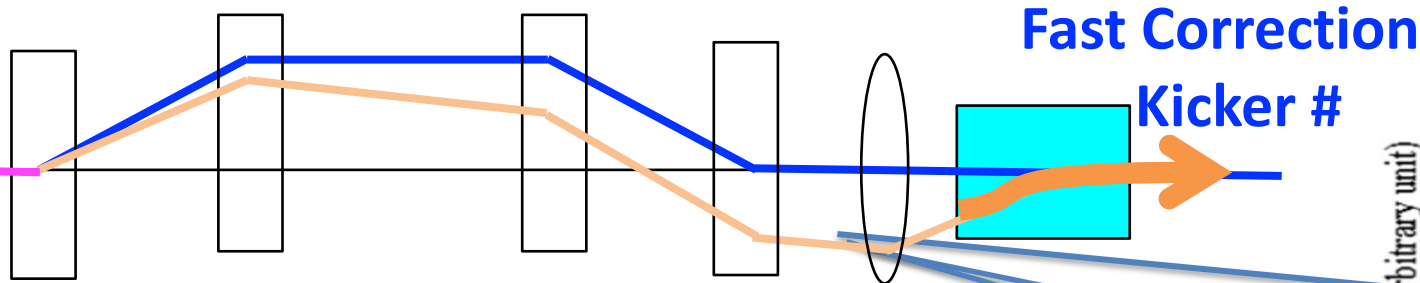
Large Horizontal and Vertical Motions are EXCITED at INJECTION

FAST CORRECTION KICKERS

for Reduction of Horizontal/Vertical Oscillation of **STORED BEAM** at **Injection**

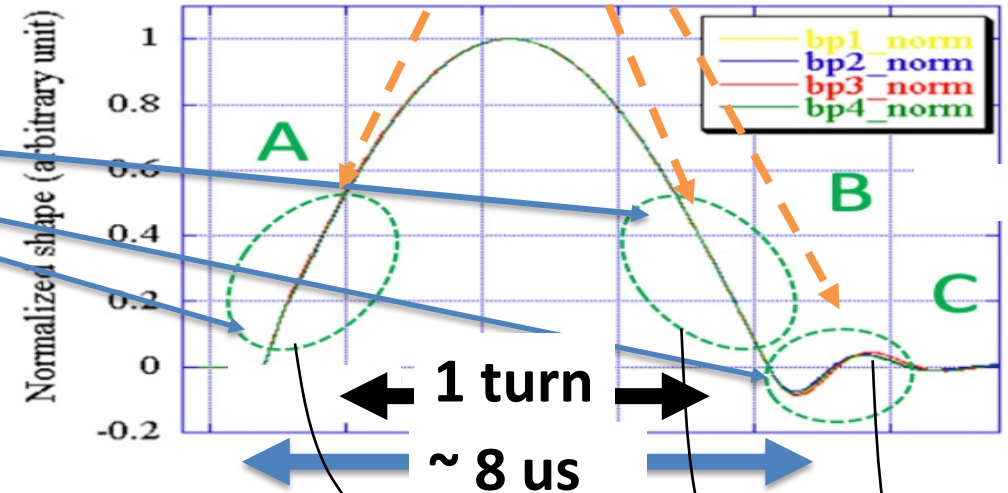
* Horizontal : **Pulse Shape Difference** of **Bump Magnet**: mostly at **Rising/Falling Edges** **Several Parts of Stored Beam**

Bump orbit is not closed => Large Horizontal Oscillation

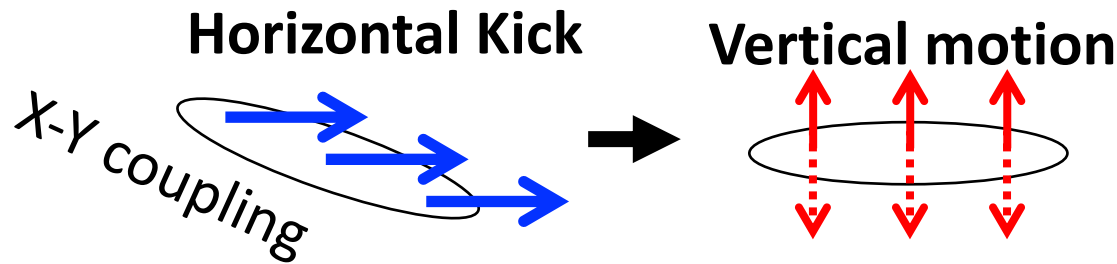


Several Parts of Stored Beam

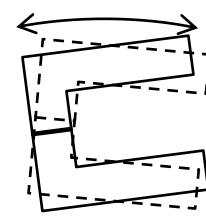
Pulse Shapes of Bump Magnets



* Vertical : X-Y coupling at Injection Kickers



Rotation of Bump Magnets are optimized with Remotely Controlled Magnet Base*; **Coupling Changes run to run**



*K. Fukami, et al., <http://accelconf.web.cern.ch/e08/papers/wepc076.pdf>

C. Mitsuda, K. Fukami, K. Kobayashi, et al., <https://accelconf.web.cern.ch/IPAC2014/papers/mopro082.pdf>

C. Mitsuda, https://indico.cern.ch/event/635514/contributions/2660454/attachments/1513848/2370449/twiss_2017_v6_pub.pdf

FAST CORRECTION KICKERS

for correction of Horizontal/Vertical Oscillation of **STORED BEAM** at **Injection**

Three Fast Correction Kickers (FCK) for different kick timings

Secondary FCK@C48

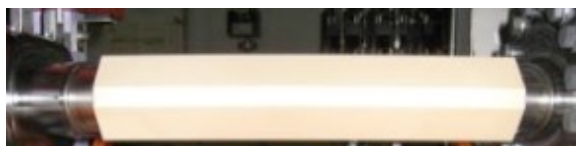
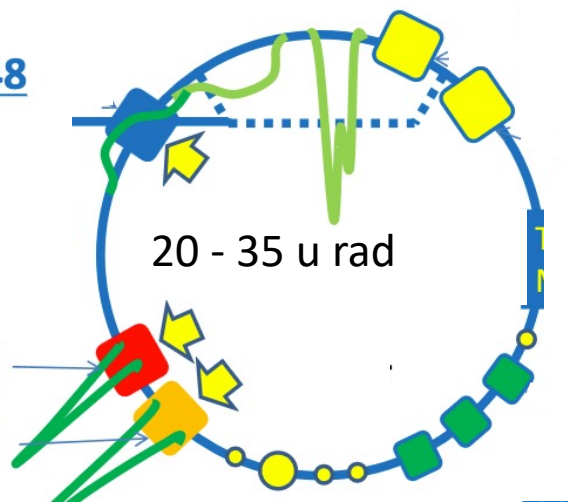
800-1600ns

150-300ns

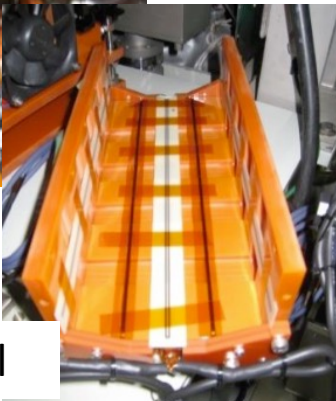
Tertiary FCK @ C30

Primary FCK @ C30

400-700ns

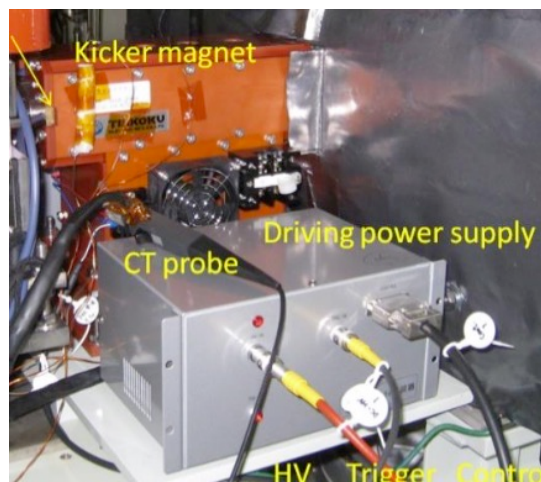


Ceramics Duct

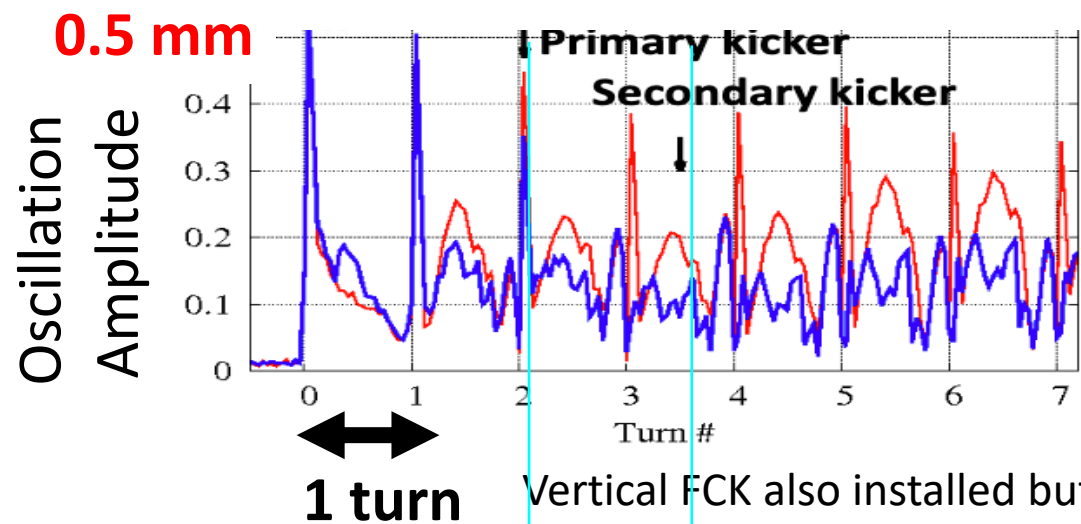


One turn coil

Installed with Power supply

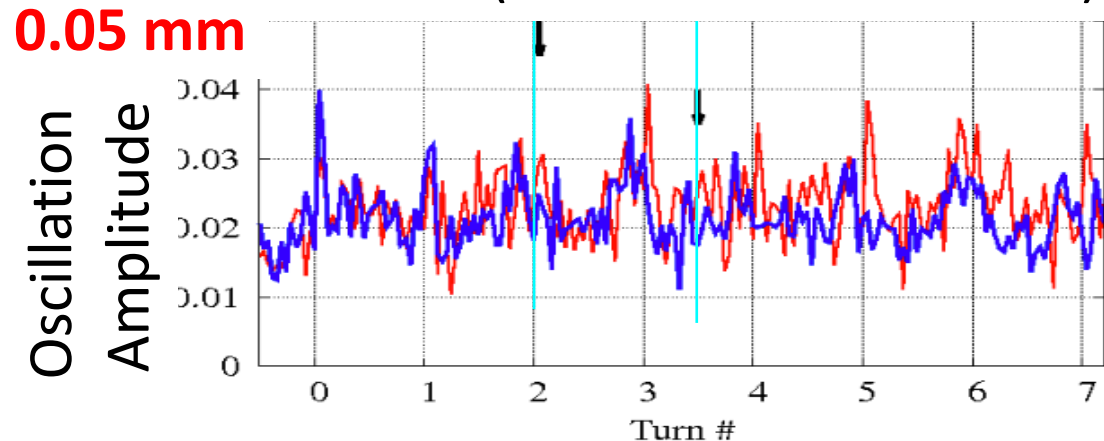


Horizontal
 Blue : two FCKs ON
 Red : OFF



Vertical FCK also installed but enough with FCKs (horizontal)

Vertical (also reduced with FCK)



Instability Strength Monitoring for In-Vacuum Insertion Devices (ID)

Instability Strength Monitoring for In-Vacuum Insertion Devices (ID)

Resistive-wall,
taper, step, ..

$$\sum_{i=1}^{ALL \text{ In-Vacuum IDs}} \frac{(ID \text{ Length})_i \langle \beta_y \rangle_i}{(Gap)_i^3}$$

14 mA/bunch

+ Fixed Value Impedances $\times \beta$

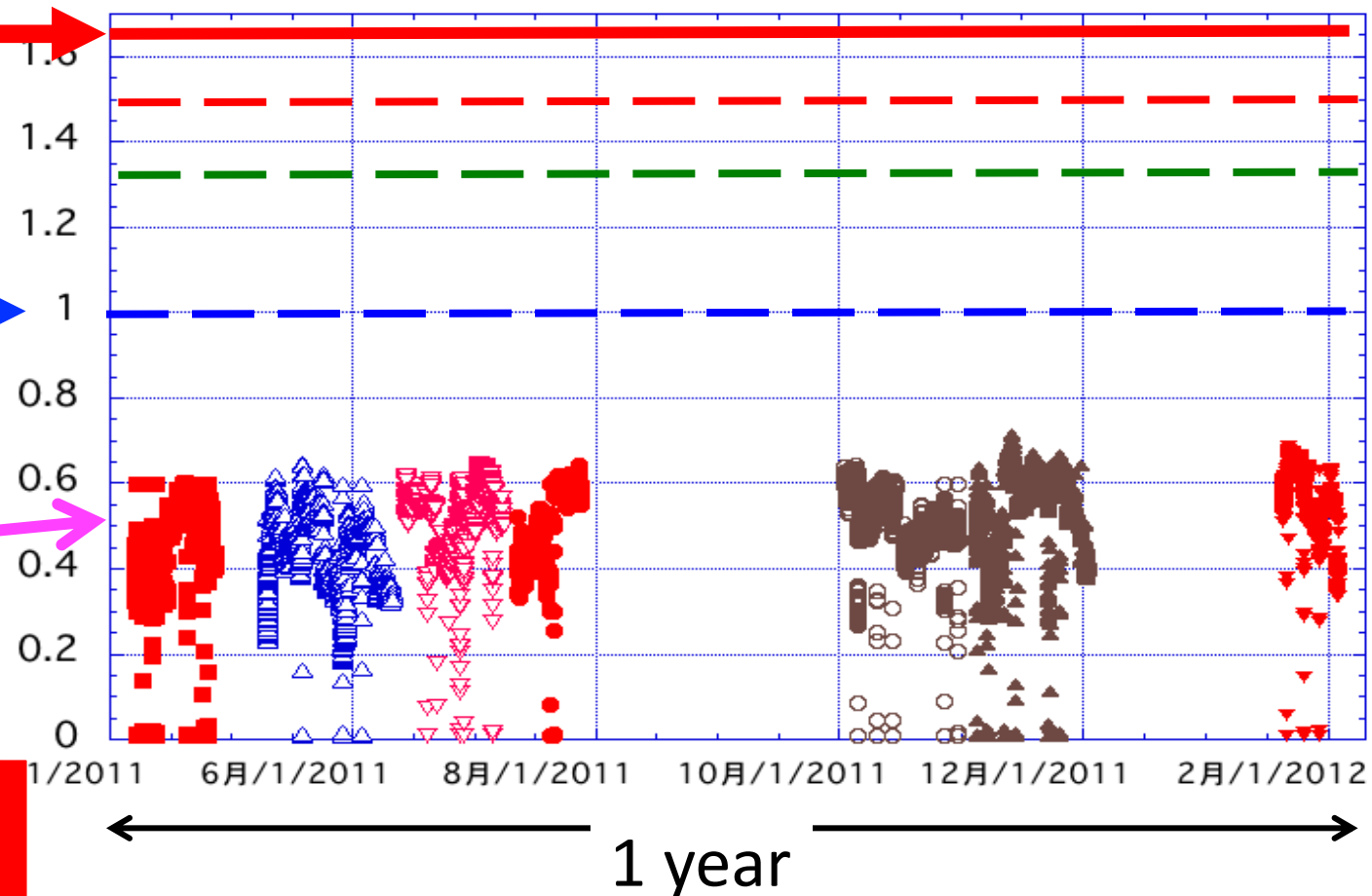
All In-vacuum IDs with
their **minimum gap**
(**No HOPE** for suppression)

Routine Stability Test
(**OK : up to 6mA/Bunch**
user operation **5mA/bunch**)

At User Operation
(a piece of cake!)

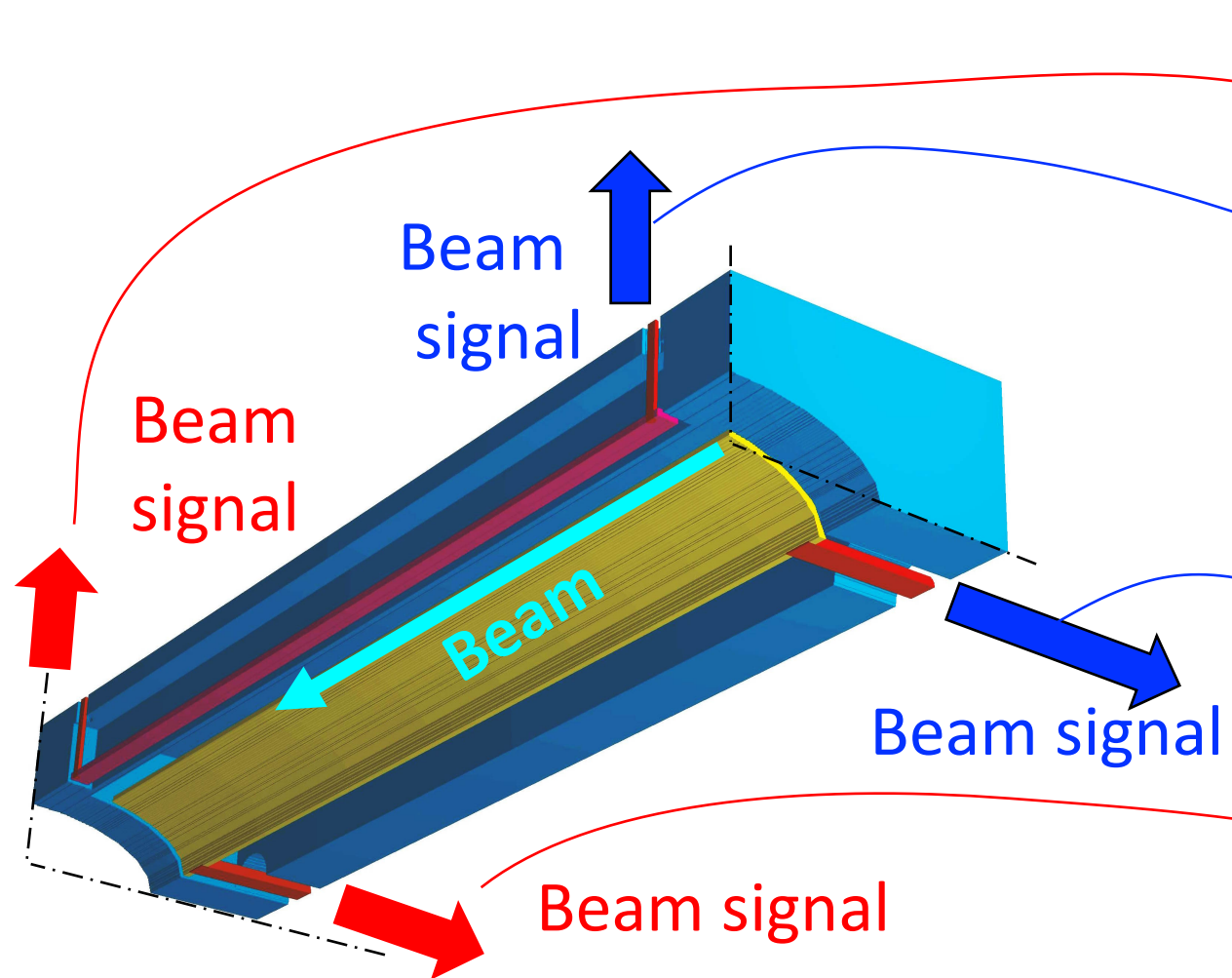
**BUT Users requests > 10mA/bunch ...
NOT YET**

HISTORY of the value

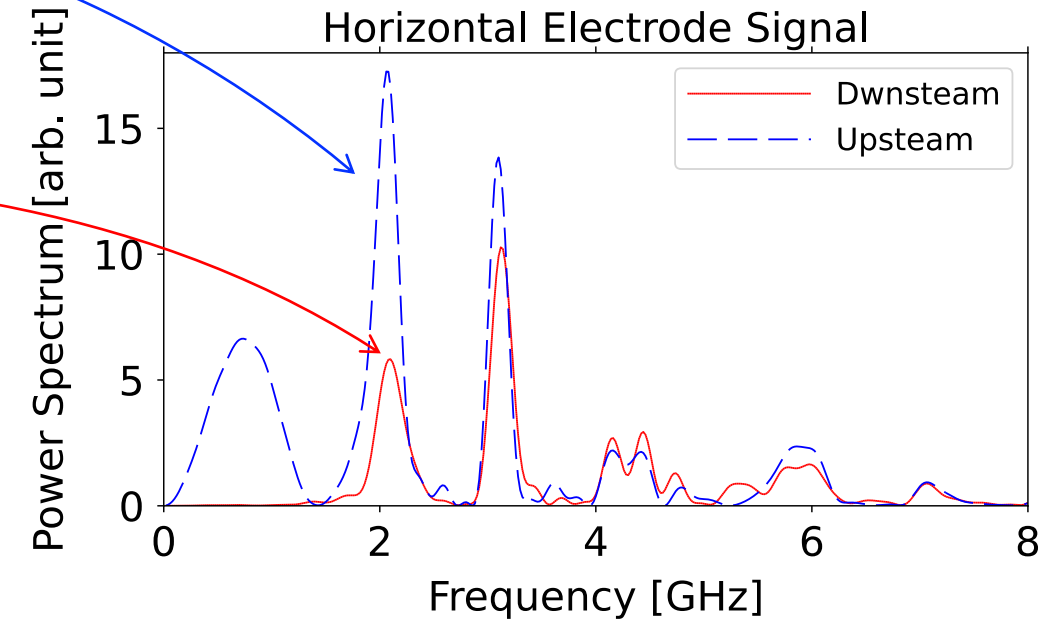
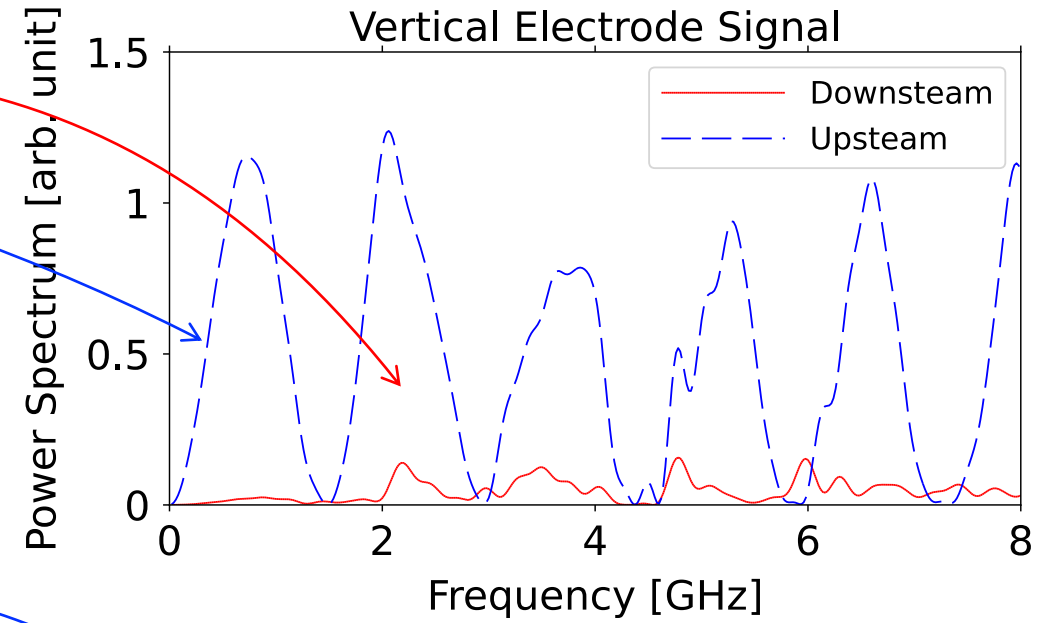


Trip of **Power Amplifier** with “**Reverse Power**” by High Current Bunch

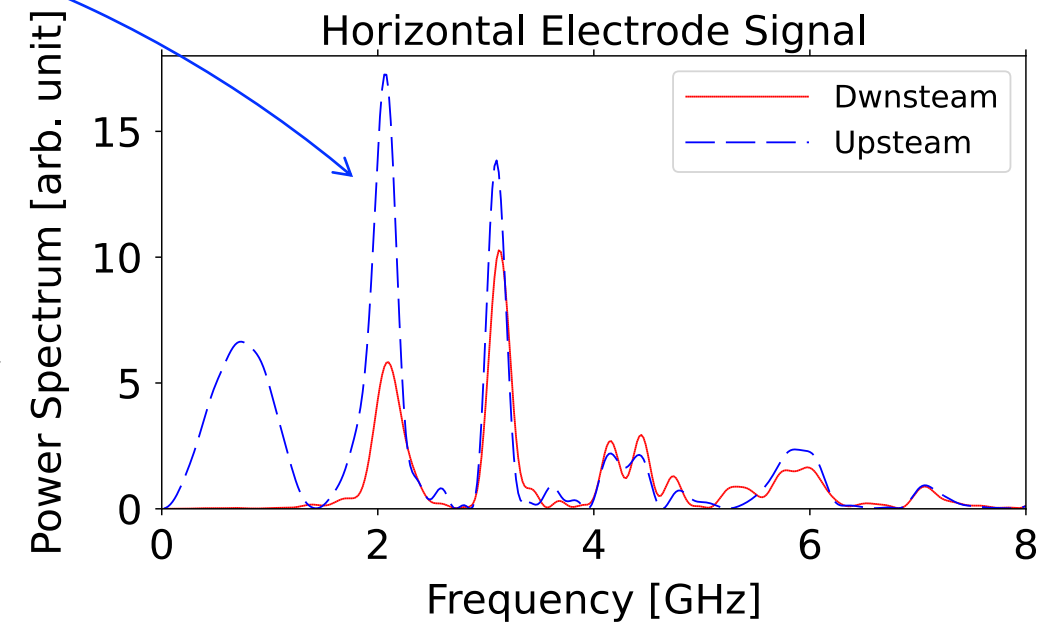
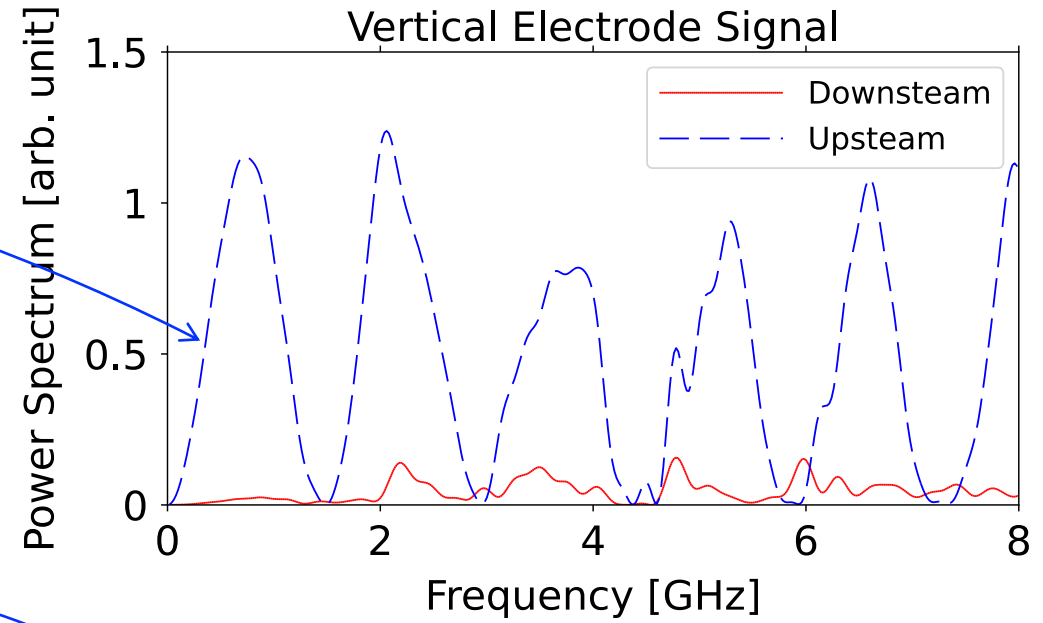
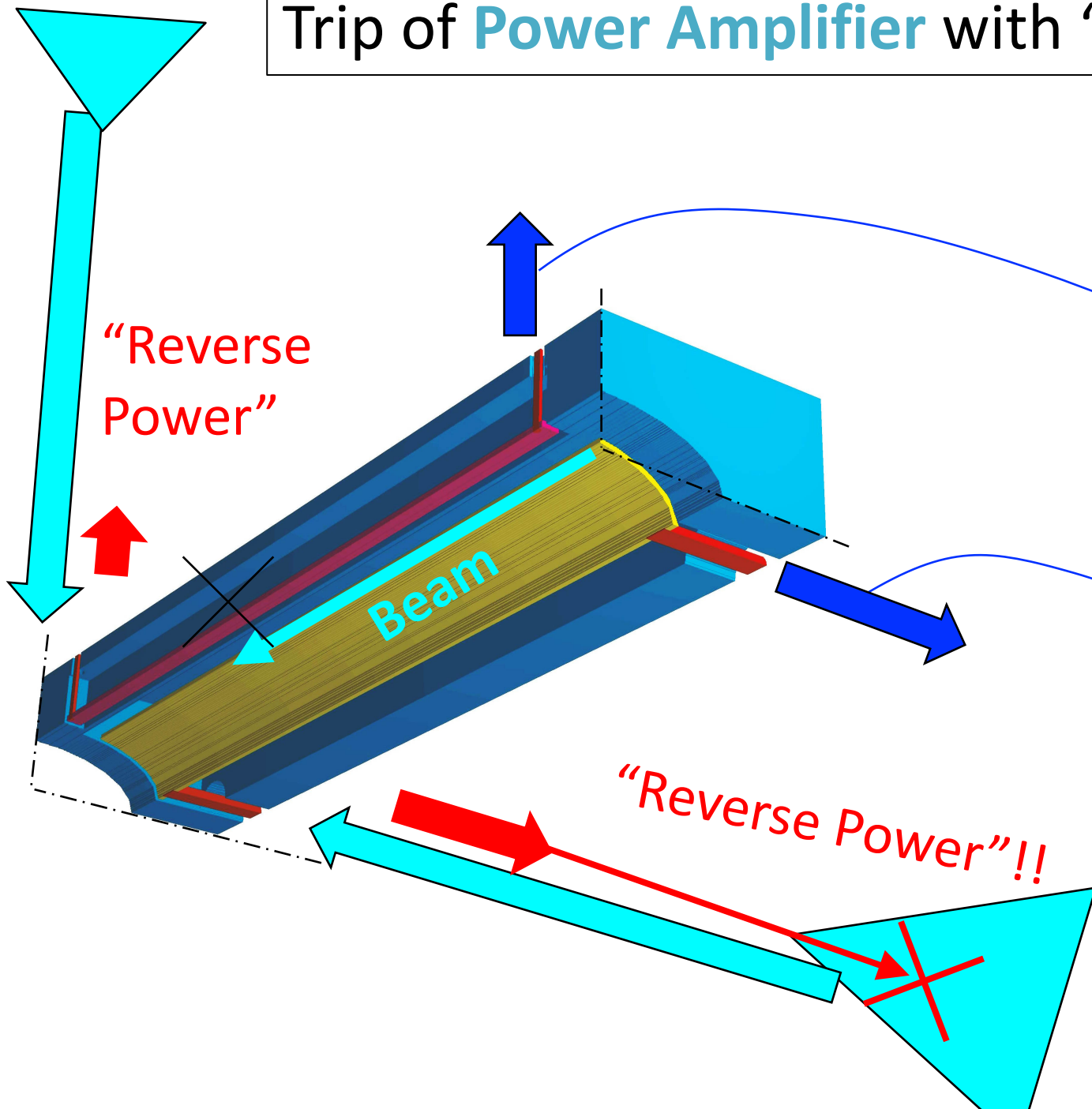
Trip of Power Amplifier with “Reverse Power” by High Current Bunch



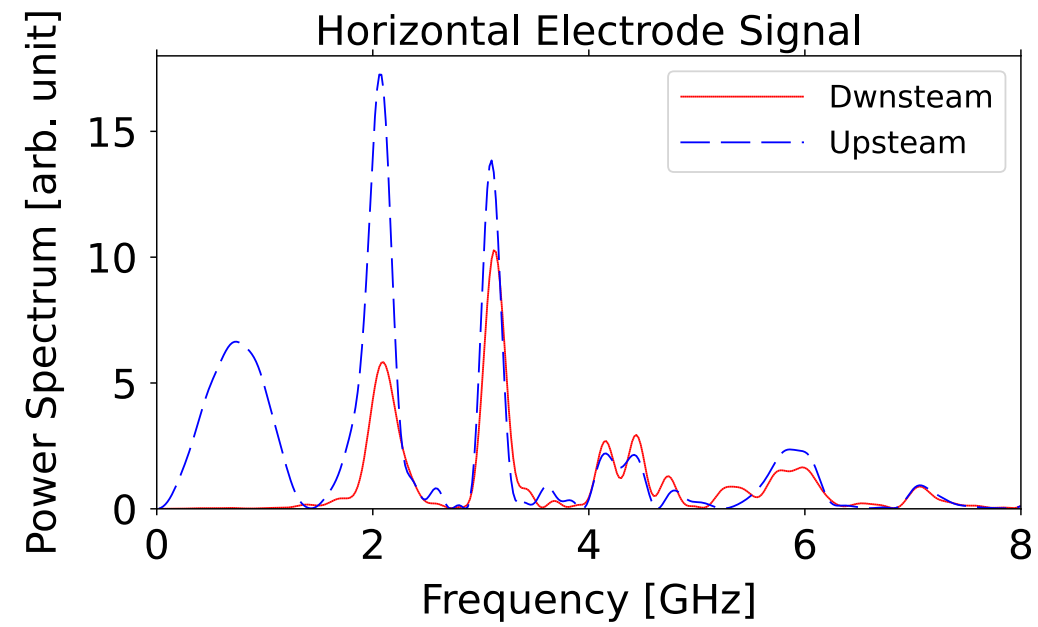
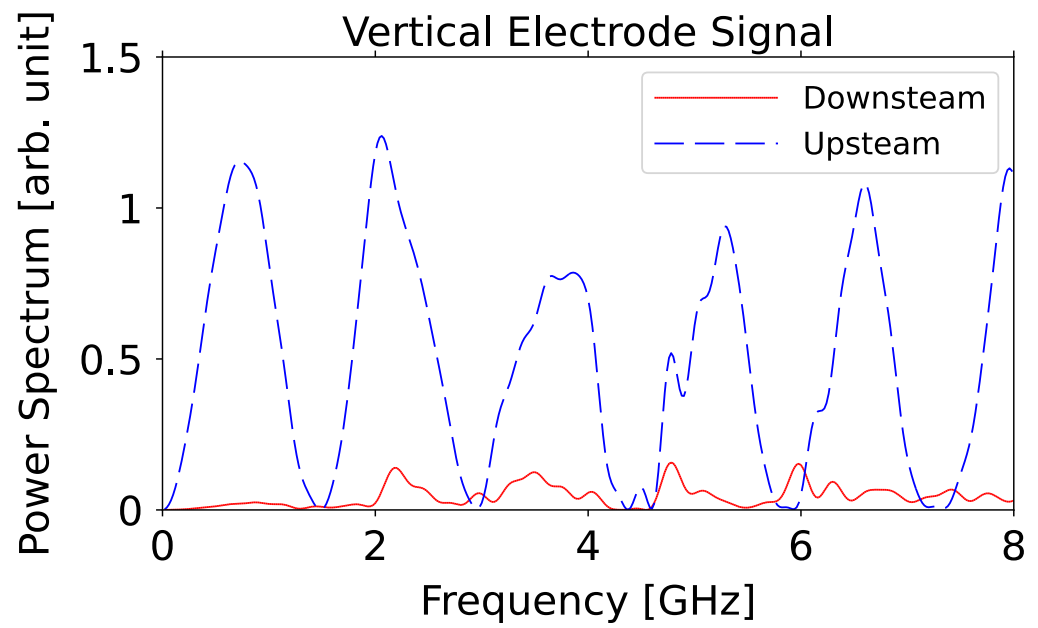
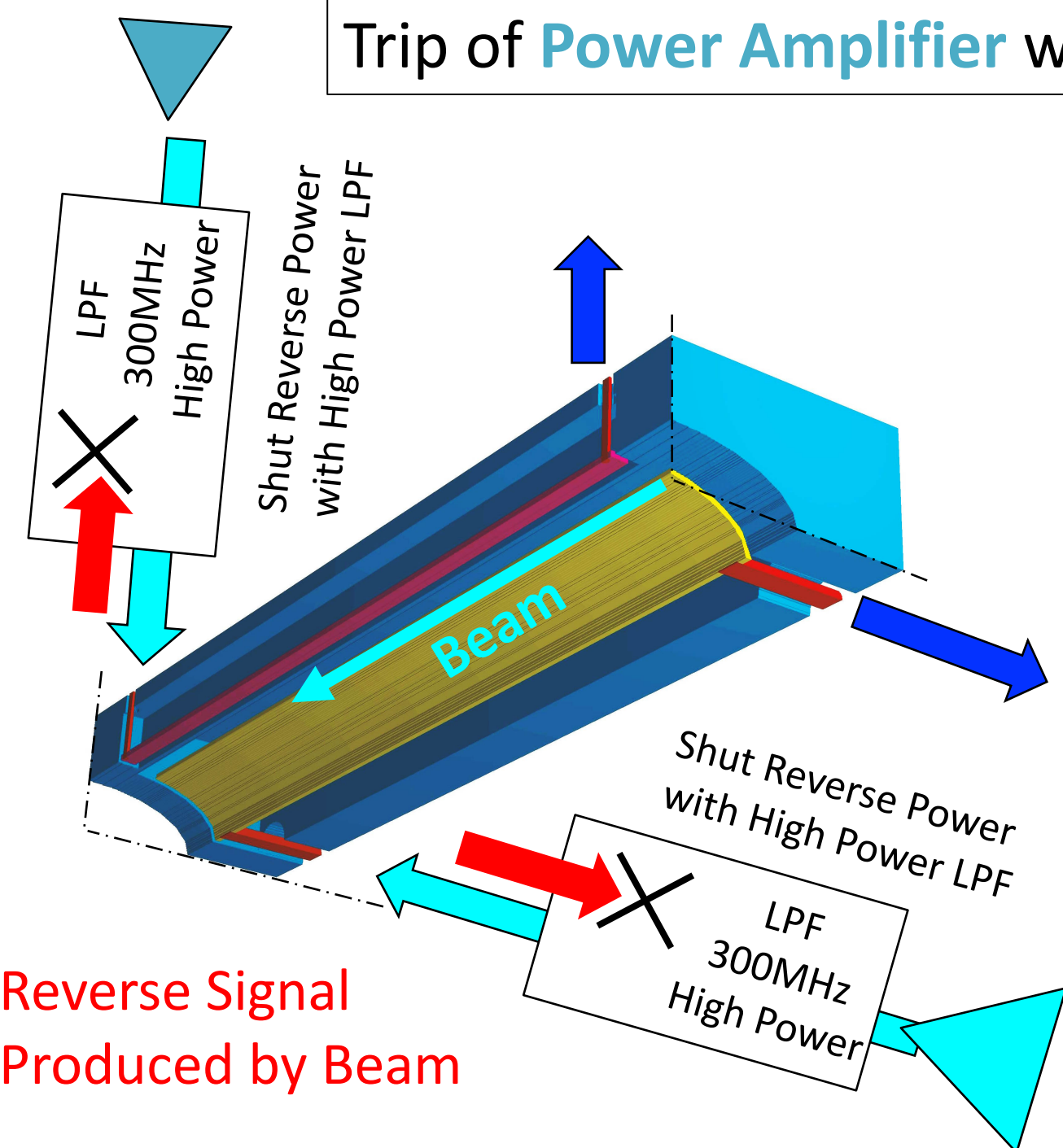
Signal Produced by Beam mismatching at **kicker end structure**



Trip of Power Amplifier with “Reverse Power”



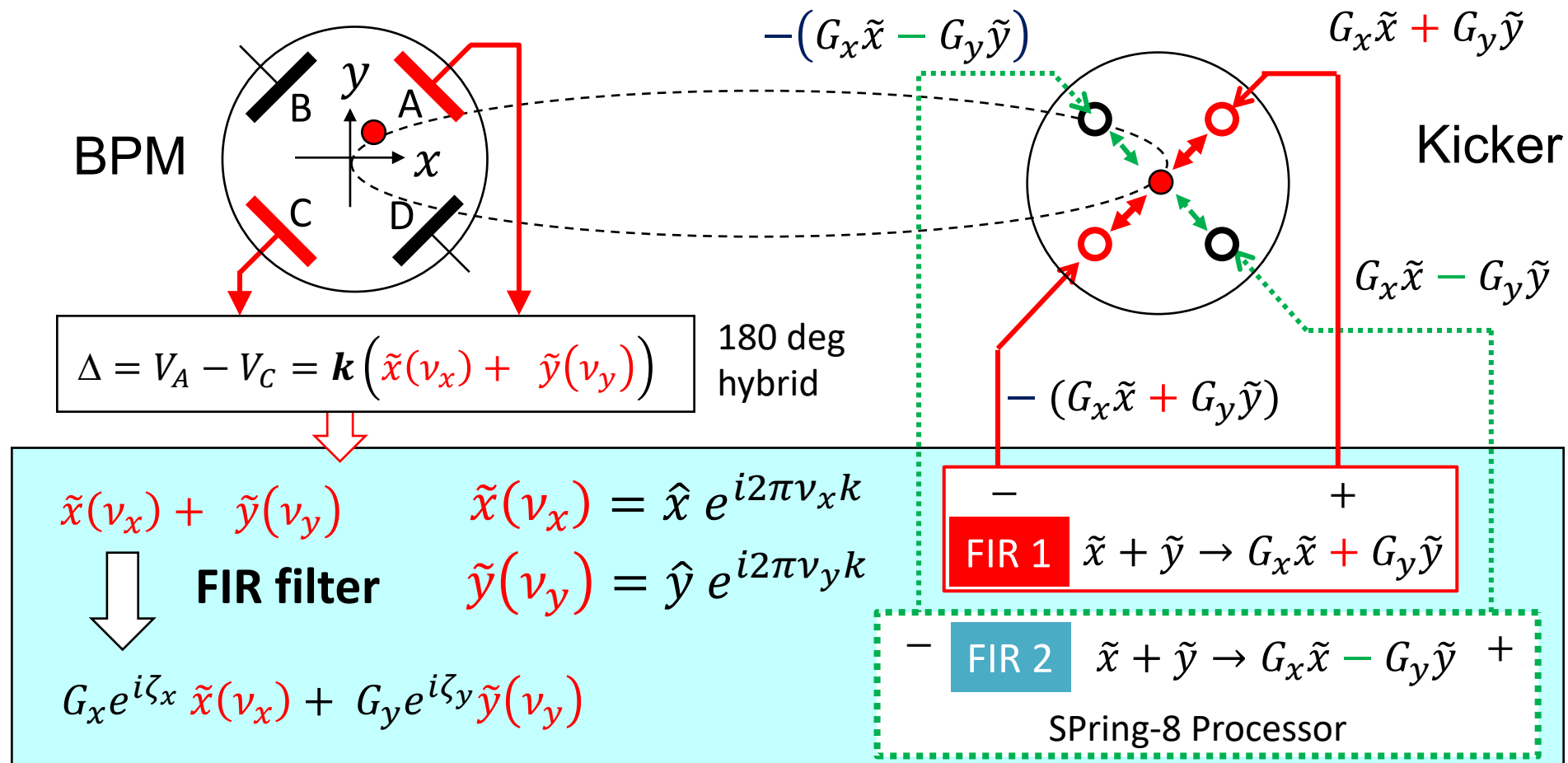
Trip of Power Amplifier with “Reverse Power”



Single-Loop Two-Dimensional Transverse Feedback

One Position Signal, One Processor, for Horizontal and Vertical feedback

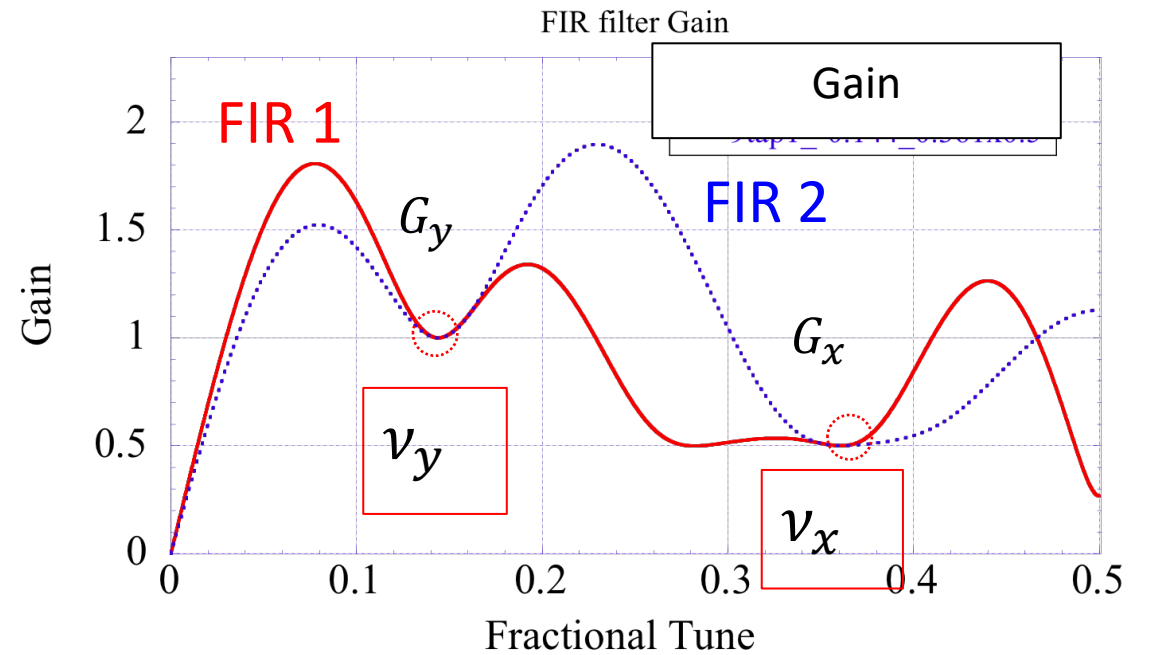
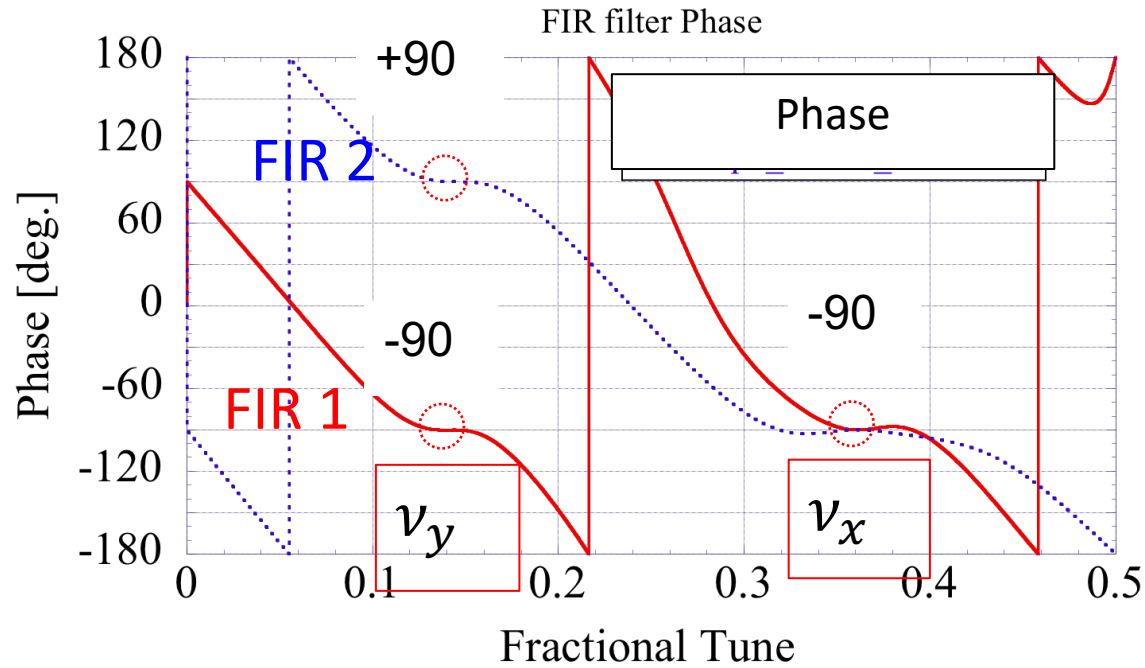
- * Less components, cost and tuning points
- * No special devices are needed (but SPring-8 Processor for all kick electrodes)



PLS-II Two-Dimensional Feedback

$$\text{FIR 1} \quad \tilde{x} + \tilde{y} \rightarrow G_x \tilde{x} + G_y \tilde{y}$$

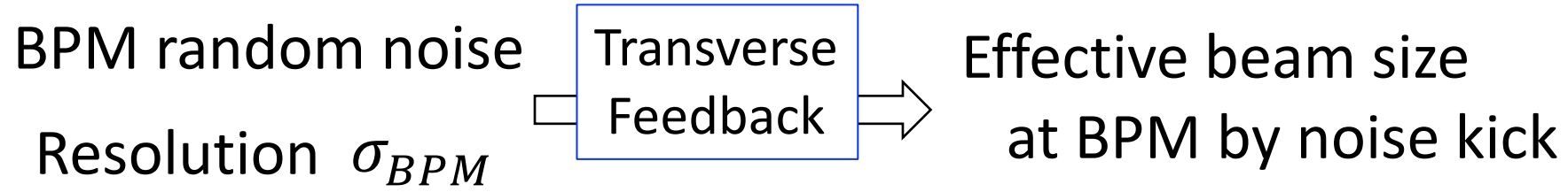
$$\text{FIR 2} \quad \tilde{x} + \tilde{y} \rightarrow G_x \tilde{x} - G_y \tilde{y}$$



Adjust gain for required damping / acceptance
with beta function at BPM and Kicker

Increase of beam size by BPM noise
and
High Resolution BPM

Increase of beam size by BPM noise



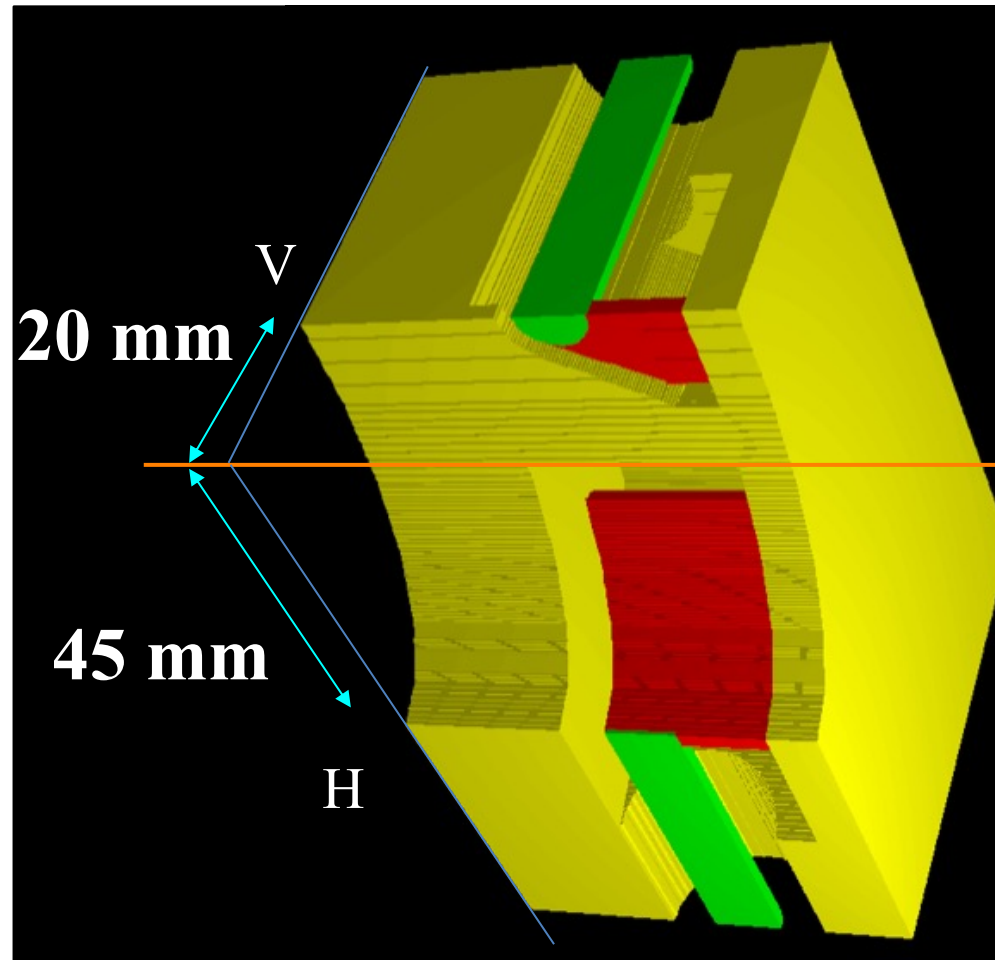
$$\left\{ \begin{array}{l} \sigma_x = \frac{\sqrt{\tau_{total} T_0}}{\tau_{FB}} \sigma_{BPM} \sim \sqrt{\frac{T_0}{\tau_{FB}}} \sigma_{BPM} \quad \tau_{total} \sim \tau_{FB} \\ \tau_{FB} = 0.5\text{ms} = 100T_0 \end{array} \right.$$

$$\sigma_x = \frac{1}{10} \sigma_{BPM} \ll \text{Vertical Beam size} \sim 5 \mu\text{m}$$

$$\sigma_{BPM} \sim 5 \mu\text{m}$$

for one passage of bunch

High Resolution BPM by Shorted Stripline Structure



1/4 of structure

Beam axis

$$\sigma_V = 5\mu\text{m}$$

for 0.2nC bunch
(= 100mA x 2ns)

SPring-8 Longitudinal Kicker

SPring-8 Longitudinal Kicker

SPring-8 Storage ring (at 6 GeV operation)

- * Large Revolution Period (5 μ s) and High Energy (6GeV) => Large kick / revolution
- * Limited space for kickers => Short kicker

High Shunt Impedance / Length Kickers are required

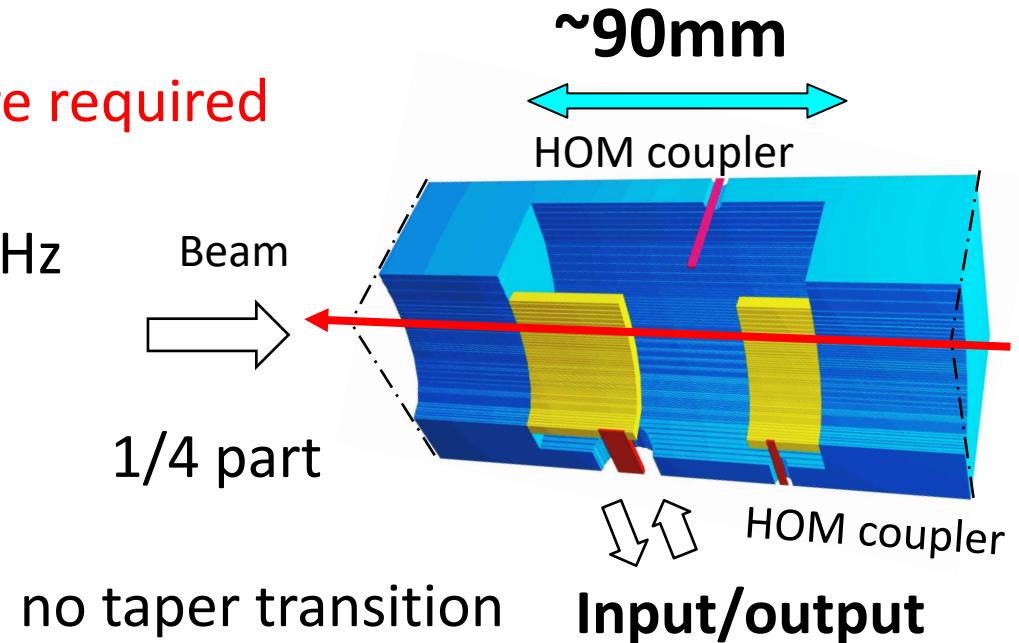
Higher frequency is chosen :

3 + 1/4 period / bunch spacing (2ns) @500MHz

* **Small Kicker**

* **Simple Drive Circuit**

without QPSK modulator



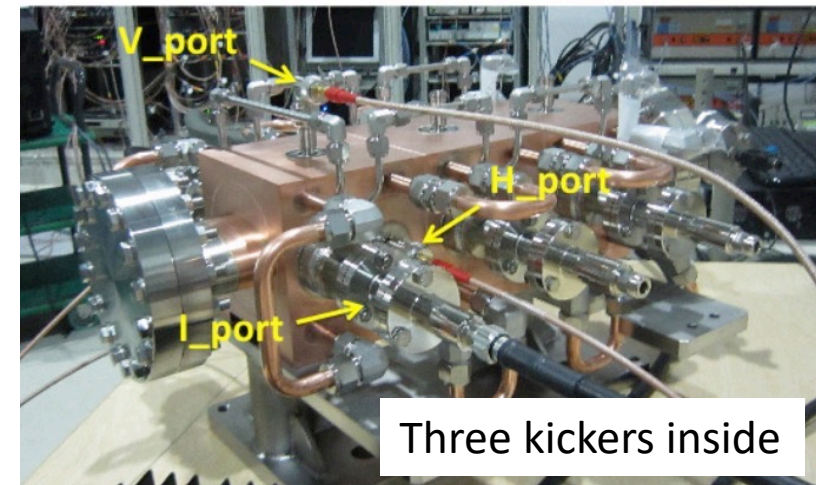
T. Nakamura, proposed and test with prototype,

<https://accelconf.web.cern.ch/IPAC2011/papers/mopo007.pdf>

M. Masaki, et al, (actual kicker and feedback test with beam)

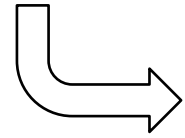
https://www.pasj.jp/web_publish/pasj2015/proceedings/PDF/WEPO/WEPO88.pdf

<https://accelconf.web.cern.ch/ibic2013/papers/tupc18.pdf>

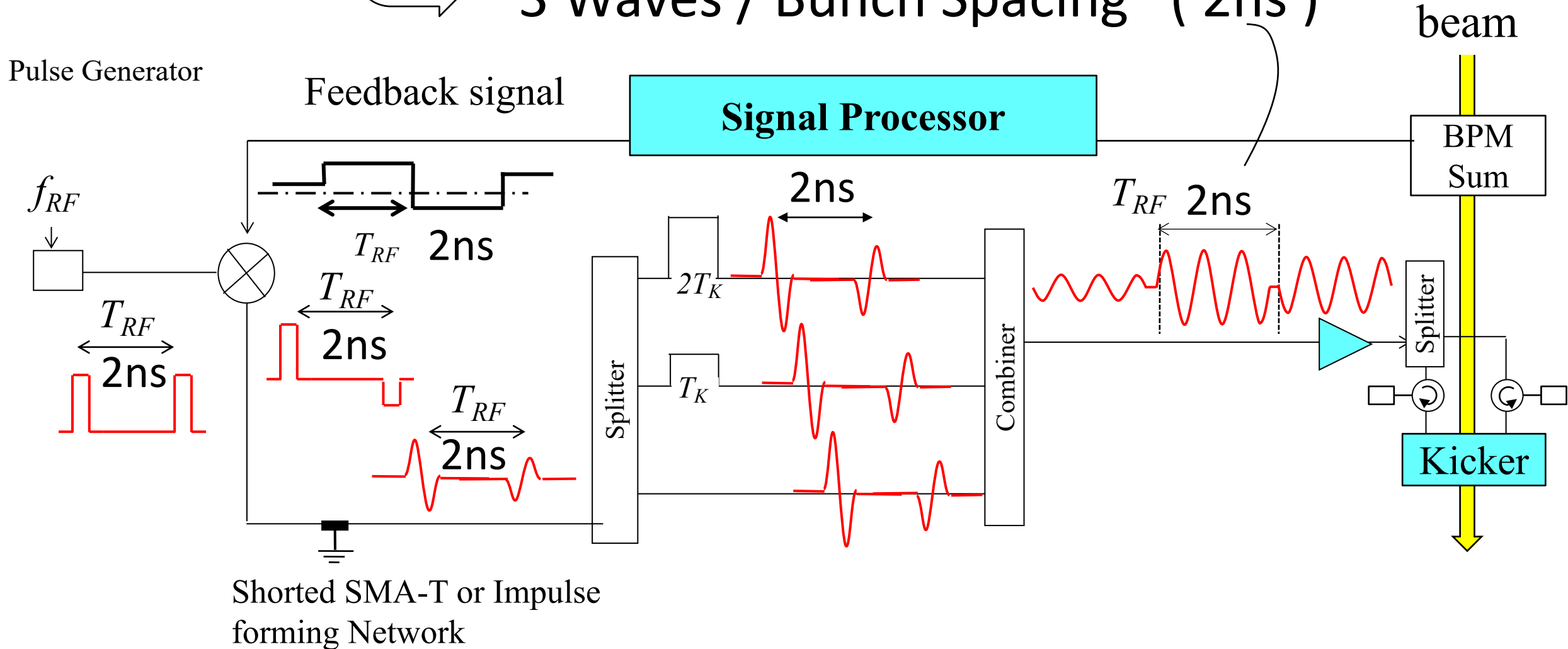


Simple drive circuit **without QPSK modulator**

$$1.6 \text{ GHz} = (3 + 1/4) \times 500\text{MHz} \Rightarrow (3 + 1/4) \text{ period / bunch}$$



3 Waves / Bunch Spacing (2ns)



Longitudinal Kicker (Comparison)

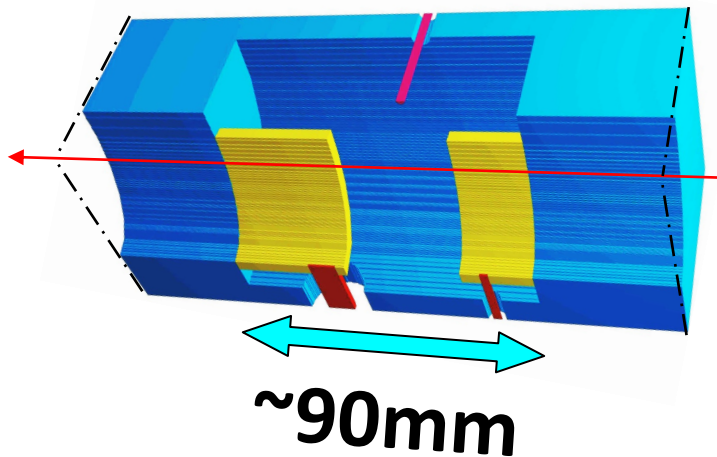
SPring-8 Type Kicker

1.6 GHz : $3 + 1/4$ period / bunch

3 period drive : 3% loss

No QPSK modulator

Shunt Impedance $\sim 1.3 - 1.4 \text{ k}\Omega$



Standard Kicker widely used

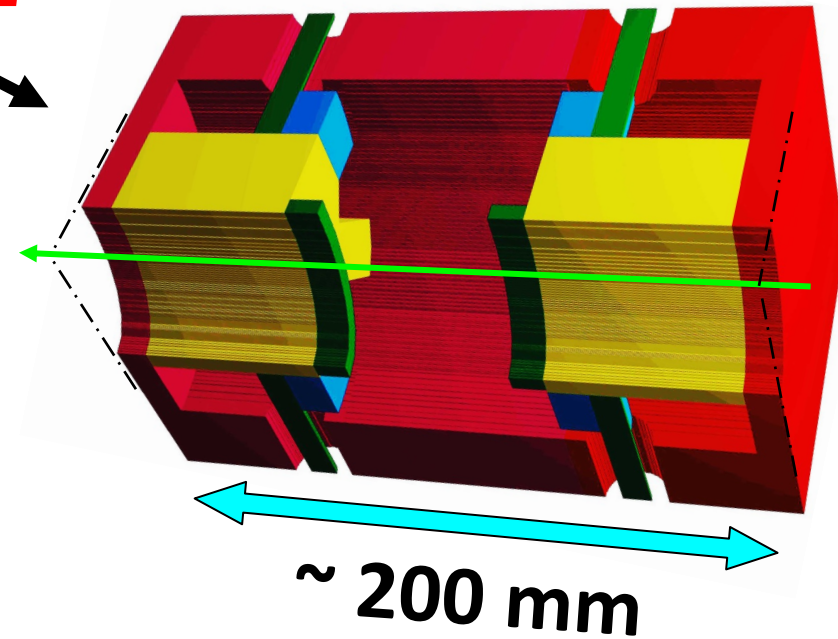
DAΦNE type Overdamped Cavity

1.4 GHz :

$2 + 3/4$ period / bunch

needs QPSK modulator

(2 period drive : 20 % loss)



$f_{RF} \sim 500\text{MHz}$ region

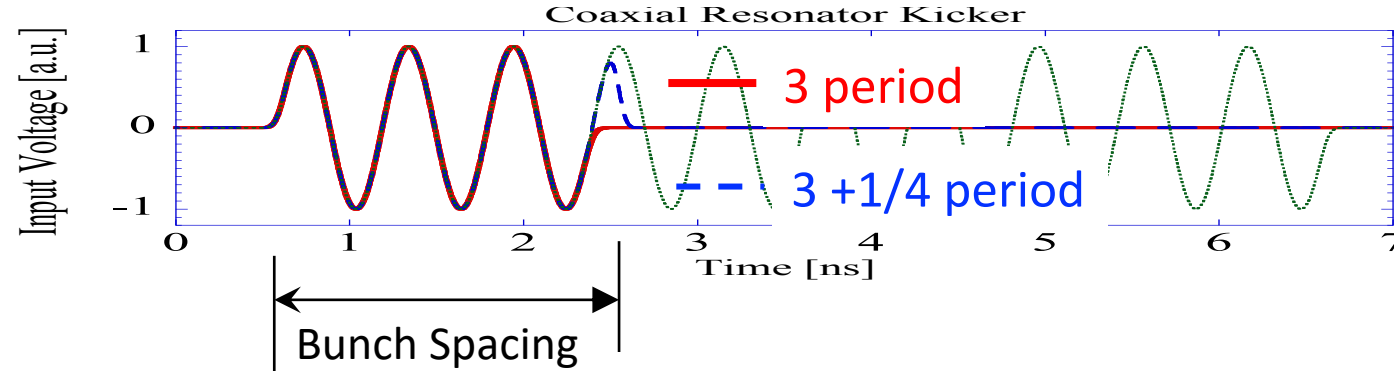
BESSYII/SLS/Elettra/TLS kicker shape

SPring-8 Longitudinal Kicker

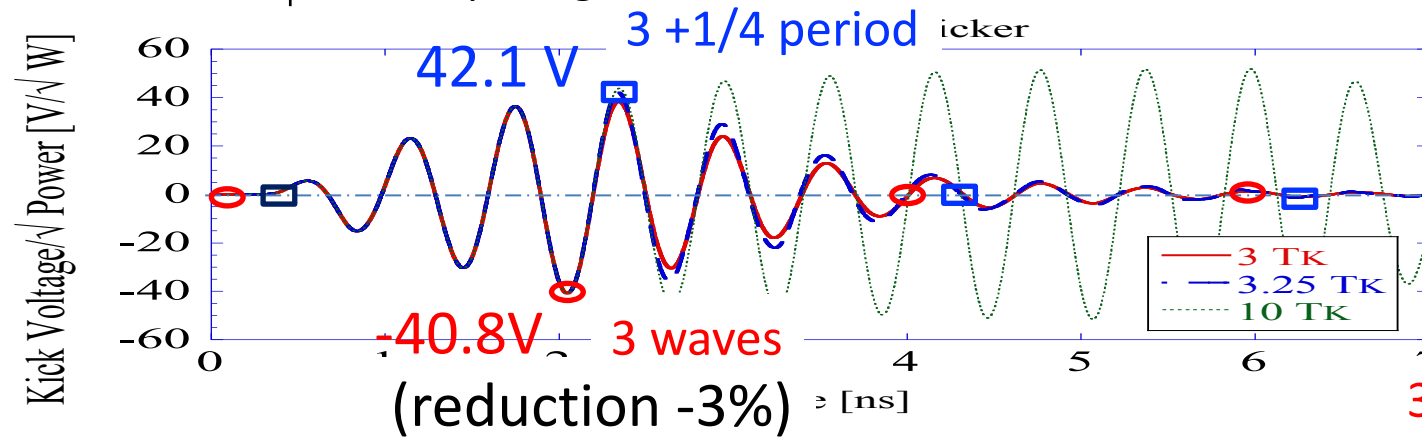
3 + 1/4 period / bunch spacing @500MHz is preferable

=>

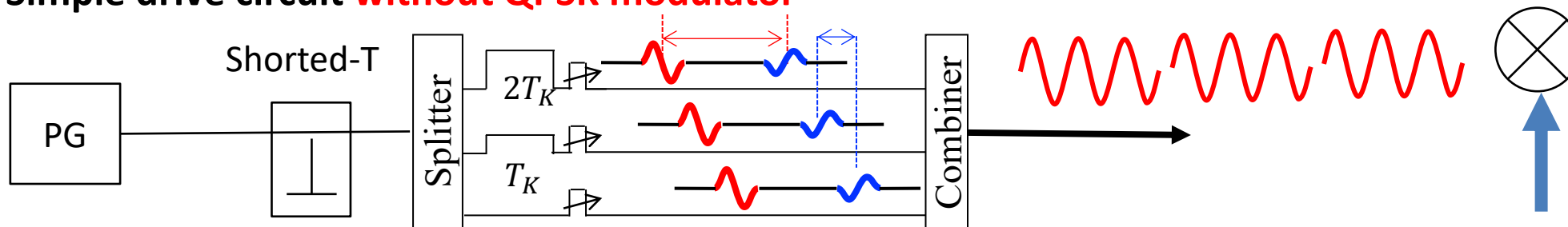
Kicker
Drive
Signal



Kick
Voltage



Simple drive circuit **without QPSK modulator**



FIR filter Coefficients

Least Square Fitting (TDLSF method) for Coefficients

First, ~2002, we developed this method and used in APS(US), SOLEIL(France), HLS (China), TLS(Taiwan), PLS-II(Korea), KEK-PF, and was contacted from IHEP (China)

Finally, I realized that
this method and
the frequency domain method
that I also developed (or might be re-invented),
and I show in previous discussion
are equivalent (at least, some cases).

We made the code with Python, C/C++, Fortran version and soon Julia
And the conversion code with Python from
FIR Phase and gain to Dimtel's definition of Phase and Gain

Least Square Fitting (TDLFSF method) for Coefficients

$$x[n] = A \cos(n\phi + \psi) + B = p_0 + p_1 \cos n\phi + p_2 \sin n\phi$$

$$\begin{aligned} p_0 &= B \\ p_1 &= A \cos \psi \\ p_2 &= -A \sin \psi \end{aligned}$$

p_m to “measured” data x_k

$$p_m = \sum_{k=0}^N C_{m,k} x_{-k}$$

Least
Square
Fitting

(definition of a_k)

$$y[0] = \sum_{k=0}^N a_k x_{-k}$$

With this, we can construct kick data at $n = 0$ turn

$$y[0] = GA \cos(\psi + \zeta) = p_1 G \cos \zeta + p_2 G \sin \zeta = \sum_{k=0}^N (C_{1,k} G \cos \zeta + C_{2,k} G \sin \zeta) x_{-k}$$

$$a_k = C_{1,k} G \cos \zeta + C_{2,k} G \sin \zeta$$

We have a_k , $k = 0, 1, 2, \dots, N$

Extension to multiple tunes is easy

Constraints on Coefficients of FIR filter

Setting Phase and Gain

$$G(\phi_j) e^{i\zeta(\phi_j)} = \sum_{k=0}^N a_k \exp(-ik\phi_j)$$

$$\left. \frac{\partial}{\partial \phi} (G(\phi) e^{i\zeta(\phi)}) \right|_{\phi=\phi_j} = 0 \rightarrow \sum_{k=0}^N a_k k \exp(-ik\phi_j) = 0$$

For Flat response at $\phi \sim \phi_j$

Minimization

$$P = \sum_{k=0}^N |a_k|^2$$

Frequency Domain Condition for FIR filter

TDLSF is Equivalent to Following Frequency Domain condition

Gain, Phase and "Flat response" : Equivalent to

$$\begin{aligned} G(\phi_j) e^{i\zeta(\phi_j)} &= G(\phi_i \pm \Delta) e^{i\zeta(\phi_i \pm \Delta)} \\ &= \sum_{k=0}^N a_k \exp(-ik(\phi_i \pm \Delta)) \\ G(\Delta) e^{i\zeta(\Delta)} &= \mathbf{0} \quad \text{with setting } \Delta \ll 1 \end{aligned}$$

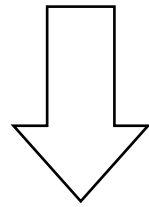
Minimization

$$P = \sum_{k=0}^N |a_k|^2$$

Least Square Fitting (TDLSF method) for Coefficients : 1st order

$$x[n] = A \cos((1 + \Delta)\phi^{(n)} + \psi) + (1 + n\Delta_0)B \quad \text{for } |\Delta| \ll 1$$

$$\rightarrow p_{0,1} + p_{0,2}n + p_{1,1} \cos \phi^{(n)} + p_{1,2} \sin \phi^{(n)} + p_{2,1} \phi^{(n)} \cos \phi^{(n)} + p_{2,2} \phi^{(n)} \sin \phi^{(n)}$$



Least Square Fitting

$p_{i,j}$ to x_k

turn-by-turn
Positions

$$p_{i,j} = \sum_{k=0}^N C_{i,j,k} x_{-k}$$

$$\begin{aligned} p_{0,1} &= B \\ p_{0,2} &= \Delta_0 B \\ p_{1,1} &= A \cos \psi \\ p_{1,2} &= -A \sin \psi \\ p_{2,1} &= -A\Delta \cos \psi \\ p_{2,2} &= -A\Delta \sin \psi \end{aligned}$$

$$y[0] = GA \cos((1 + \Delta)\phi_0 + \psi + \zeta) = GA \cos(\psi + \zeta)$$

$$= p_{1,1} G \cos \zeta + p_{1,2} G \sin \zeta = \sum_{k=0}^N (C_{1,k} G \cos \zeta + C_{2,k} G \sin \zeta) x_{-k}$$

$$a_k = C_{1,k} G \cos \zeta + C_{2,k} G \sin \zeta$$

We have a_k , $k = 0, 1, 2, \dots$, N

Example

5 Constraints : Target tune **0.15** with **flat response**

$$G(0) = 0$$

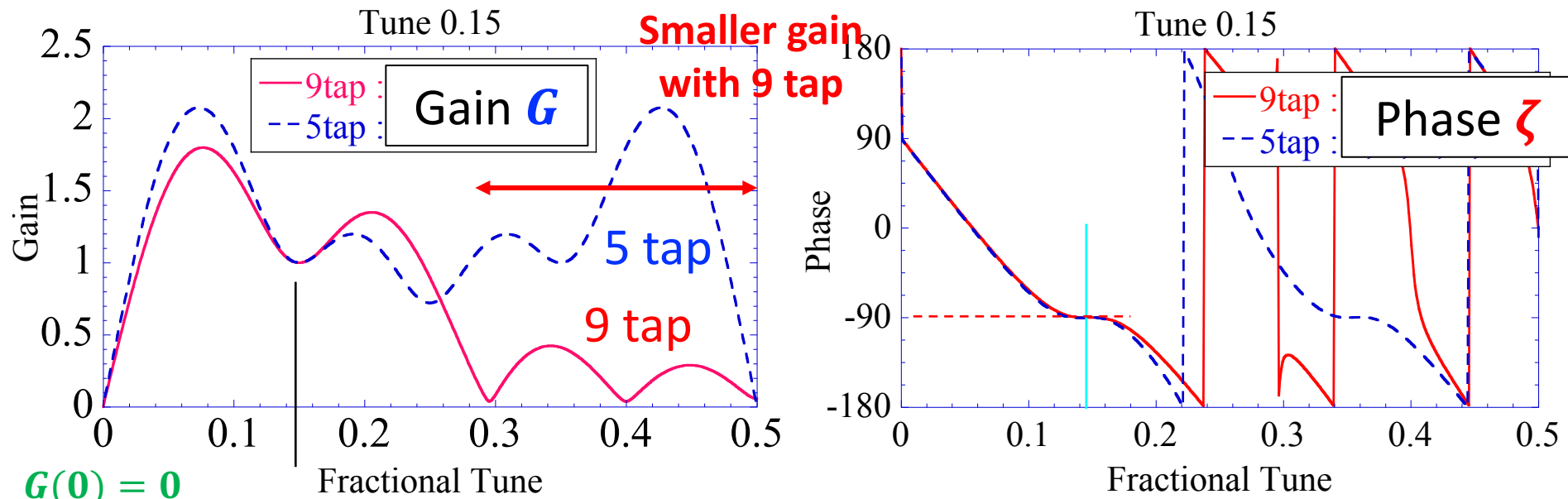
$$G(0.15 - 0.01) = G(0.15 + 0.01) = 1$$

$$\zeta(0.15 - 0.01) = \zeta(0.15 + 0.01) = -90 \text{ deg}$$

position data

5 tap : -1, -3, -5, -7, -9 turns

9 tap : -1, -2, -3, -4, -5, -6, -7, -8, -9 turns



$$G(0) = 0$$

$$G(0.15 - 0.01) = G(0.15 + 0.01) = 1$$

$$\zeta(0.15 - 0.01) = \zeta(0.15 + 0.01) = -90$$