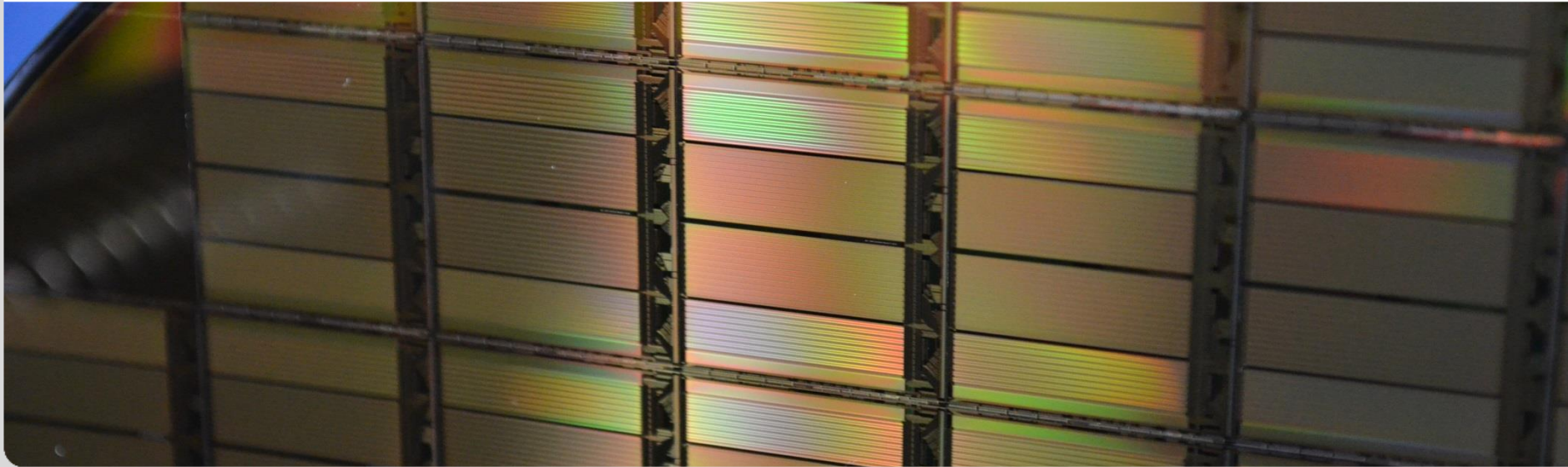


Characterization of HVCMOS Sensors

Felix Ehrler

ASIC and Detector Laboratory (ADL), Institute for Data Processing and Electronics (IPE)

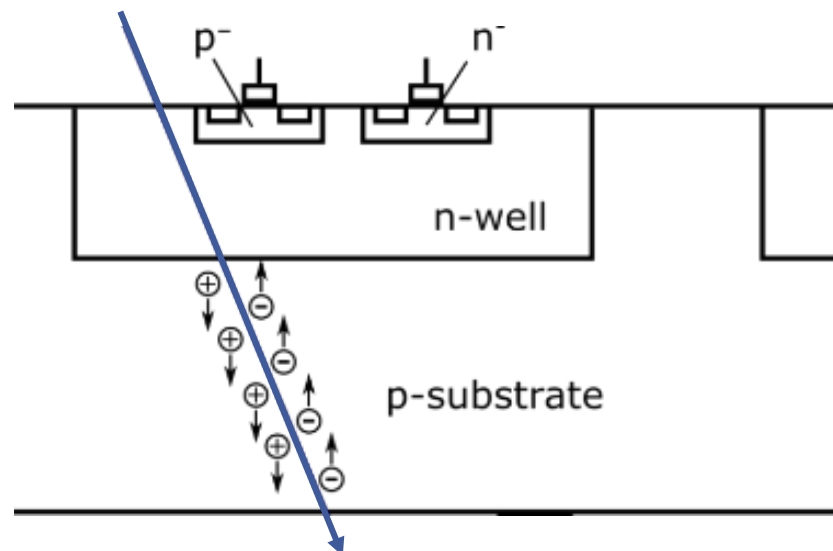


- What is HVCMOS?
- Sensor Characterization
- Some Example Measurement Results

What is HVCMOS?

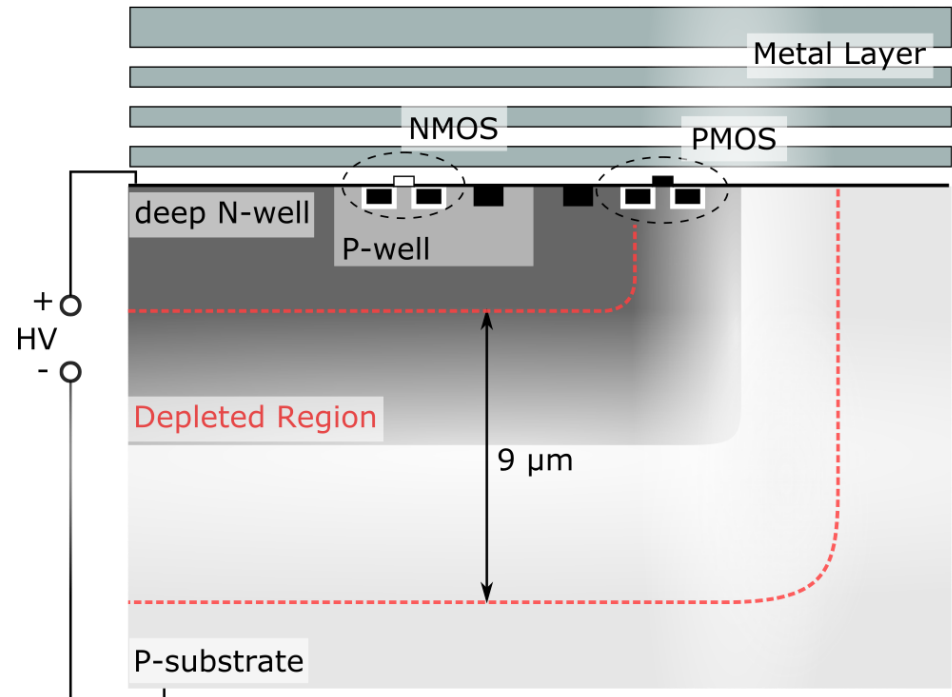
HVCMOS for High Energy Physics

- HV CMOS = High voltage complementary metal oxide semiconductor
- Large depletion depth (= signal strength)
 - High depletion voltage (up to 250 V)
 - High resistive substrate (up to 1k Ω cm or more)
- Electronics placed inside the pixels:
 - Monolithic active pixel sensor (MAPS)

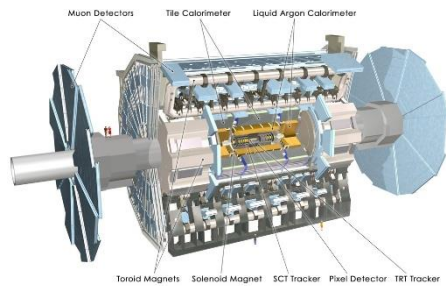


HVCMOS for High Energy Physics

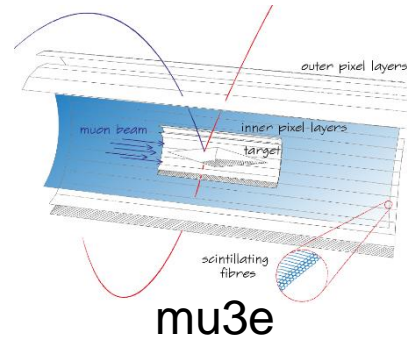
- Fast and efficient charge collection by drift
- Sensor and electronics on the same die
- Low material budget ($\leq 50 \mu\text{m}$)
- Simple assembly (no bump bonding)
- Low cost
- Radiation tolerant technology, further increased by special design



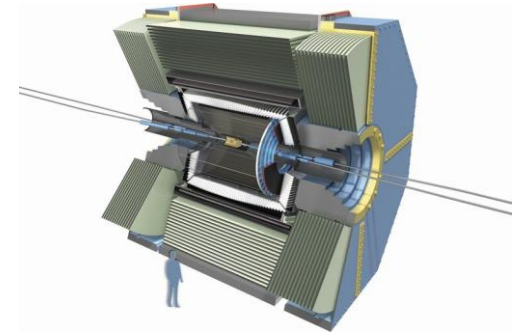
High Energy Physics Experiment



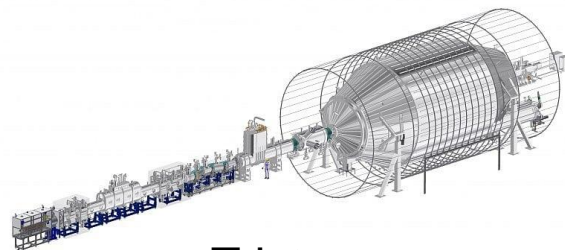
ATLAS



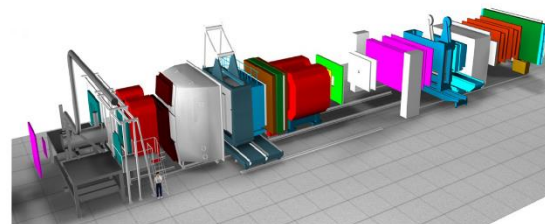
mu3e



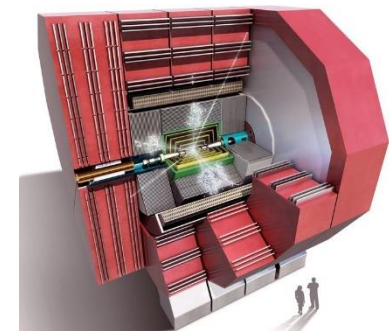
Belle II



Tristan



Compass



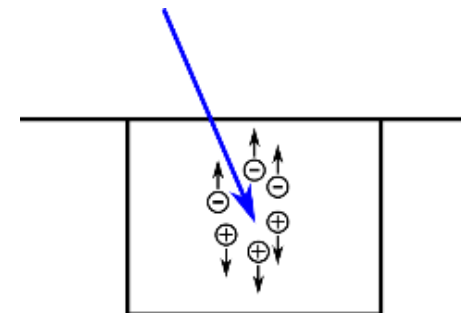
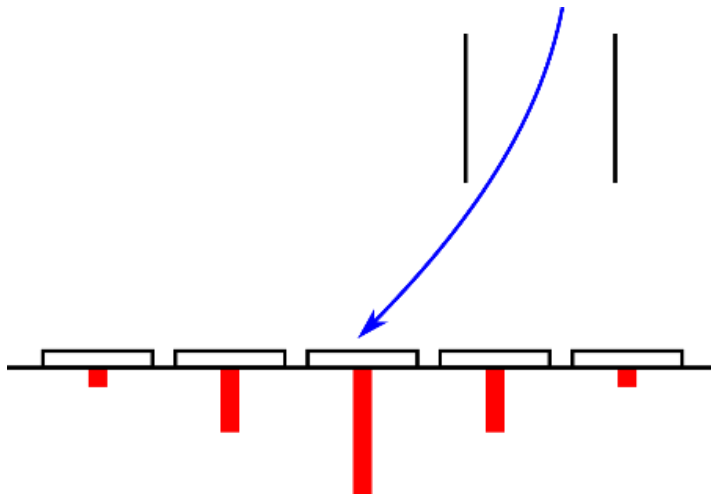
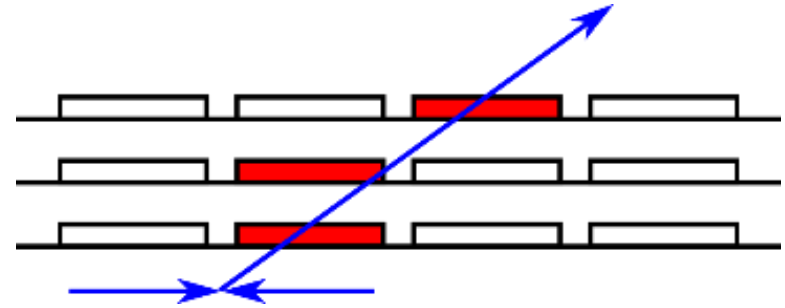
CLIC

Requirements of HEP

- Tracker: Particle identification or decay reconstruction

Requirements of HEP

- Tracker: Particle identification or decay reconstruction
- Particle trajectory
- Energy measurement
- Rate measurement

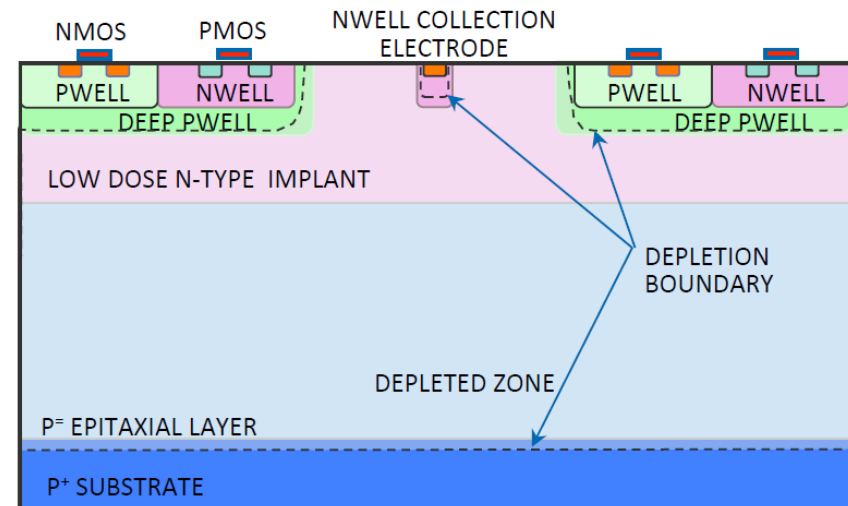
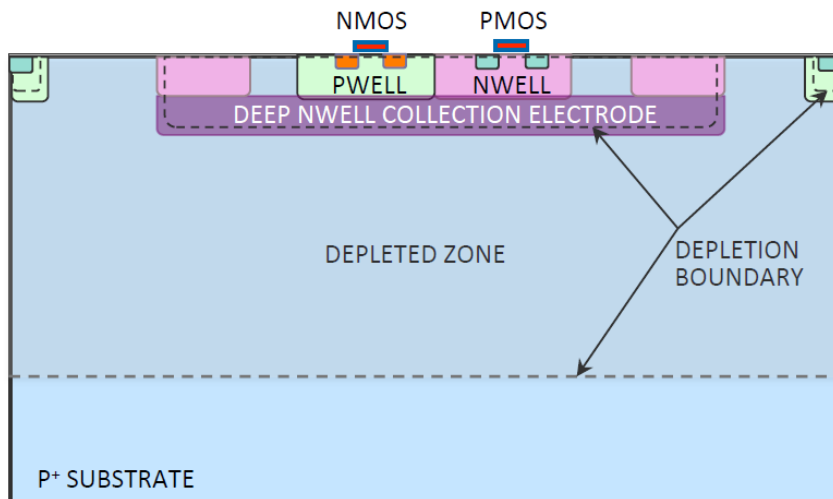


Requirements of HEP

- Tracker: Particle identification or decay reconstruction
- Particle trajectory
- Energy measurement
- Rate measurement
- Spacial resolution (pixel size between $30 \times 30 \mu\text{m}^2$ and $50 \times 250 \mu\text{m}^2$)
- Time resolution (10-50 ns)
- High efficiency (>99%)
- Energy Resolution
- Signal-to-noise-ratio
- Harsh measurement environment: radiation hardness

Variants of HVCMOS

- Small fill-factor
 - Small collection electrode without electronics (not yet radiation hard)
- Large fill-factor
 - Larger collection electrode with pixel electronics inside



Variants of HVCMOS

- Small fill-factor
 - Small collection diode without electronics (not yet radiation hard)
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- HRCMOS
 - Focus on high resistive substrate (not radiation hard)
- HVCMOS
 - Focus on high depletion voltage

Variants of HVCMOS

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- HRCMOS
 - Focus on high resistive substrate (not radiation hard)
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 - Focus on high depletion voltage

- HV-Monolithic Active Pixel Sensor
- Capacitively Coupled Pixel Detector
 - Intermediate concept between Hybrid Sensor and Monolithic Active Pixel Sensor

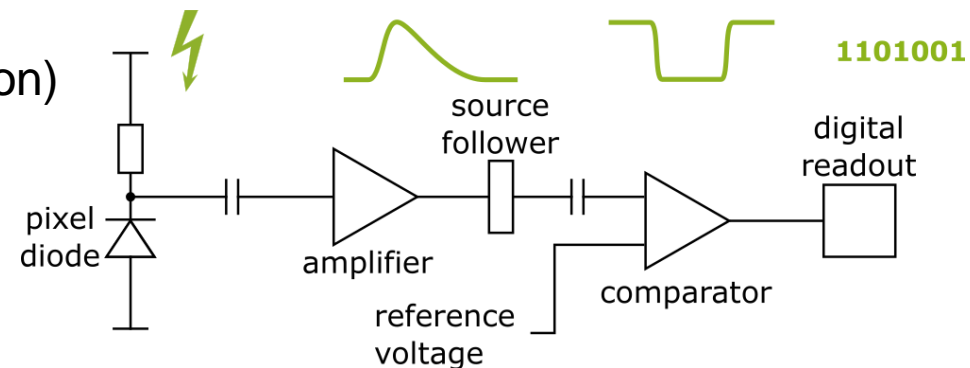
Components of MAPS

- Signal path
 - Pixel diode
 - In-pixel amplifier
 - Comparator (in pixel or periphery)
 - Readout (buffer, timestamp generation, encoder, serializer)

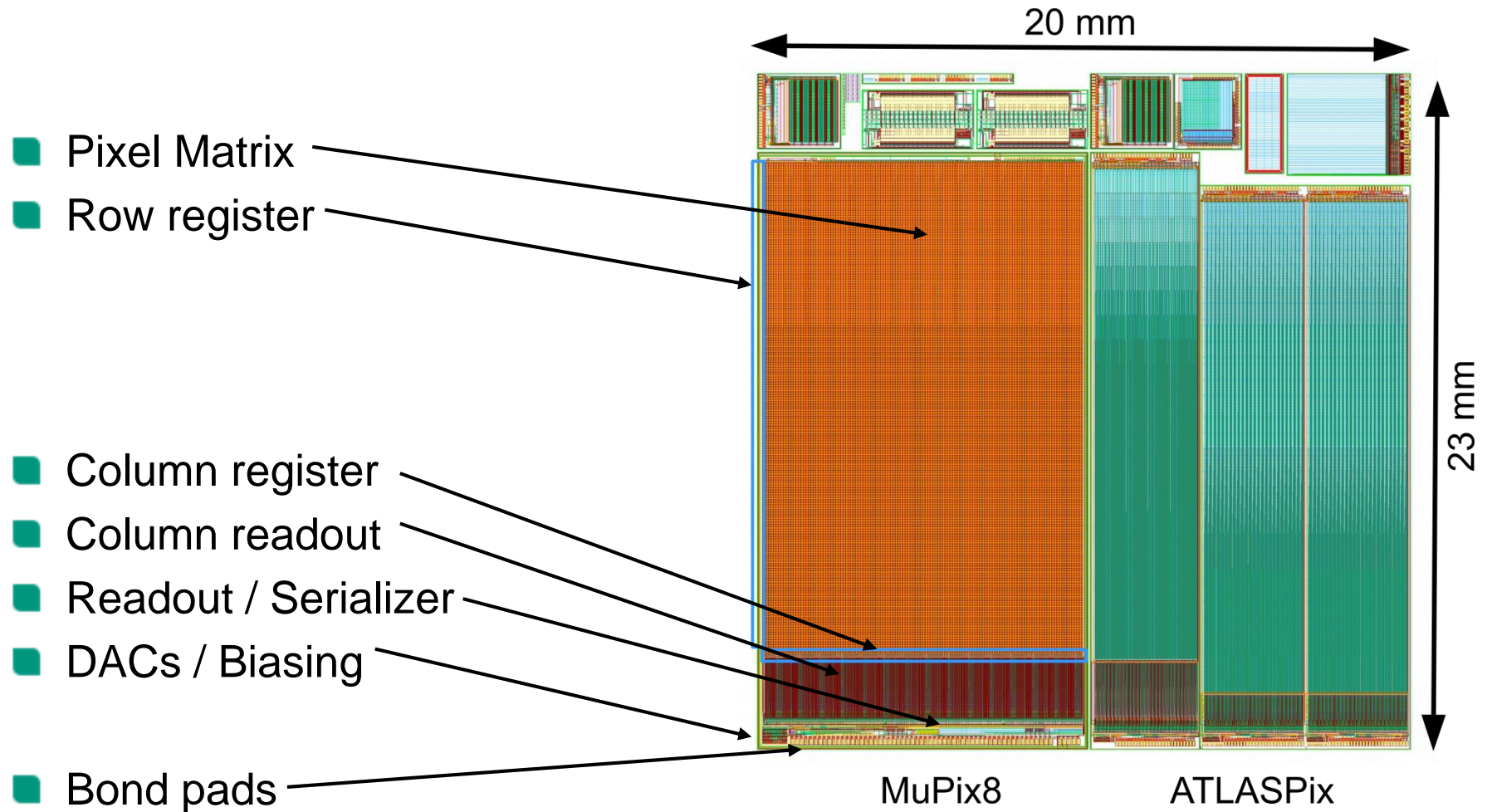
- Configuration
 - Shift register (matrix configuration)
 - RAM (pixel configuration)

- Bias block

- Derivation of several clocks from reference clock (PLL)



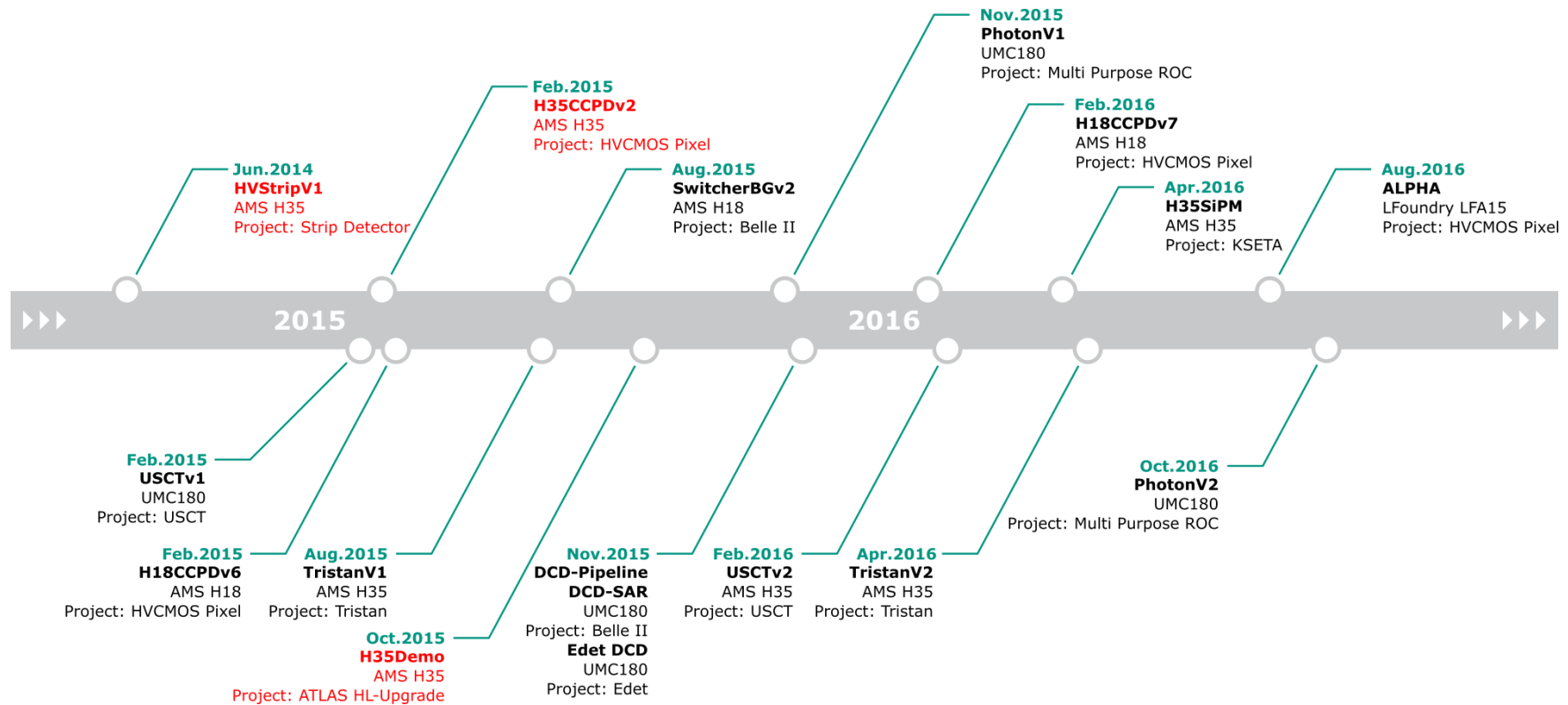
Components of MAPS



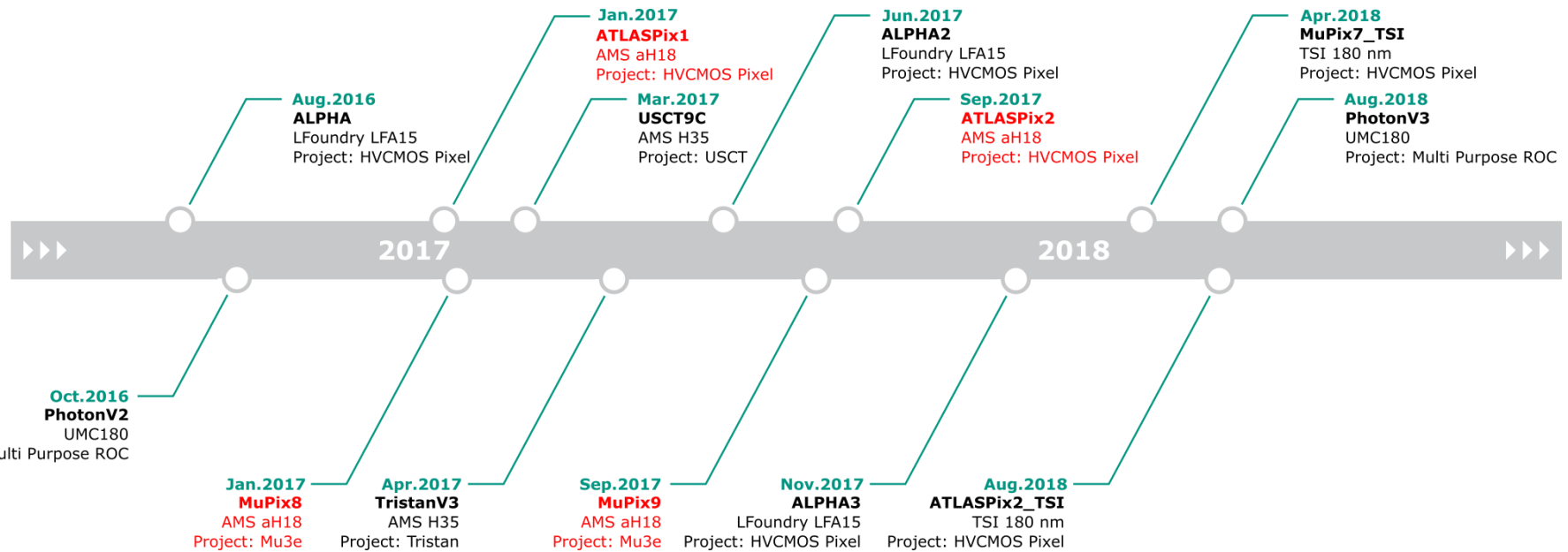
Readout

- Zero suppressed (and triggered) readout
- One or more differential output lines for serial data transmission
- Transmitted information:
 - Spatial information (e.g. column number, row number)
 - Timestamp
 - Additional information
 - time over threshold
 - signal height
 - waveform sample points
 - 2nd timestamp
 - cluster information

Submission Timeline – Projects of KIT ADL



Submission Timeline – Projects of KIT ADL



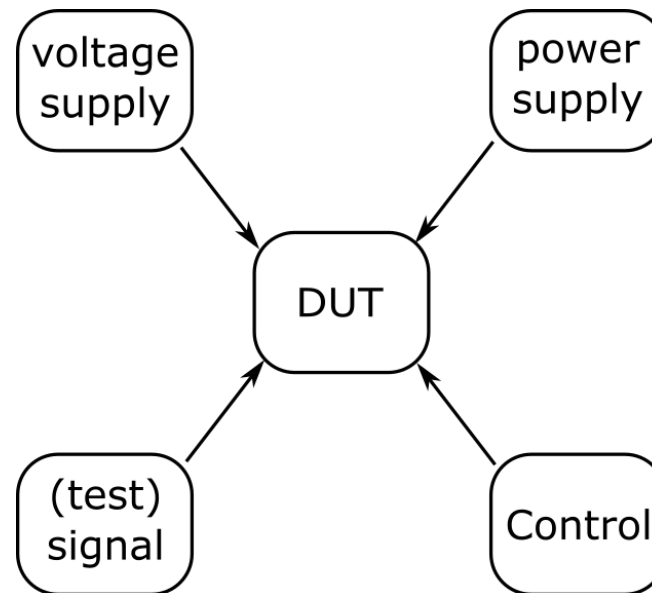
Sensor Characterization

What is to be Characterized?

- Functionality
- Energy Resolution
- Time resolution
- Spatial resolution
- Detection efficiency
- Radiation hardness

Components of Characterization Setups

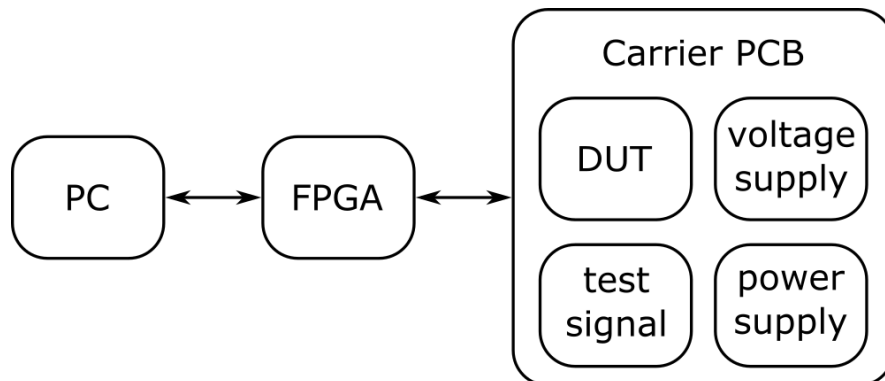
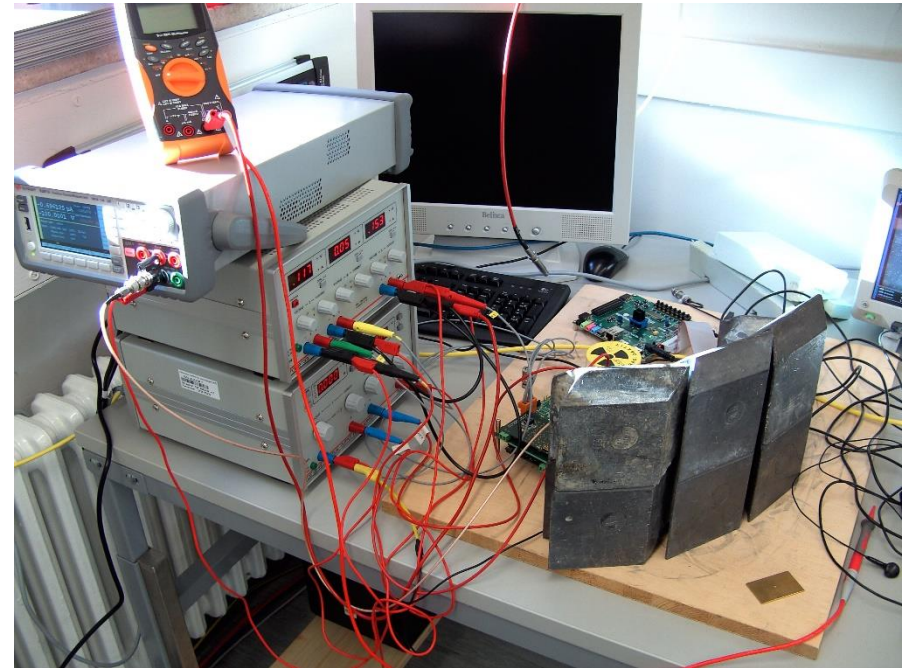
- The Device Under Test (DUT) needs:
 - Power supply
 - Bias voltages
 - Configuration
 - Data connections
 - Signal source (particles or electrical pulses)



DUT-Specific Setup

- PCB
- Software
- Firmware

- Big effort required
- Cheap for few tested sensors

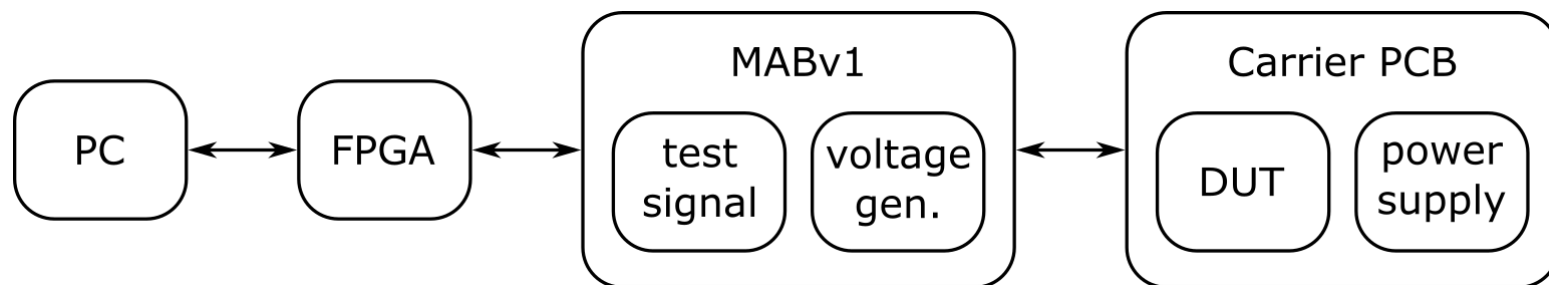


Measured Chips

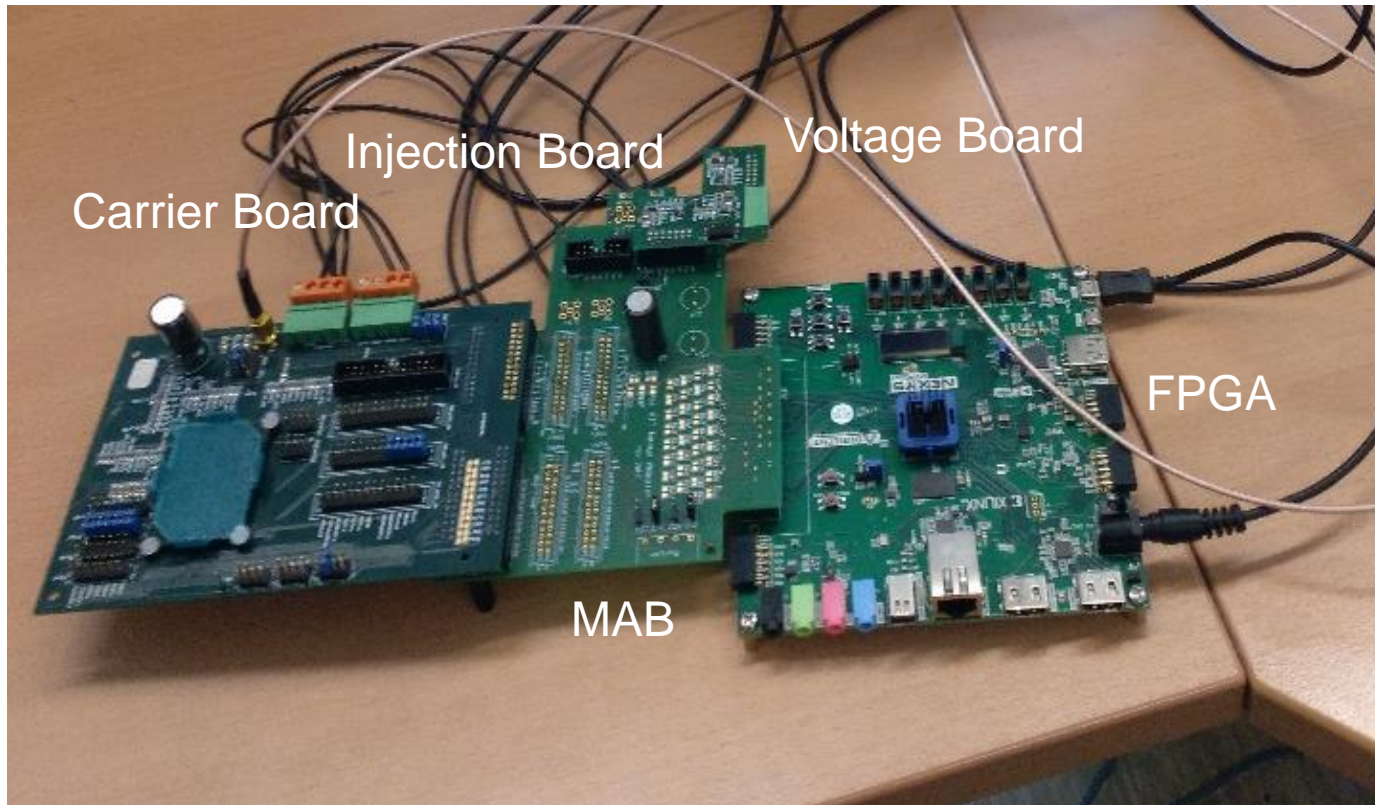
- HVStripV1
- CCPDv1
- CCPDv2
- H35Demo

Multipurpose Adapter Board v1 (MAB)

- Interconnection between FPGA and carrier
- Modular: daughter boards
 - Voltage board
 - Injection board
- Outsourcing of some functionality (expensive components)
- Reusable for new projects
- No FMC connector

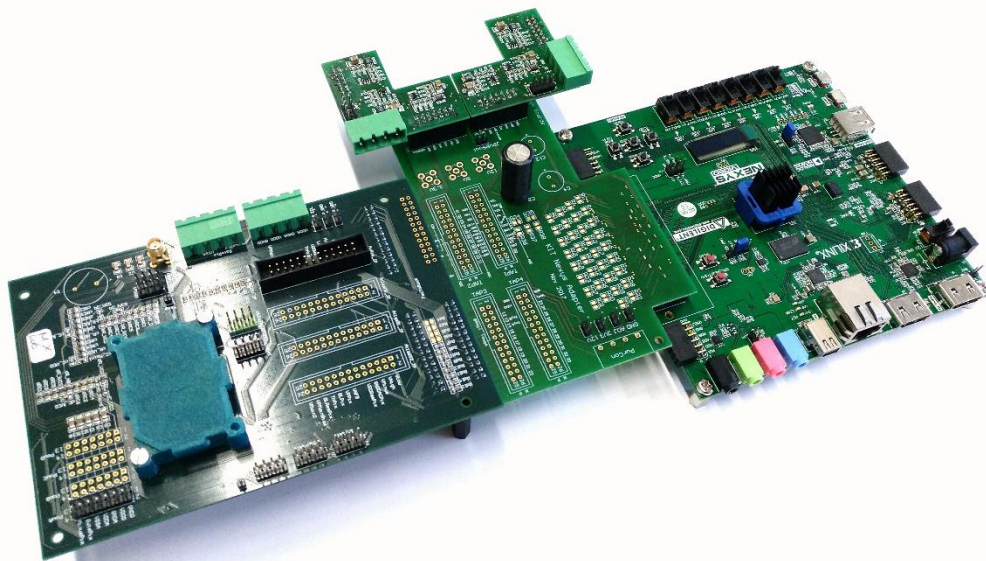


Multipurpose Adapter Board v1



Multipurpose Adapter Board v1

- NexysVideo (Artix7)
- modular
- 10 arbitrary voltages
- 2 testsignal generators

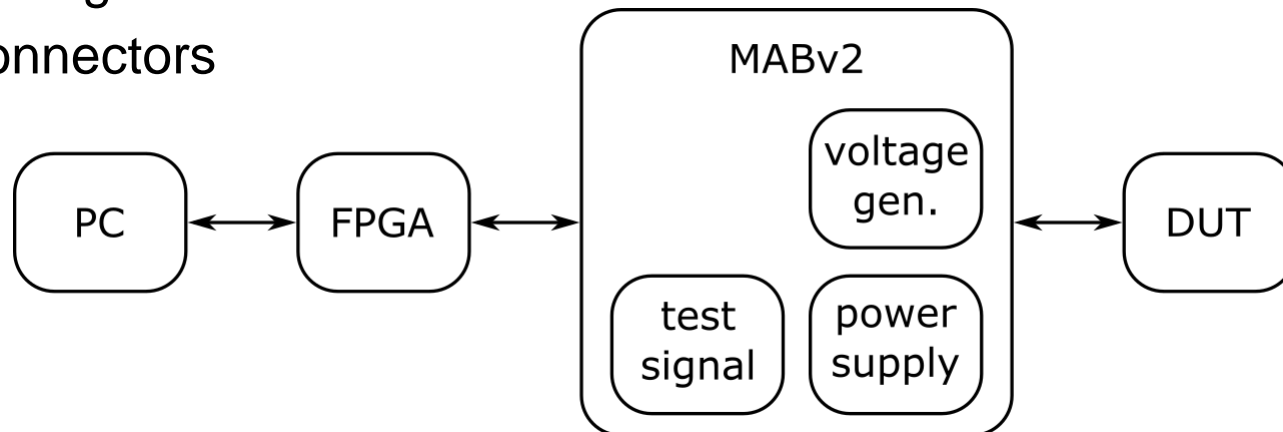


MAB v1 has been used in the characterization of:

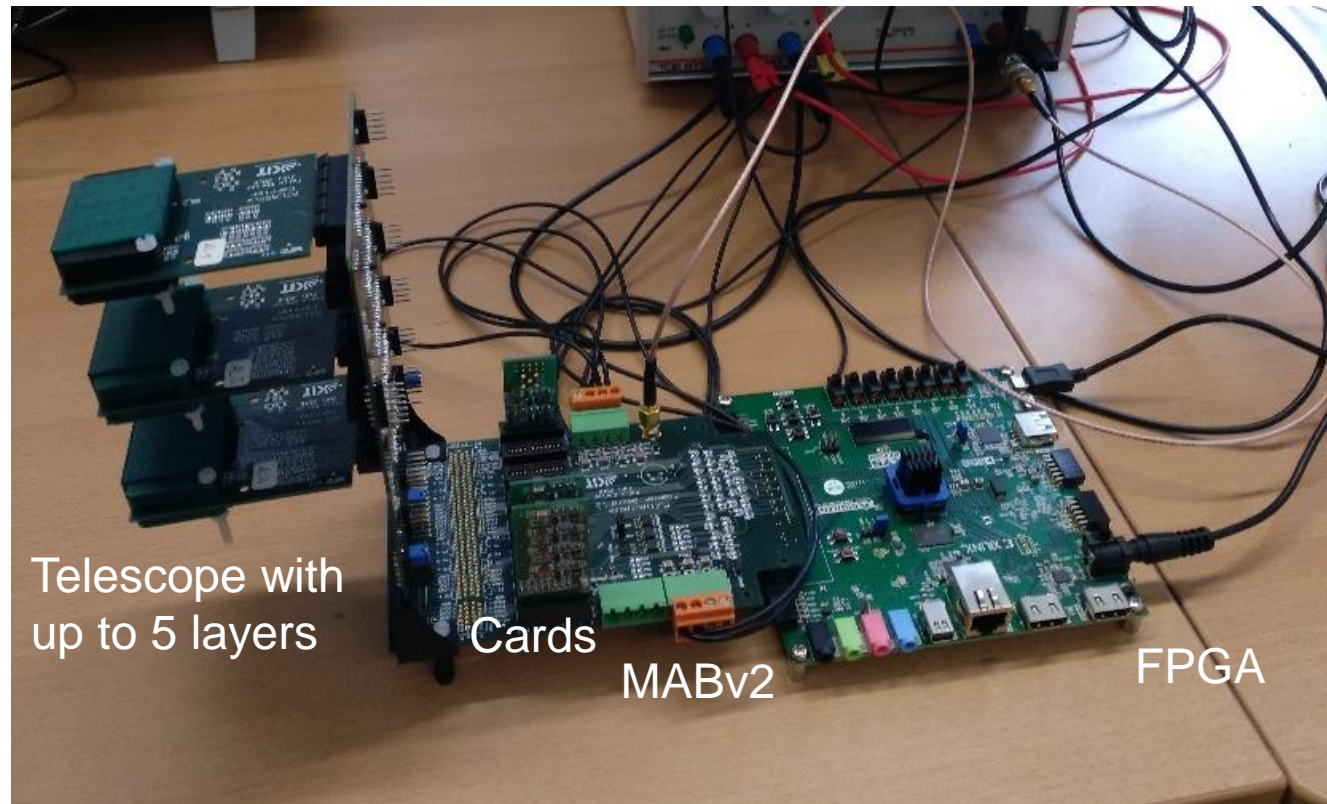
- MuPix8
- ATLASpix_M2
- ATLASpix_Simple
- ATLASpix_Isosimple
- 2 LFoundry ATLAS chips (PPtB, Waveform sampling)
- MuPix9
- CCPD
- ATLASpix2

Multipurpose Adapter Board v2

- One large board for routing and configuration of the ...
- ... up to eight configurable function cards. Depending on the DUT, a function card can be plugged in an arbitrary slot:
 - Voltage card (8 voltages)
 - Injection card (2 test signal generators)
 - Configuration card
 - Others possible/planned: Deserializer card, Trigger card ...
- Power supply
- Separated ground
- PCIe connectors



Multipurpose Adapter Board v2



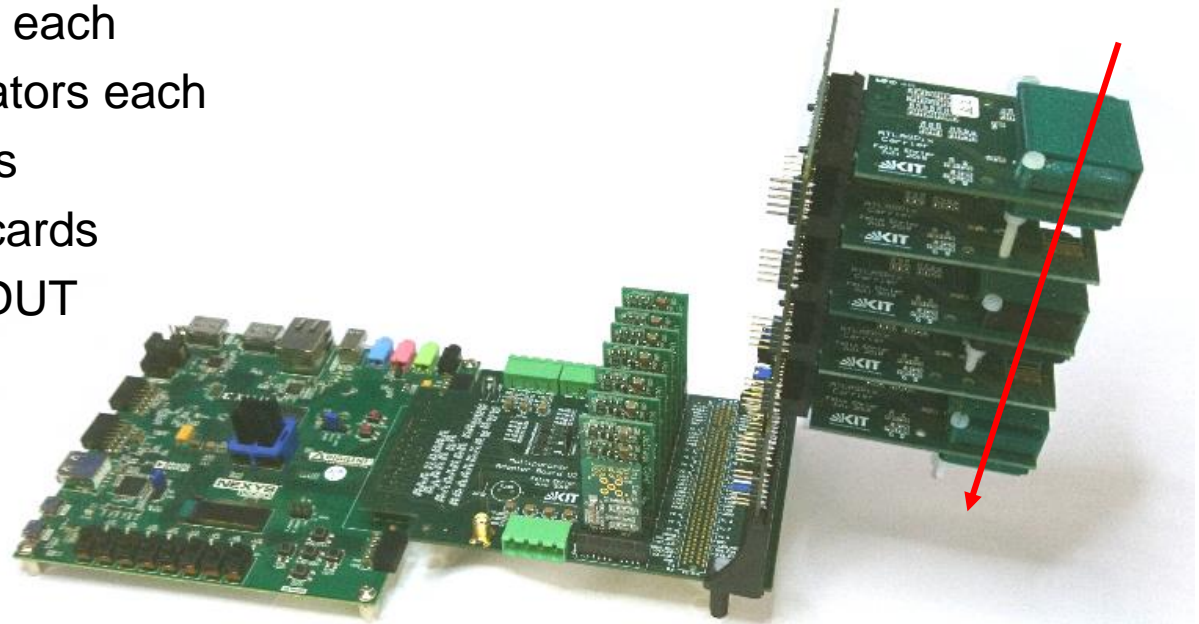
Multipurpose Adapter Board v2

New Properties

- PCIe connectors
- No common ground needed
- Highly modular
- 8 function card slots
 - 8 arbitrary voltages each
 - 2 test signal generators each
 - 4 configuration lines
- Small and simple DUT cards
- No wires connected to DUT

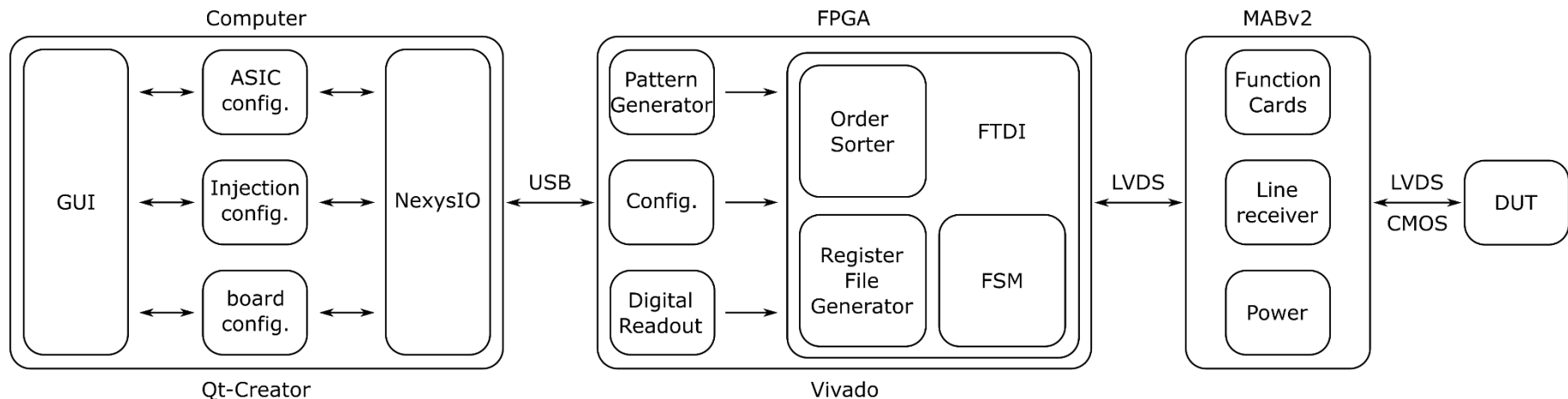
Multipurpose Adapter Board v2 with beam telescope

- Currently 5 AtlasS1 layers
- MuPix8 layers under construction

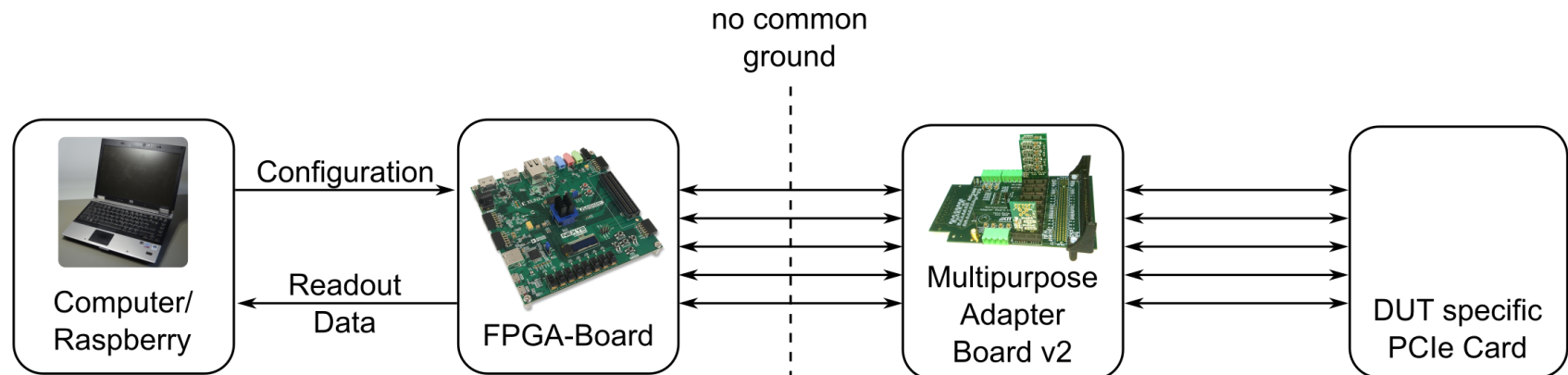


Modular Soft- and Firmware

- Simple to adapt existing Firmware modules to new ASIC
 - Universal Modules in FPGA Firmware
 - Automated register file generation
 - Versatile communication with computer
- C++ classes for rapid development
 - Communication class
 - Capsuled configuration classes: Bit manipulation? – Never again!
 - MAB classes



Characterization Setup Summary



- Qt-Creator
- Generic classes for rapid development
 - Communication class
 - Configuration classes
 - Test signal class
 - Labtool classes
 - Lasersetup class

- Vivado
- Sensor configuration
- MAB configuration
- Data collection/buffering
- Data reduction
- Data transmission

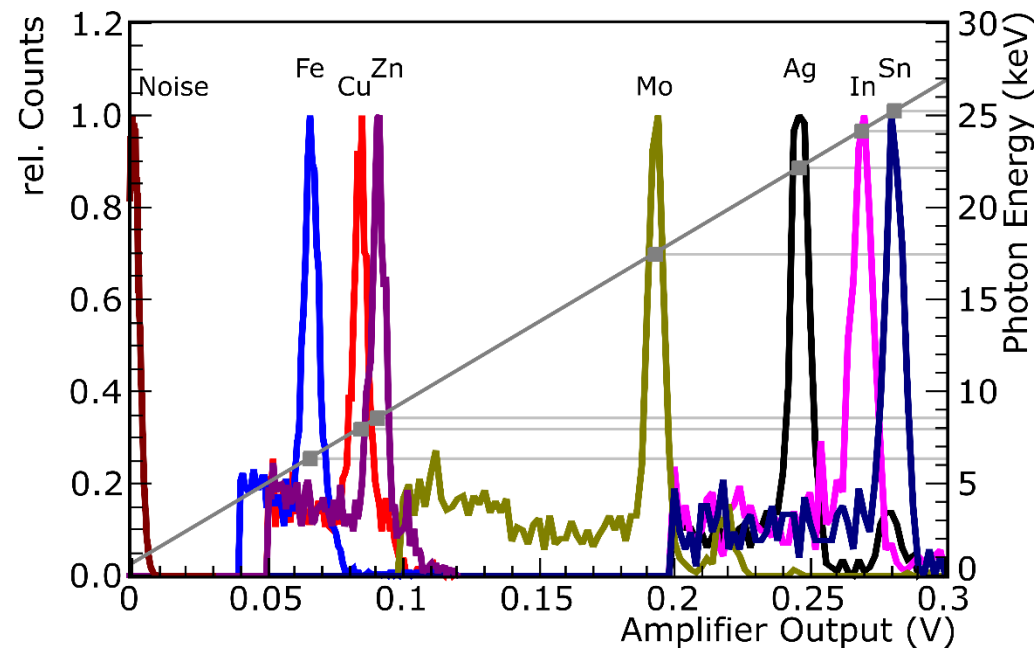
- Highly modular:
- 10 power connectors
 - 1 high voltage connector
 - 4 differential line receivers
 - 25 free differential lines
 - 8 arbitrary function cards per card:
 - 8 arbitrary voltages
 - 2 test signal generators
 - 4 configuration lines

- no connectors
- easy to handle
- small
- cheap
- simple components

Some Example Measurement Results

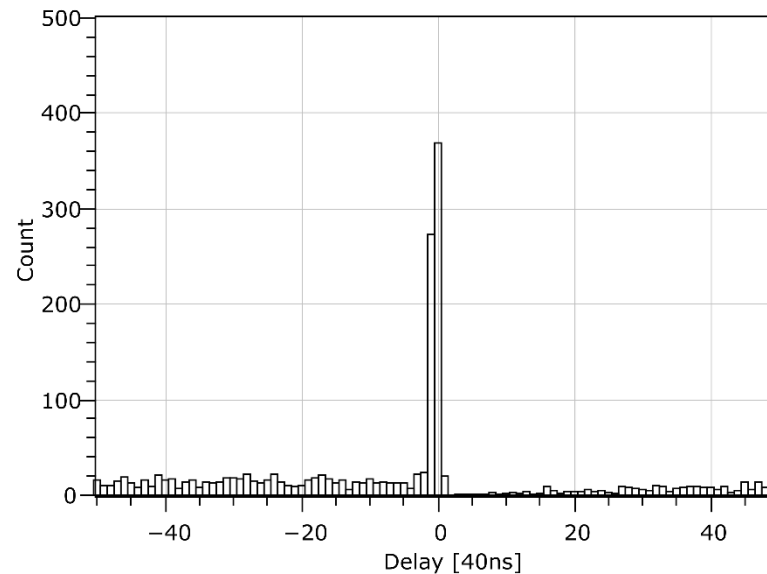
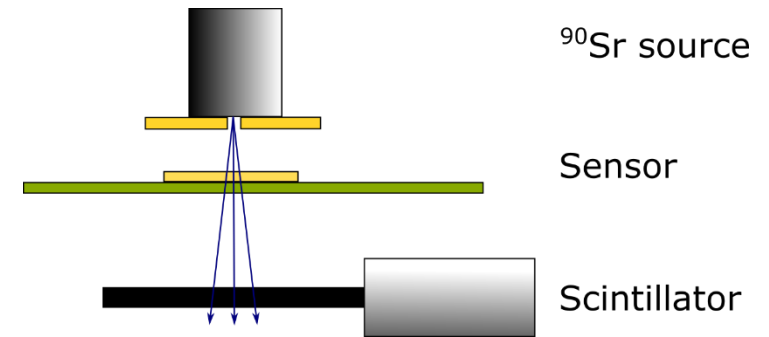
X-ray Spectrum – Energy Resolution

- X-rays from an X-ray tube are sent to targets of different elements to generate monochromatic X-ray radiation
- X-ray energy corresponds to a certain charge generated in silicon
- Used to show linearity of amplifier



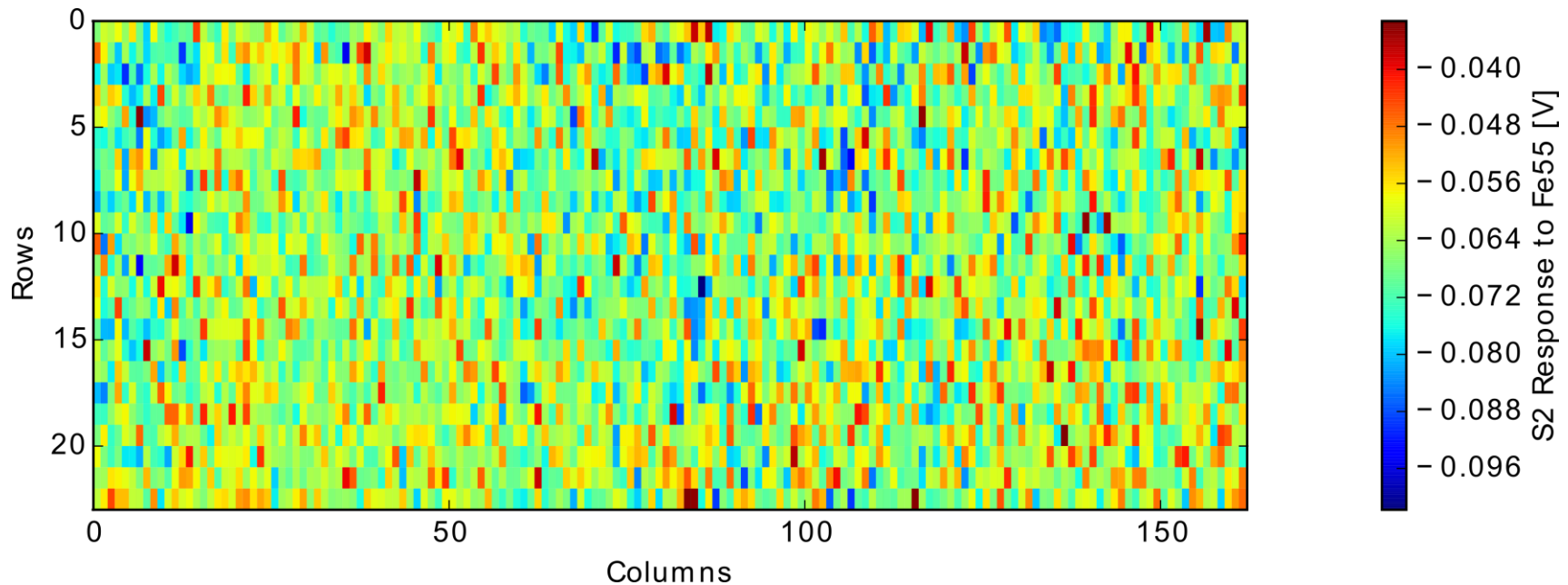
Time Resolution Measurement

- Strontium-90 source is placed above sensor and scintillator
- The variation of the difference of the timestamps generated by both is the time resolution

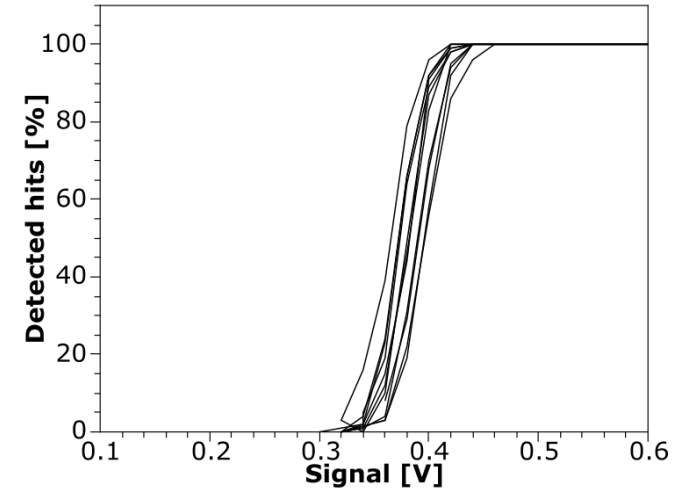
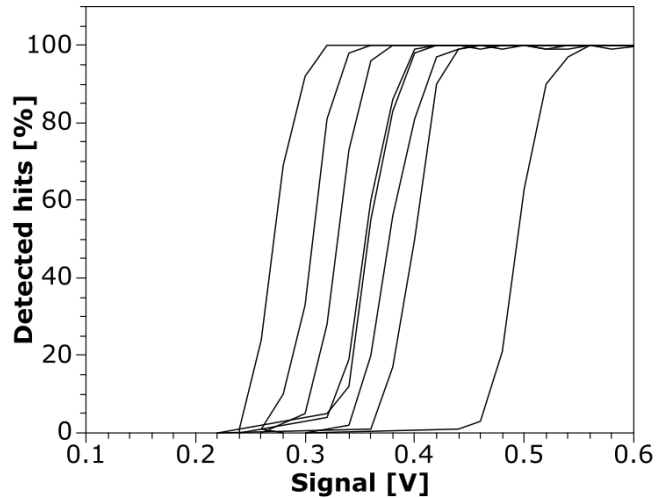


Uniformity

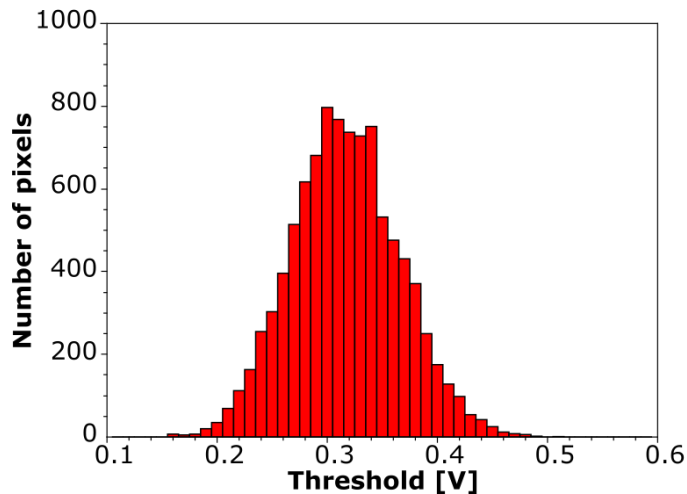
- Small production differences lead to non-uniform behavior
- Solution: Adjust the local threshold of each pixel



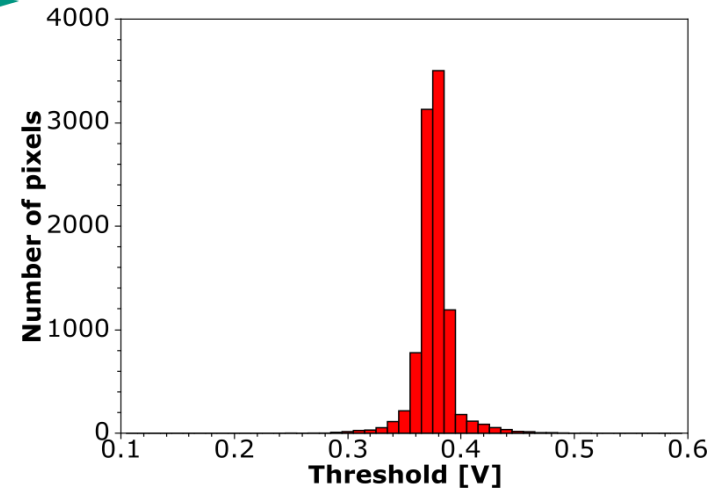
Tuning



Tuning



Tuning reduces the spread of threshold by a factor of 5. The threshold is defined as the point at 50% detection efficiency.



Conclusion

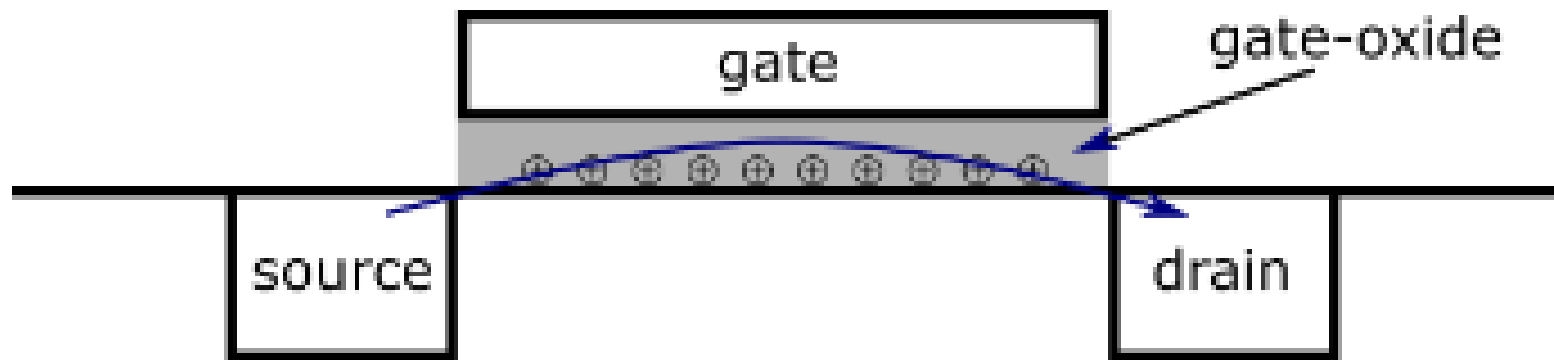
- HVCMOS is a versatile technology
- A lot of research is going on in the HVCMOS collaborations
- In some years, most trackers might be based on HVCMOS sensors
- Some effects not yet fully understood
- A lot of characterization to be done!

Many thanks to
Alena, Ivan, Rudolf,
and all other people at
IPE and ETP

Thank you for your attention!

Backup

Oxide Charge



Bulk damage

